



Clean Harbors Wichita, LLC
2549 North New York Avenue
Wichita, KS 67219

316-269-7400
www.cleanharbors.com

August 7, 2008

Mr. Akhter Hossain
Kansas Department of Health and Environment
Bureau of Waste Management
Curtis State Office Building
1000 SW Jackson Street, Suite 320
Topeka, KS 66612-1366

CERTIFIED MAIL# 7004 2890 0001 1687 3639

**RE: Clean Harbors Wichita, LLC Part B
Tank Certification Statements**

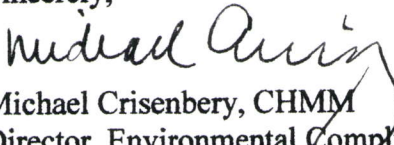
Dear Mr. Hossain,

Enclosed you will find two copies of third party tank certifications as part of the updated Part B renewal application for Clean Harbors Wichita, LLC.

The attached document should be inserted into Section E, Appendix E-A, Attachment 1.

If you have any questions, please contact me at 513-681-5738 extension 6382 or by email at crisenberym@cleanharbors.com.

Sincerely,


Michael Crisenbery, CHMM
Director, Environmental Compliance
Clean Harbors Environmental Services

Cc;
File

Christine Jump @ USEPA (1 copy) CERTIFIED MAIL# 7004 2890 0001 1687 3646
Matt Noble @ CLHB (1 copy)

RCAP-RECEIVED

AUG 14 2008

"People and Technology Creating a Better Environment"

512749



RCRA

TEAM Industrial Services, Inc.

402 NW Business Park Lane, Riverside, MO 64150 Phone: 816/505-5578

Clean Harbors Wichita, KS facility Tank V-1 Hazardous Waste Storage

Scope:

Conduct and internal and external visual and ultrasonic thickness evaluation of the inspection of Tank V-1 in accordance with the API 653 Code regulations and guidelines.

Summary:

Tank V-1 Waste storage tank was visually inspected internally and externally. Thickness readings were taken externally. The design data pertaining to tank V-1 was not available and no nameplate was attached to the vessel.

The tank drawing has a construction date of 7-7-82. According to the drawing, the heads and shell were constructed of SA 36 Carbon Steel. The tank has an overall height of 22' 3 1/2" tall and 8' diameter. The design temperature and pressure were not noted. The specific gravity was not noted.

Previous inspection records were not available for viewing.

See attached pictures

Shell Inspection:

Internal:

The shell showed corrosion with depths of .010" to .125" in the bottom foot of the tank.. Thickness readings were consistent with the 3/16" nominal thickness noted on the drawing leaving an approximate thickness of .06" remaining. Giving reason for the plate welded on the external surface for added thickness and support. The welds that were accessible showed no signs of cracks or defects detrimental to use.

External:

The bottom of the shell has a plate welded from the bottom head to shell weld up with a plate approximately 12" wide. See picture for more detail. The paint on the shell has several failures. All nozzles have coating failures as well. No corrosion was noted on the outside surface.

Bottom Head:**Internal inspection:**

Isolated pitting was noted throughout the bottom head with depths of .010" to .060". The nozzles were clean with no signs of deterioration. The nozzle weld is in good condition. Thickness readings were consistent with ¼" SA36 Carbon Steel noted on drawing.

External:

Coating has several coating failures. No signs of leakage around nozzle.

Top Head:**External inspection only:**

The head has several coating failures. Thickness readings were consistent with ¼" SA36 Carbon Steel noted on drawing. See drawings for thickness readings.

Tank vertical supports:

The supports have a concrete coating that show signs that repairs have been made to fix spalling, chips and cracks.

Recommendations:

Have engineering study of external patch be performed to determine acceptability of repair to pitted areas. The coating on the vessel be repaired and repainted as required.

Thickness readings taken by David Zeller and Ethan Towne.

API inspection completed by Roger Zeller

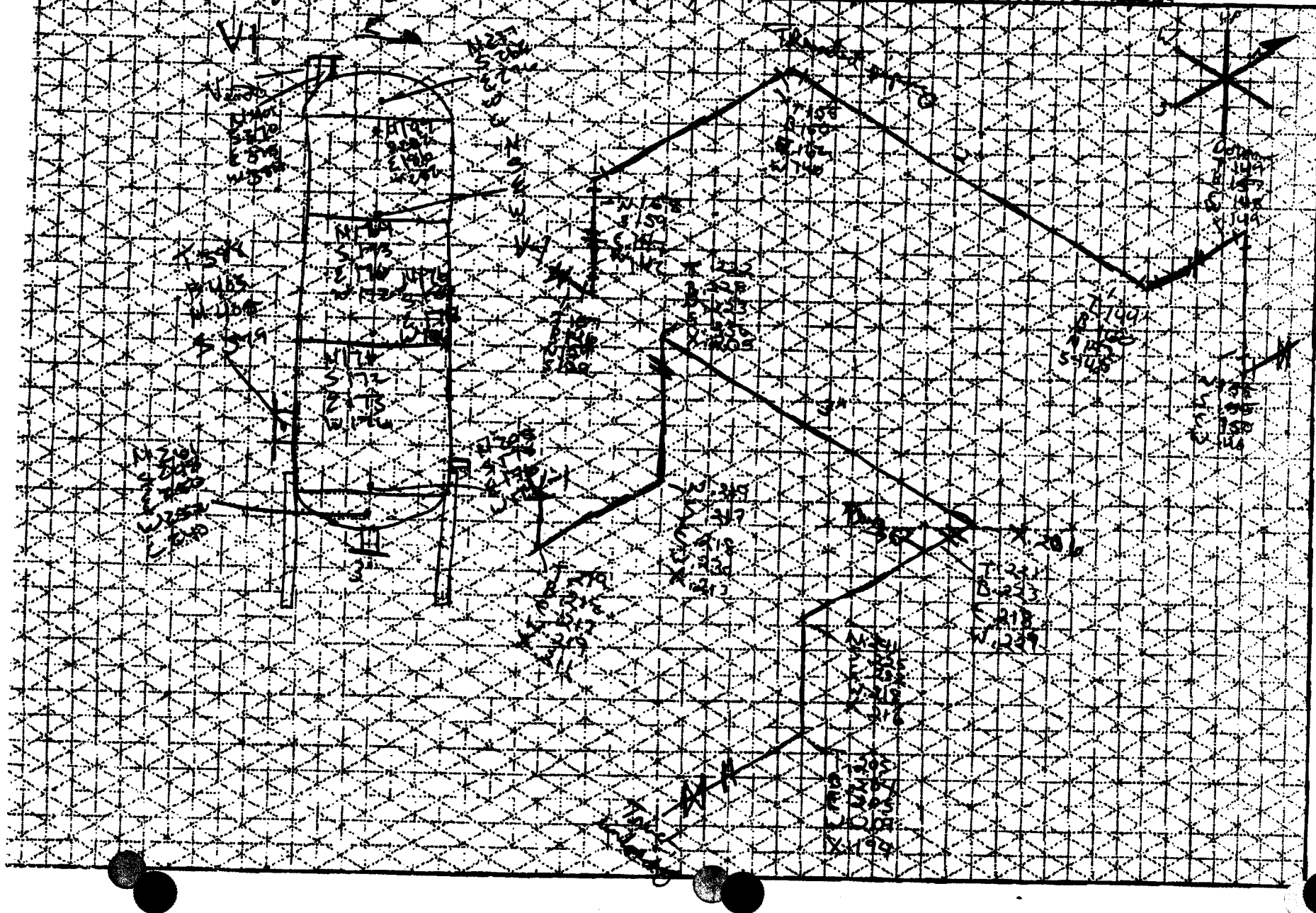
Reviewed by William Shadwick, API 653 inspector.

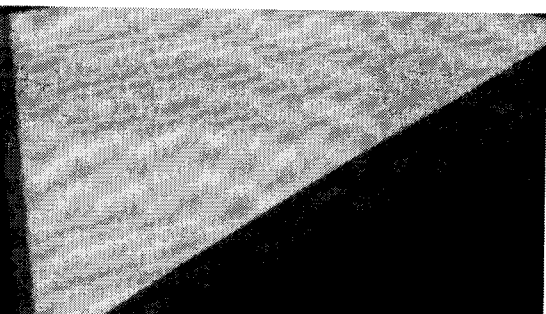
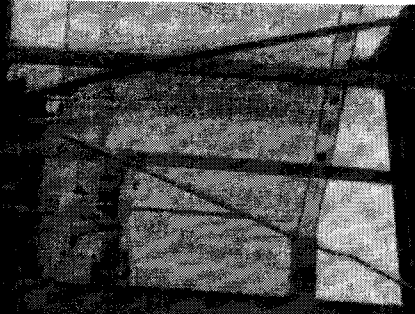
TEAM Industrial Services, Inc.

6-18-08 052
ET

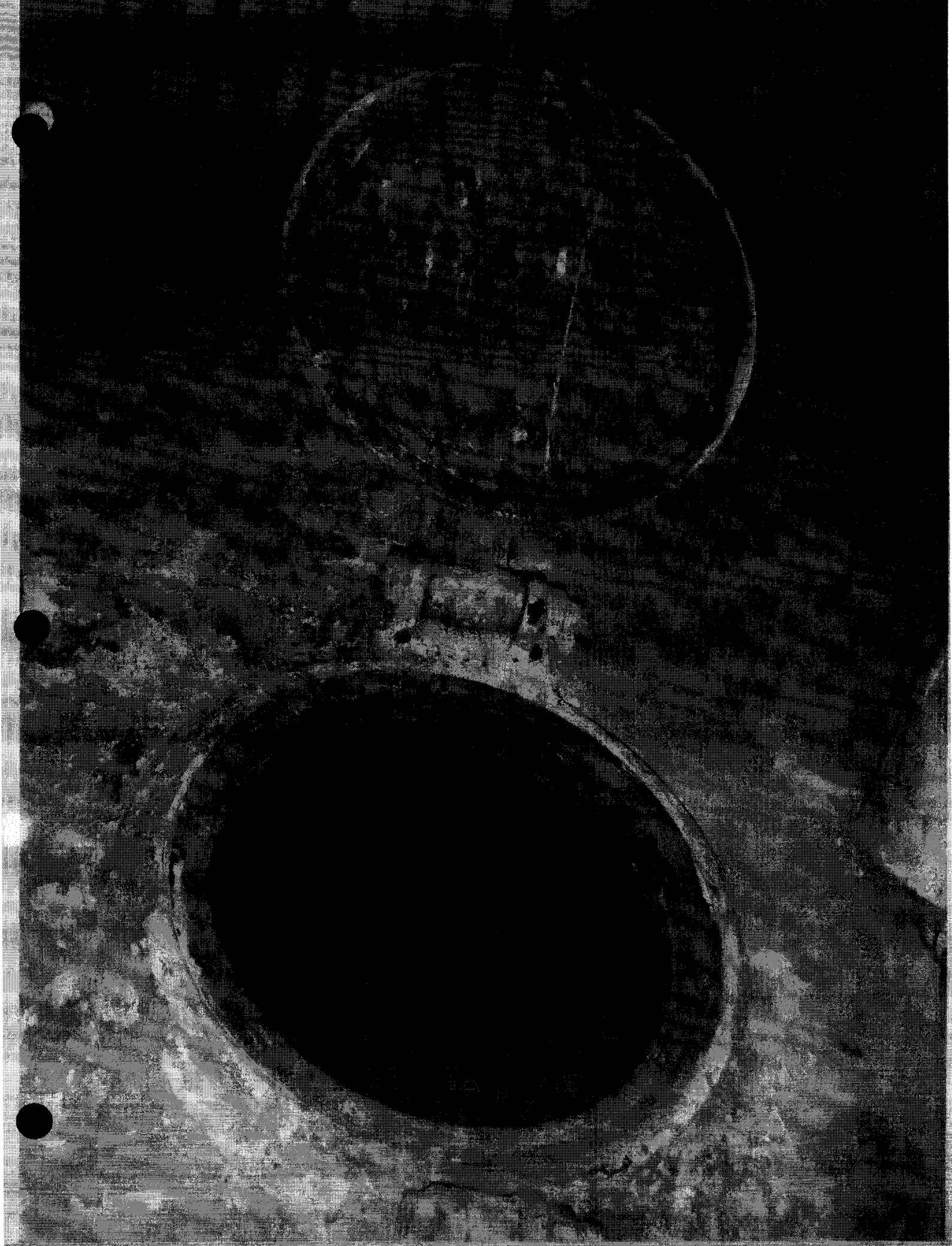
page 1)

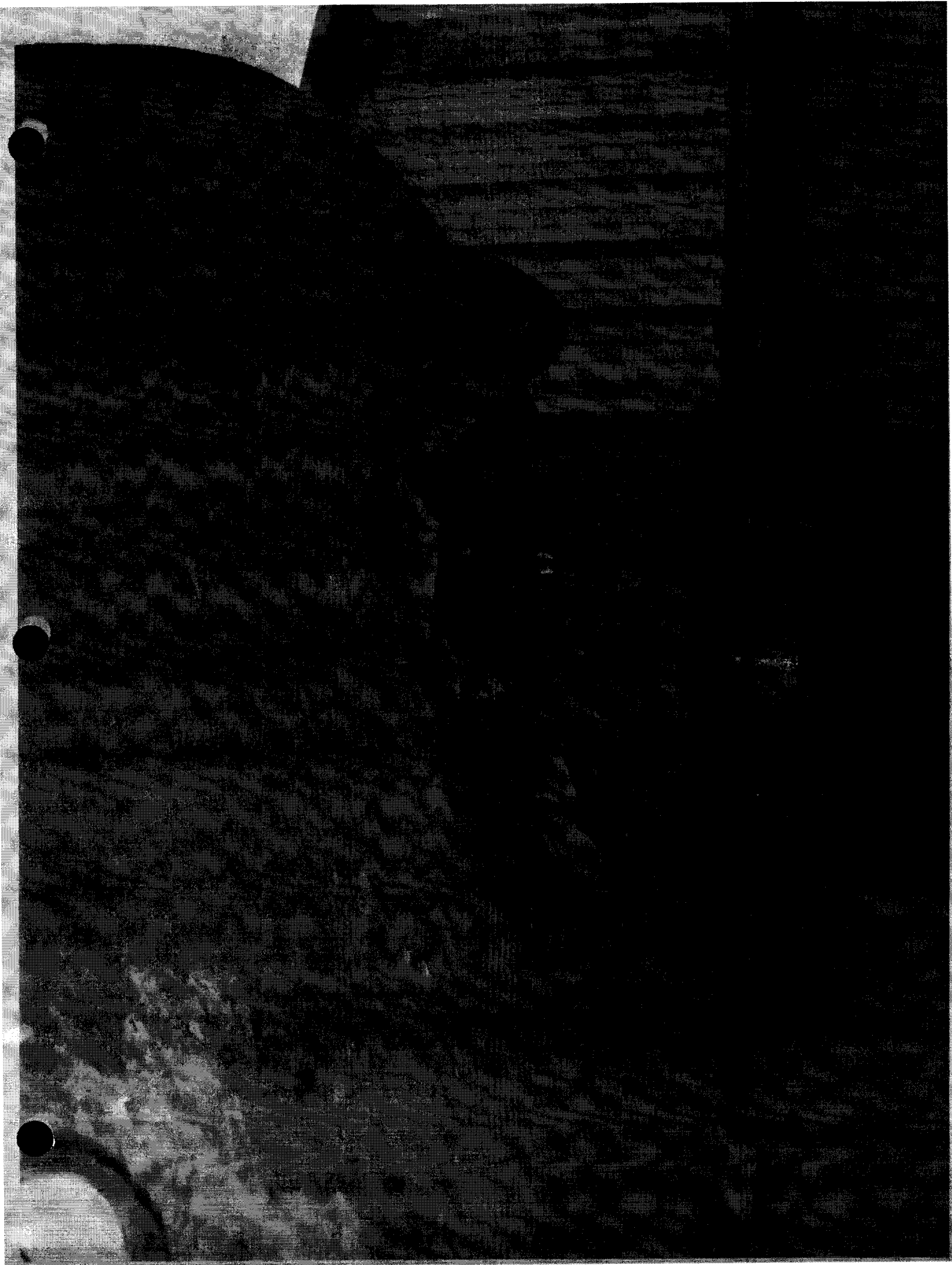
Localized pitting on bottom head and field part of shell from bottom - $\frac{1}{16}$ " - $\frac{1}{8}$ " depth





HA-1
HA-2
HA-3
HA-4
HA-5
HA-6
HA-7
HA-8
HA-9
HA-10
HA-11
HA-12
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HA-100

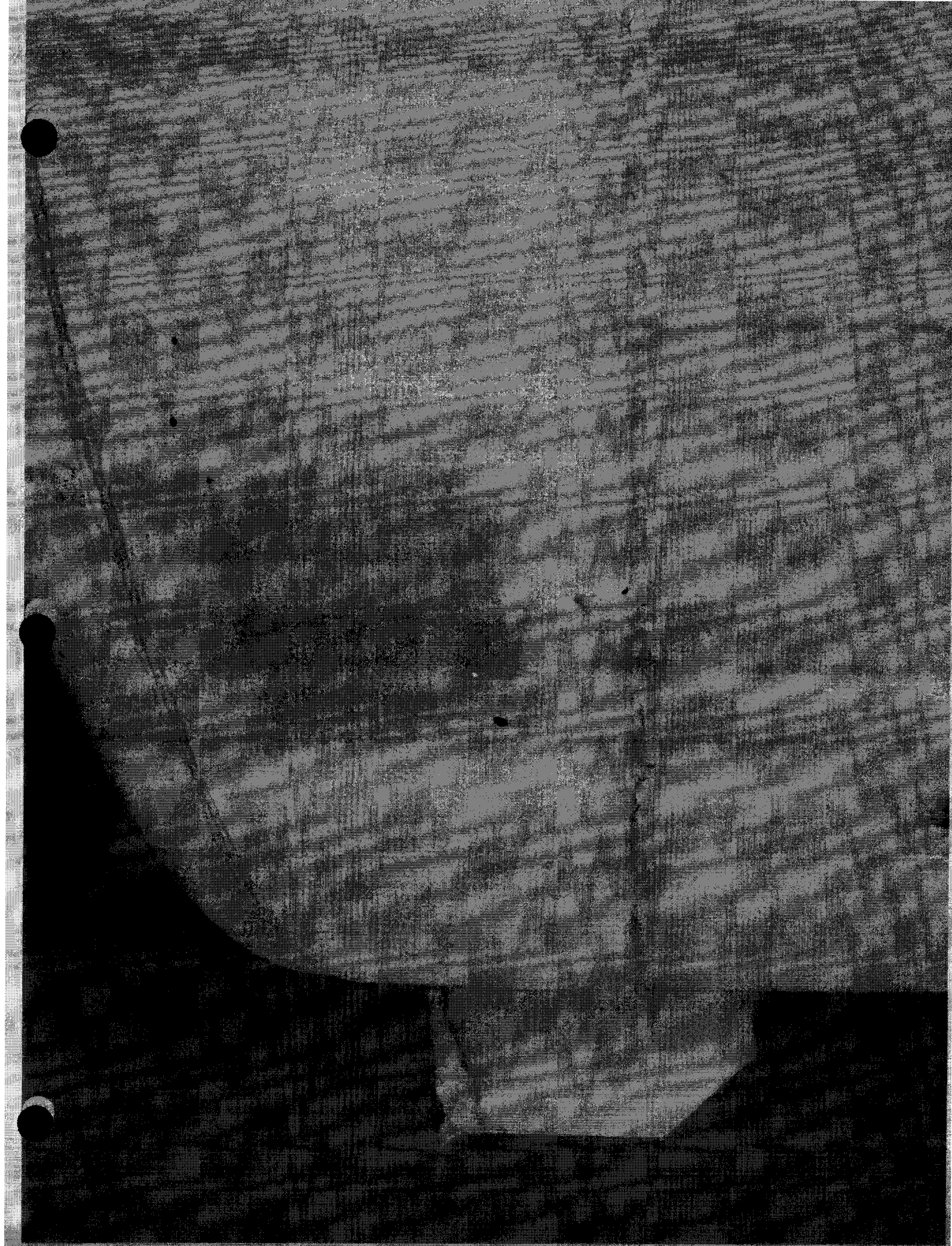


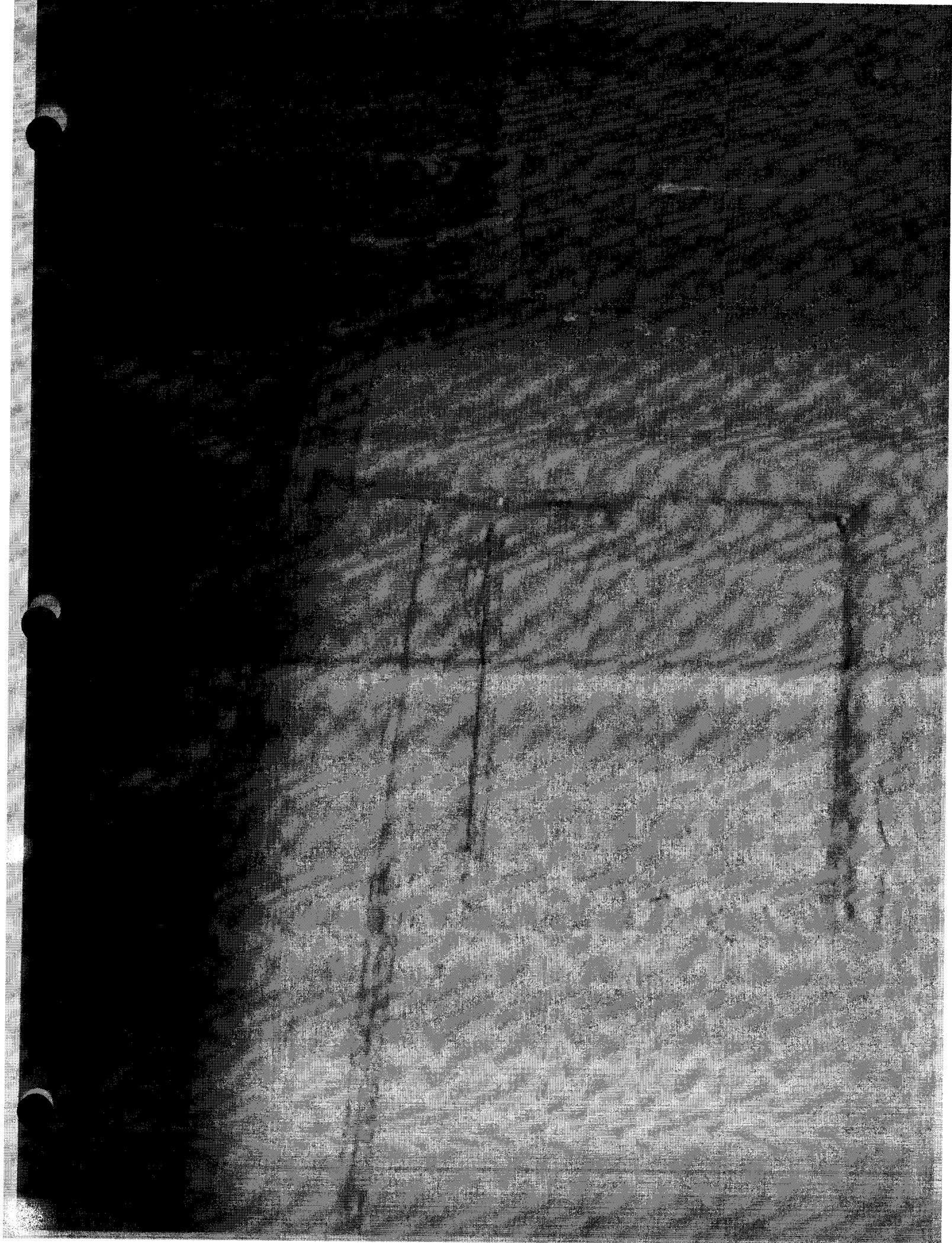


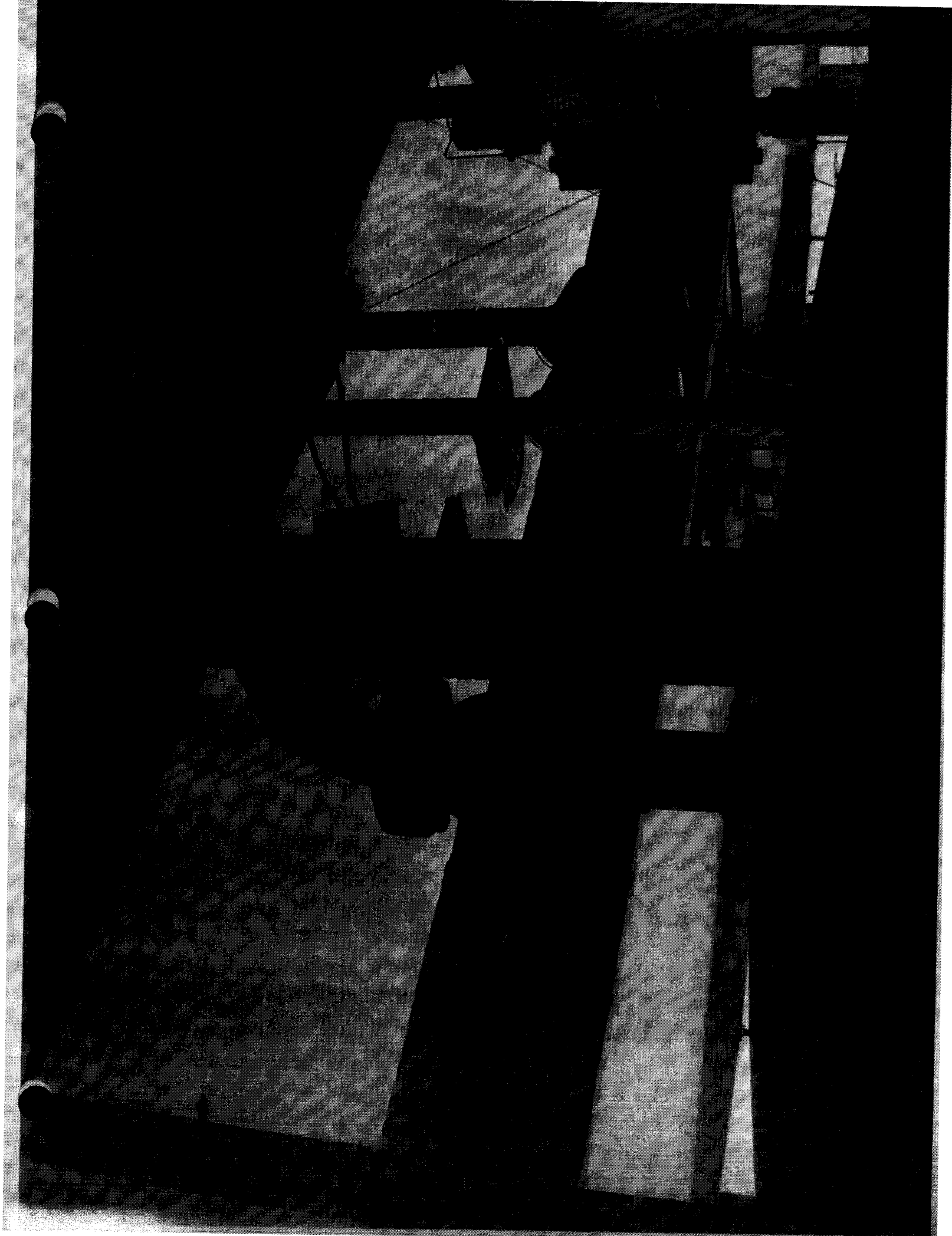
HAZARDOUS
WASTE

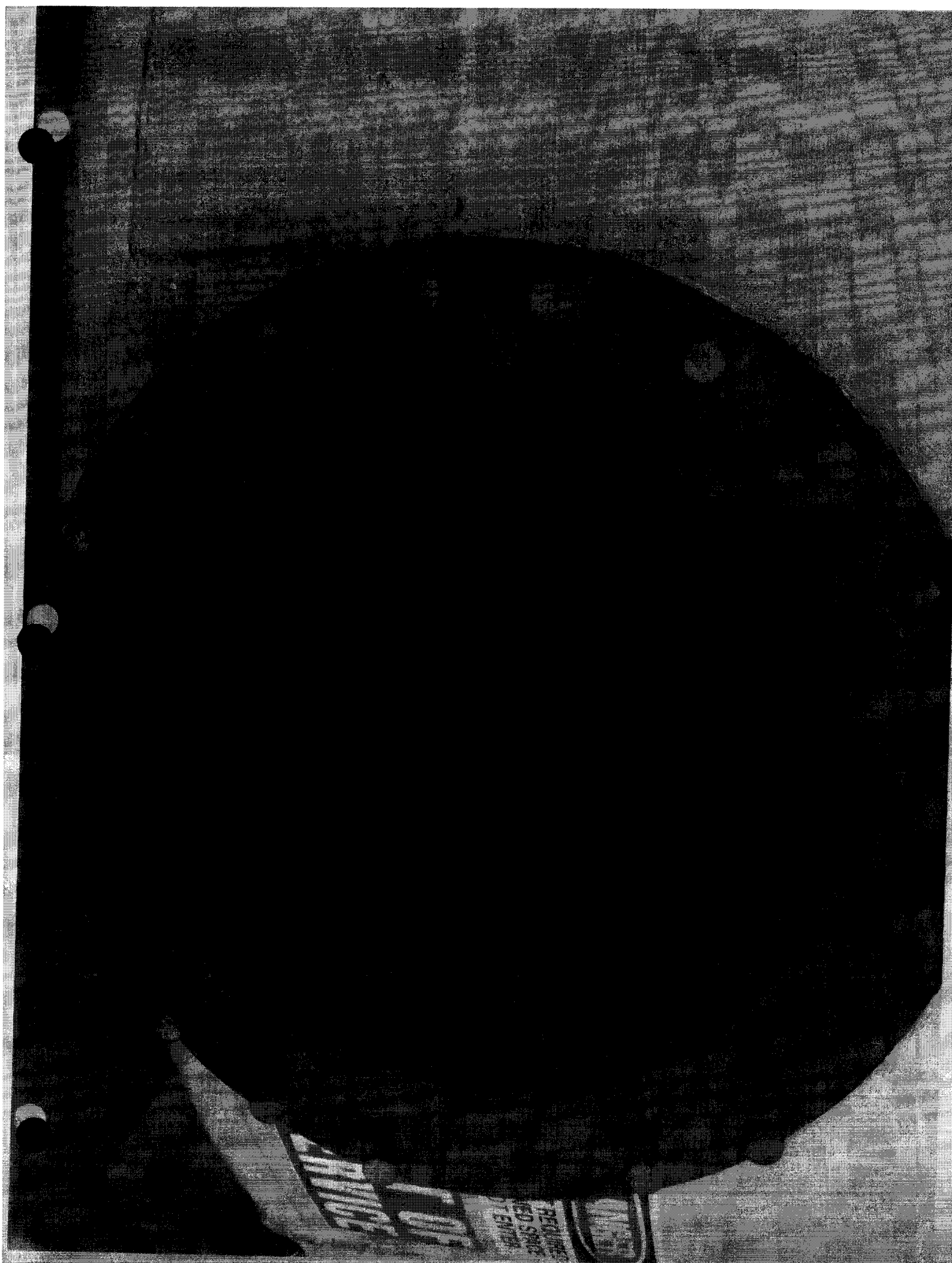
VI

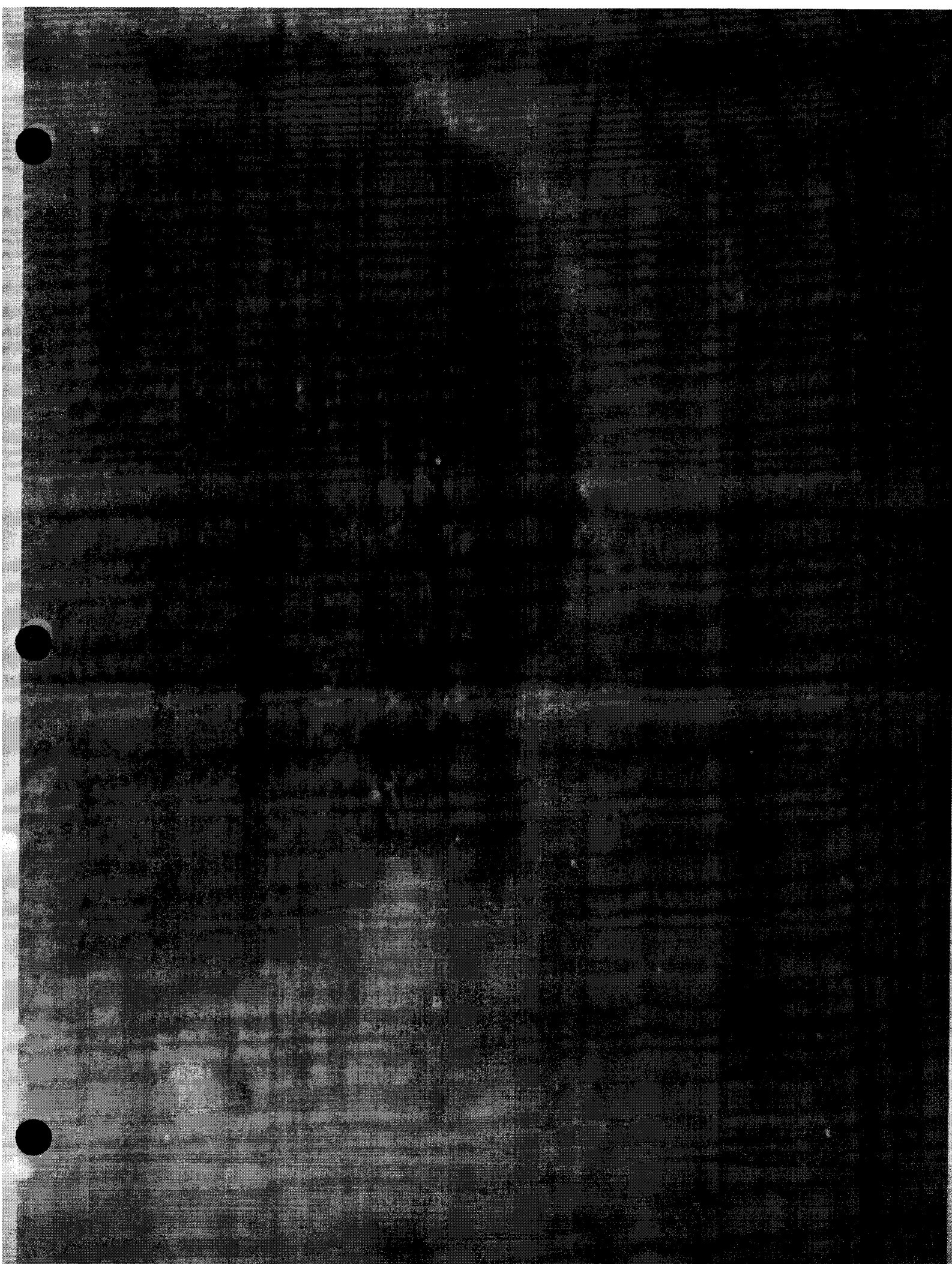
OUT OF
SERVICE











TEAM Industrial Services, Inc.

402 NW Business Park Lane, Riverside, MO 64150 Phone: 816/505-5578

Clean Harbors Wichita, KS facility Tank V-2 Hazardous Waste Storage

Scope:

Conduct and internal and external visual and ultrasonic thickness evaluation of the inspection of Tank V-2 in accordance with the API 653 Code regulations and guidelines.

Summary:

Tank V-2 Hazardous Waste storage tank was visually inspected internally and externally. Thickness readings were taken externally. The design data pertaining to tank V-2 was not available and no nameplate was attached to the vessel.

The tank drawing has a construction date of 1-22-82. According to the drawing, the heads and shell were constructed of SA 36 Carbon Steel. The tank has an overall height of 18' 10" tall and 8' diameter. The design temperature and pressure were not noted. The specific gravity was not noted.

Previous inspection records were not available for viewing.

See attached pictures

Shell Inspection:

Internal:

The shell showed corrosion with depths of .010" to .030" in the bottom two feet of the tank. Thickness readings were consistent with the 3/16" nominal thickness noted on the drawing leaving an approximate thickness. The circumferential welds that were accessible showed no signs of cracks or defects detrimental to use. The 3" nozzle weld on east side of tank is corroded and lacks build up. The nozzles were clean and showed no signs of internal corrosion.

External:

The coating has several areas of failure throughout. The ground strap is attached by a "C" clamp. All nozzles gasket surfaces should have old gasket material cleaned off prior to installing new.

Floor:**Internal inspection:**

Under the 2" nozzle is an area approximately 3" in diameter that has corrosion nearly through wall. The rest of the tank has general pitting was noted throughout with minimal depths. Thickness readings were consistent with 1/4" SA36 Carbon Steel noted on drawing.

Roof:**External inspection only:**

The head has several coating failures. Thickness readings were consistent with 1/4" SA36 Carbon Steel noted on drawing. See drawings for thickness readings. The inspection hatch has corrosion on the gasket surface of the hatch.

Recommendations:

Complete coating repairs.

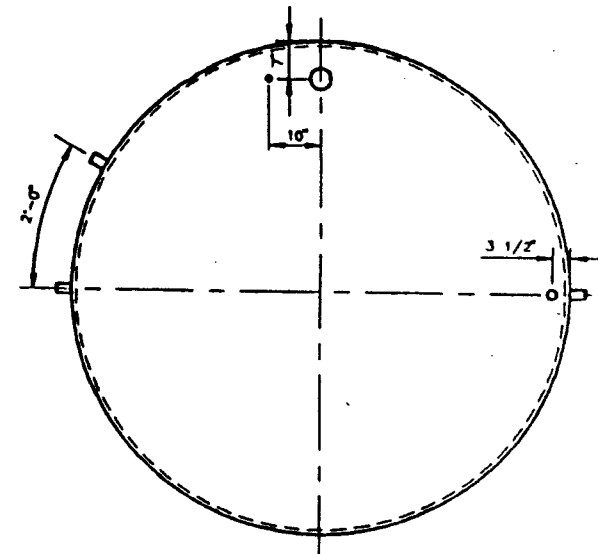
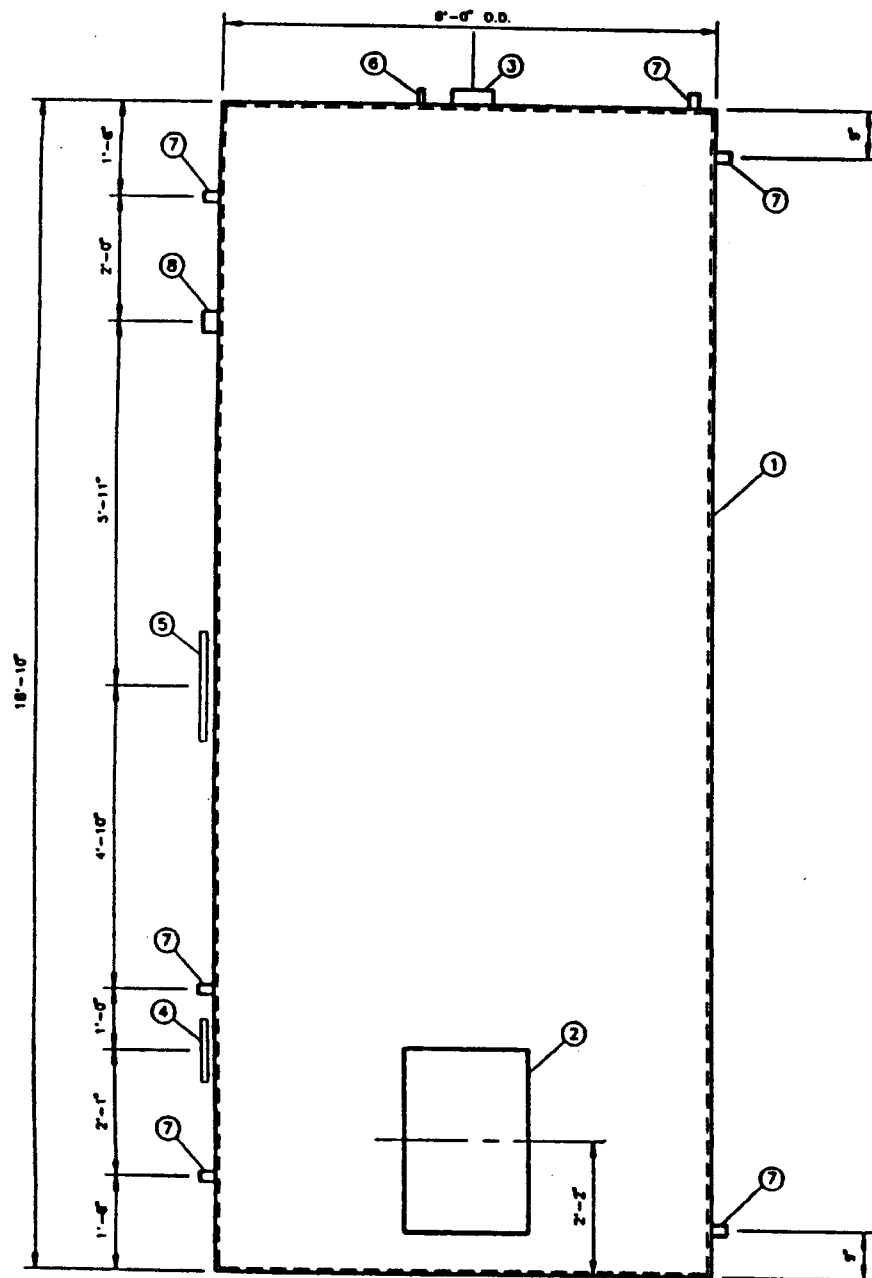
Recommend welding patch over corroded area on east side of tank under the nozzle.

Replace gasket on to inspection hatch.

Thickness readings taken by David Zeller and Ethan Towne 6-17-08.

API inspection completed by Roger Zeller

Reviewed by William Shadwick, API 653 inspector.



U.L. Number 165232

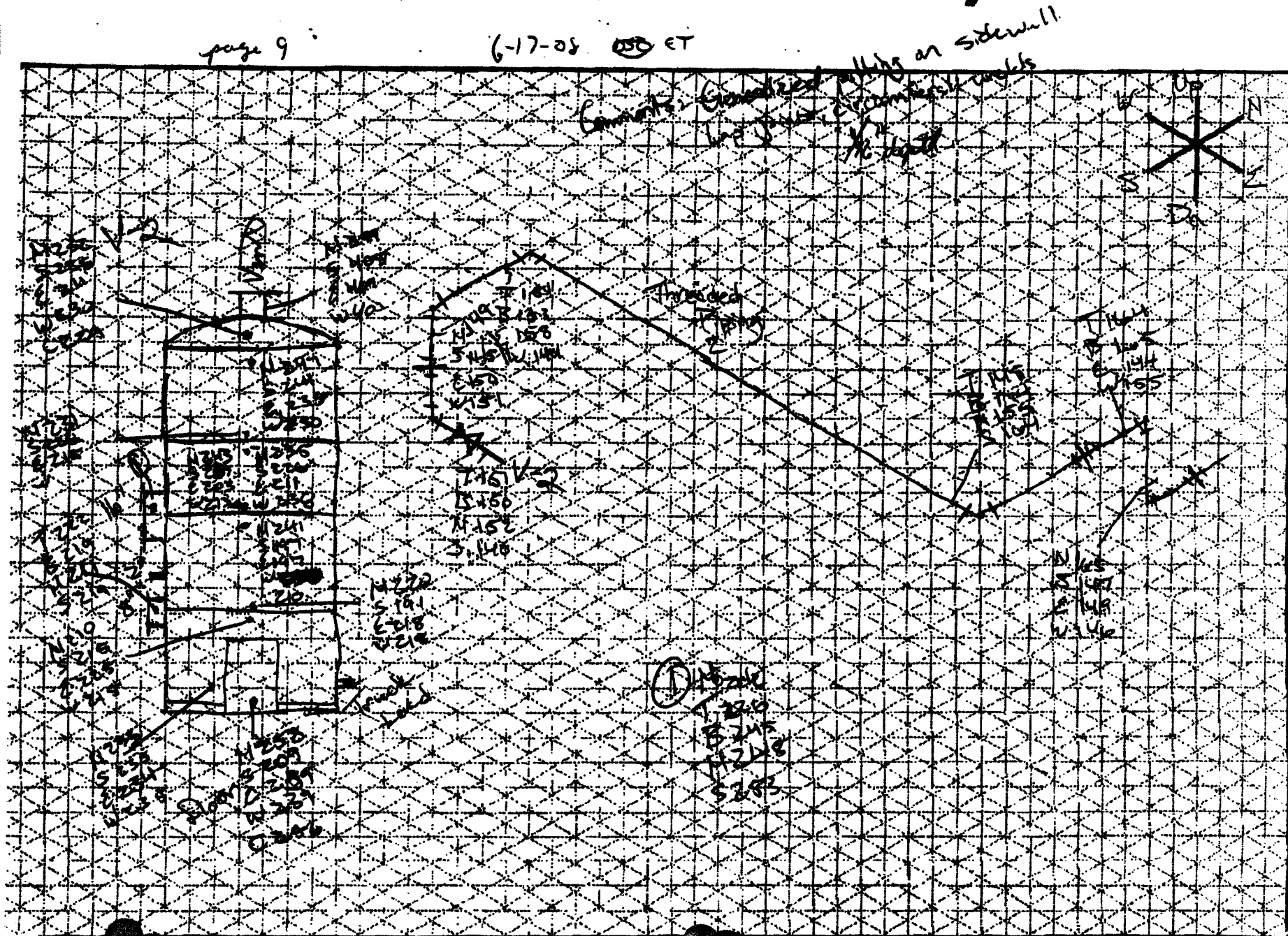
8	1	4" Coupling
7	5	2" Coupling
6	1	1" Coupling
5	1	18" 150# RF
4	1	10" 150# RF
3	1	8" Thief Hatch
2	1	2' X 3' Manway
1	1	3/16" Shell 8'-0" O.D., S.A. 36, 18'-10" tall
Item	Qty.	Description

HYDROCARBON RECYCLERS, INC.		
2549 N. NEW YORK AVE. WICHITA, KANSAS 67219		
Scale: 1 1/2" = 1'-0"		
Date: 1-22-92	Drawn by: M. B. B.	
TANK: 7,084 GALLON MAXIMUM CAPACITY		
V-2		50-56-V2-001

TEAM Industrial Services, Inc.

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6-17-08 ~~050~~ ET




HAZARDOUS
WASTE
V2

HAZARDOUS
WASTE
V2
OUT OF
SERVICE

2" valve off west side of
Tank V2. No leaks
noted.





2 1/2" hole in floor heavily
corroded area.

grounding clamp
held on by "C"
clamp



corrosion on
hatch seal

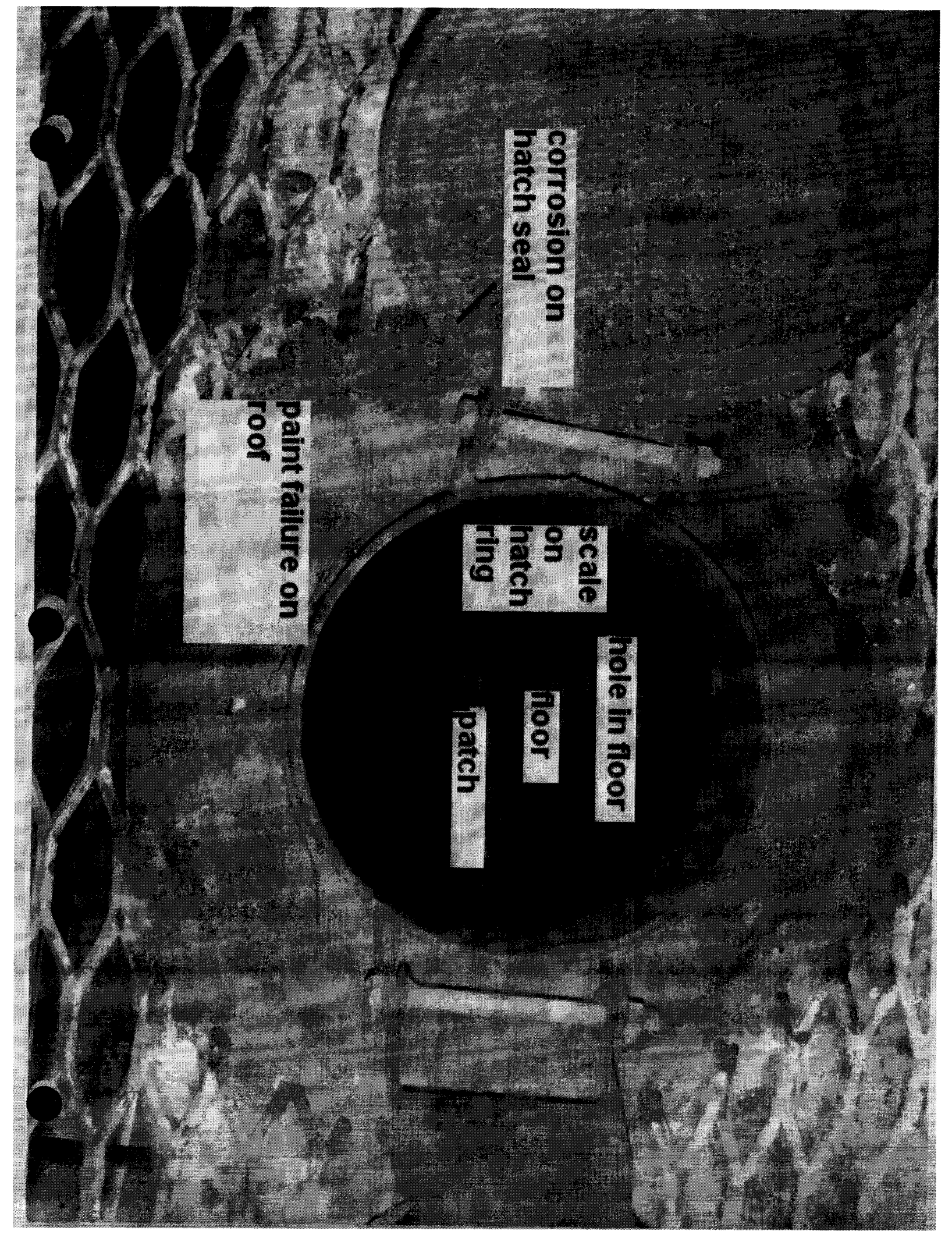
paint failure on
roof

scale
on
hatch
ring

hole in floor

floor

patch



GENERAL CORROSION
throughout, 0.12" max.

Corrosion in weld zone

build
up
weld

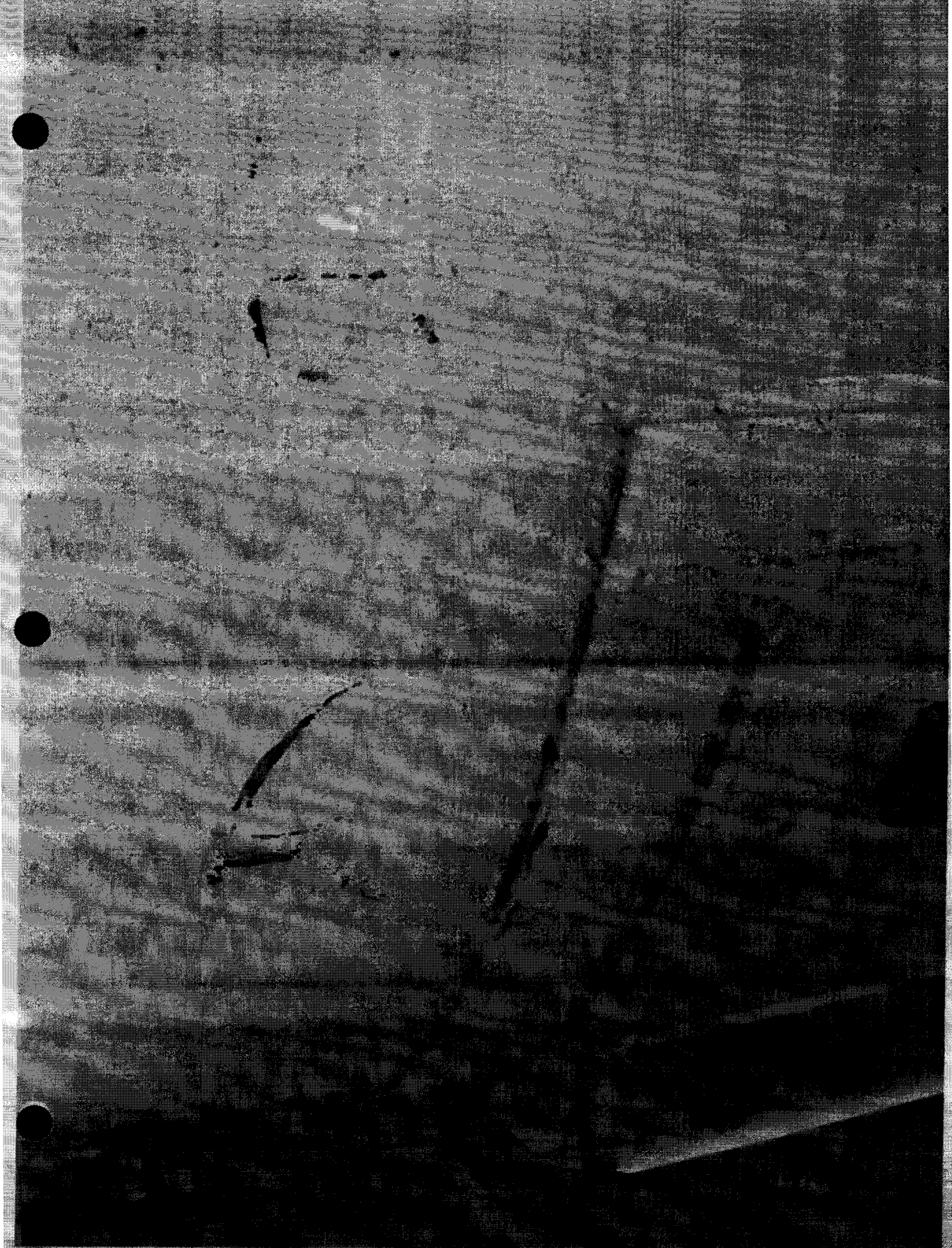
V2 tank

6" nozzle

corrosion
in heat
affected
zone,
0.10" deep

floor cross bracing

existing patch



concrete pad
drain

V2
roof

Paint failures

no
leaks

TEAM Industrial Services, Inc.

402 NW Business Park Lane, Riverside, MO 64150 Phone: 816/505-5578

Clean Harbors Wichita, KS facility Tank V-3 Hazardous Waste Storage

Scope:

Conduct and internal and external visual and ultrasonic thickness evaluation of the inspection of Tank V-3 in accordance with the API 653 Code regulations and guidelines.

Summary:

Tank V-3 Hazardous Waste storage tank was visually inspected internally and externally. Thickness readings were taken externally. The design data pertaining to tank V-3 was not available and no nameplate was attached to the vessel.

The tank drawing has a construction date of 7-7-82. According to the drawing, the heads and shell were constructed of SA 36 Carbon Steel. The tank has an overall height of 22' 3 1/2" tall and 8' diameter. The design temperature and pressure were not noted. The specific gravity was not noted.

Previous inspection records were not available for viewing.

See attached pictures

Shell Inspection:

Internal:

The shell showed corrosion with depths of .010" to .030" in the bottom two feet of the tank. Thickness readings were consistent with the 3/16" nominal thickness noted on the drawing leaving an approximate thickness. The welds that were accessible showed no signs of cracks or defects detrimental to use. All nozzles were clean and showed no signs of corrosion. All welds were in acceptable condition.

External:

The coating has several areas of failure throughout. No signs of damage or deterioration noted. All nozzles gasket surfaces should have old gasket material cleaned off prior to installing new.

Bottom Head:**Internal inspection:**

Isolated pitting was noted throughout the bottom head with depths of .010" to .020". The nozzles were clean with no signs of deterioration. The nozzle weld is in good condition. Thickness readings were consistent with 1/4" SA36 Carbon Steel noted on drawing.

External:

Coating has several coating failures. No signs of leakage around nozzles.

Top Head:**External inspection only:**

The head has several coating failures. Thickness readings were consistent with 1/4" SA36 Carbon Steel noted on drawing. See drawings for thickness readings.

Tank vertical supports:

The supports have a concrete coating that show signs that repairs have been made to fix spalling, chips and cracks.

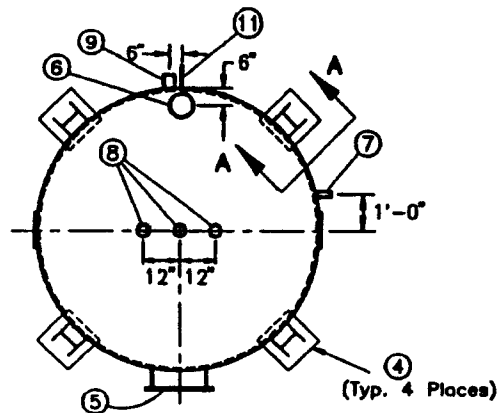
Recommendations:

Complete coating repairs.

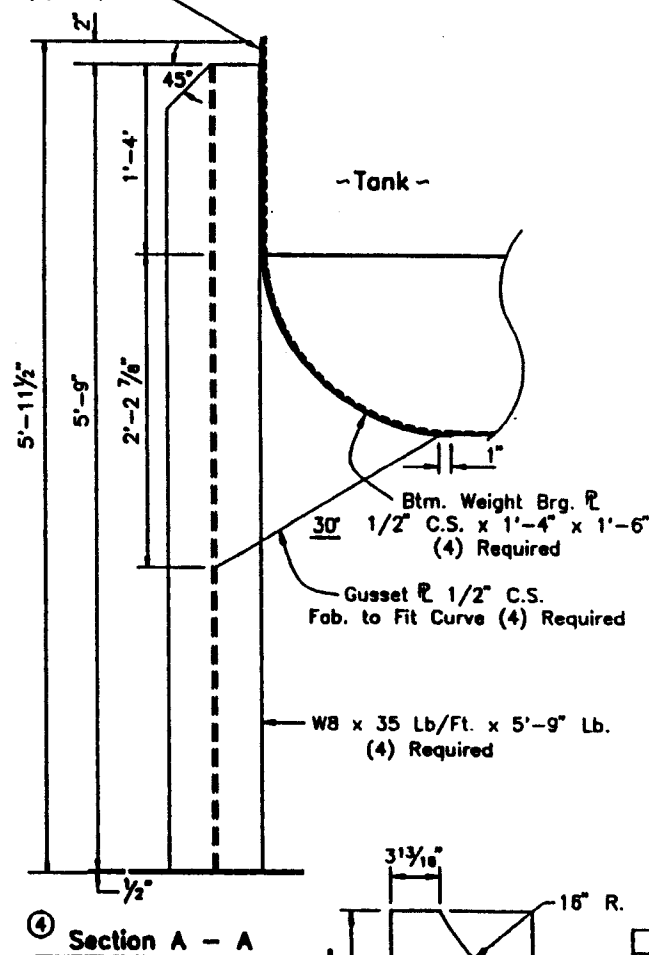
Thickness readings taken by David Zeller and Ethan Towne 6-18-08.

API inspection completed by Roger Zeller

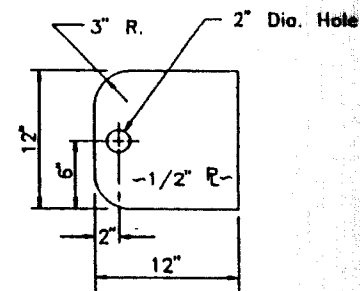
Reviewed by William Shadwick, API 653 inspector.



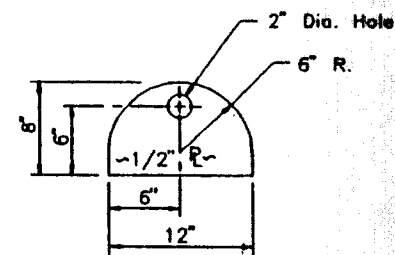
Side Weight Brg. $\frac{1}{2}$ " C.S. x 1'-4" x 1'-6" (4) Required



- 1.) Tank Btm. to be 1/4" C.S. & S.A.36
Sides to be 3/16" C.S.F.L. & S.A.36
Top to be 1/4" C.S. L.P. & S.A.36
- 2.) Primer w/1-coat Red Oxide & Paint w/1-coat Tank White
- 3.) Tank to be Built per API 620, Replacing API 620 Section #2 on Materials w/API 650 Appn. A
- 4.) PSIG Hydrotest
- 5.) PSIG Working Pressure



12 Top Crane Hook

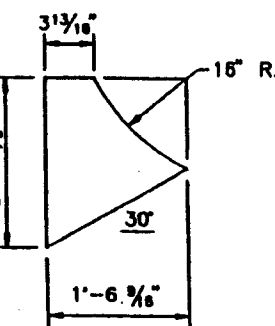
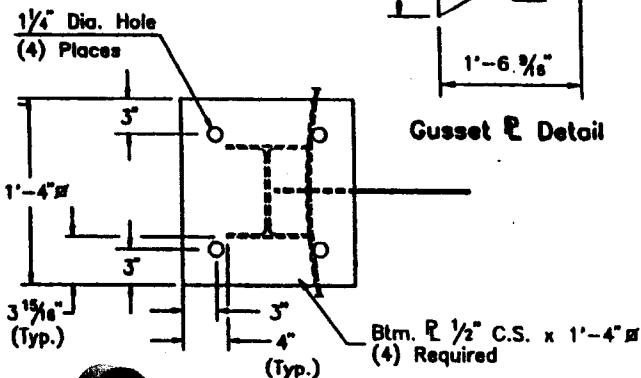
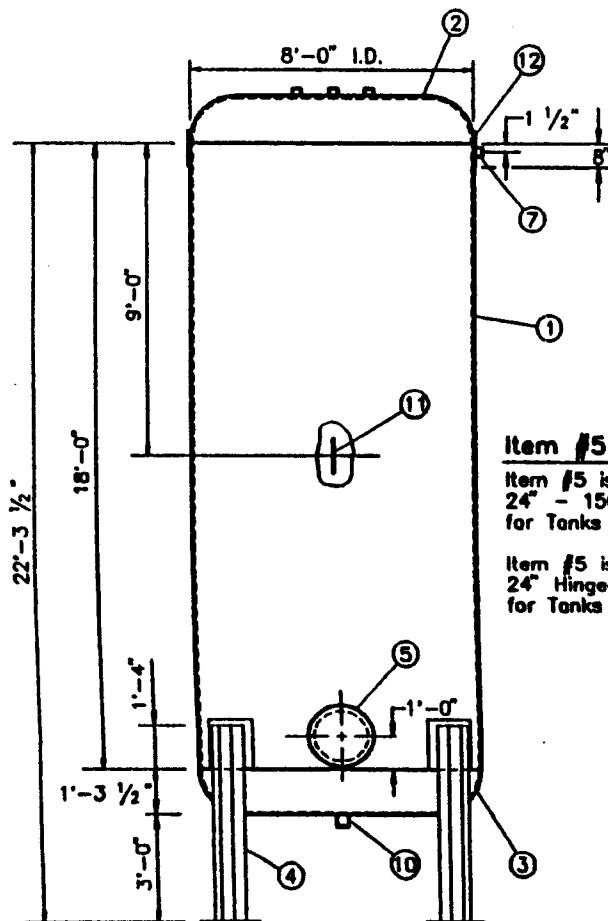


11 Middle Crane Hook

Item #5 Note:

Item #5 is a 24" - 150 Lb. RF Flange for Tanks V-1, V-3 & V-4.

Item #5 is a 24" Hinged Closure for Tanks V-7 & V-8.



Gusset $\frac{1}{2}$ " Detail

Item	Qty.	Description
12	2	Top Crane Hooks - See Detail
11	1	Middle Crane Hook - See Detail
10	1	5" 3000 Lb. 1/2 Cplg.
9	1	2 1/2" 3000 Lb. 1/2 Cplg.
8	3	2" 3000 Lb. 1/2 Cplg.
7	1	1" 3000 Lb. 1/2 Cplg.
6	1	Sentinel Mfg. Co. #56 8" Thick Wall
5	1	See Item #5 Note
4	4	Leg Assembly - See Details
3	1	1/4" Bottom Head 8'-0" I.D. S.A. 36
2	1	1/4" Top Head 8'-0" I.D. S.A. 36
1	1	3/16" Shell 8'-0" I.D. S.A. 36 24'-0" H.

HYDROCARBON RECYCLERS, INC.
2549 N. NEW YORK AVE. WICHITA, KANSAS 67209

Scale: 3/8" = 1'-0"
Date: 7-7-91

TANK: 7,363 GALLON MAXIMUM CAPACITY

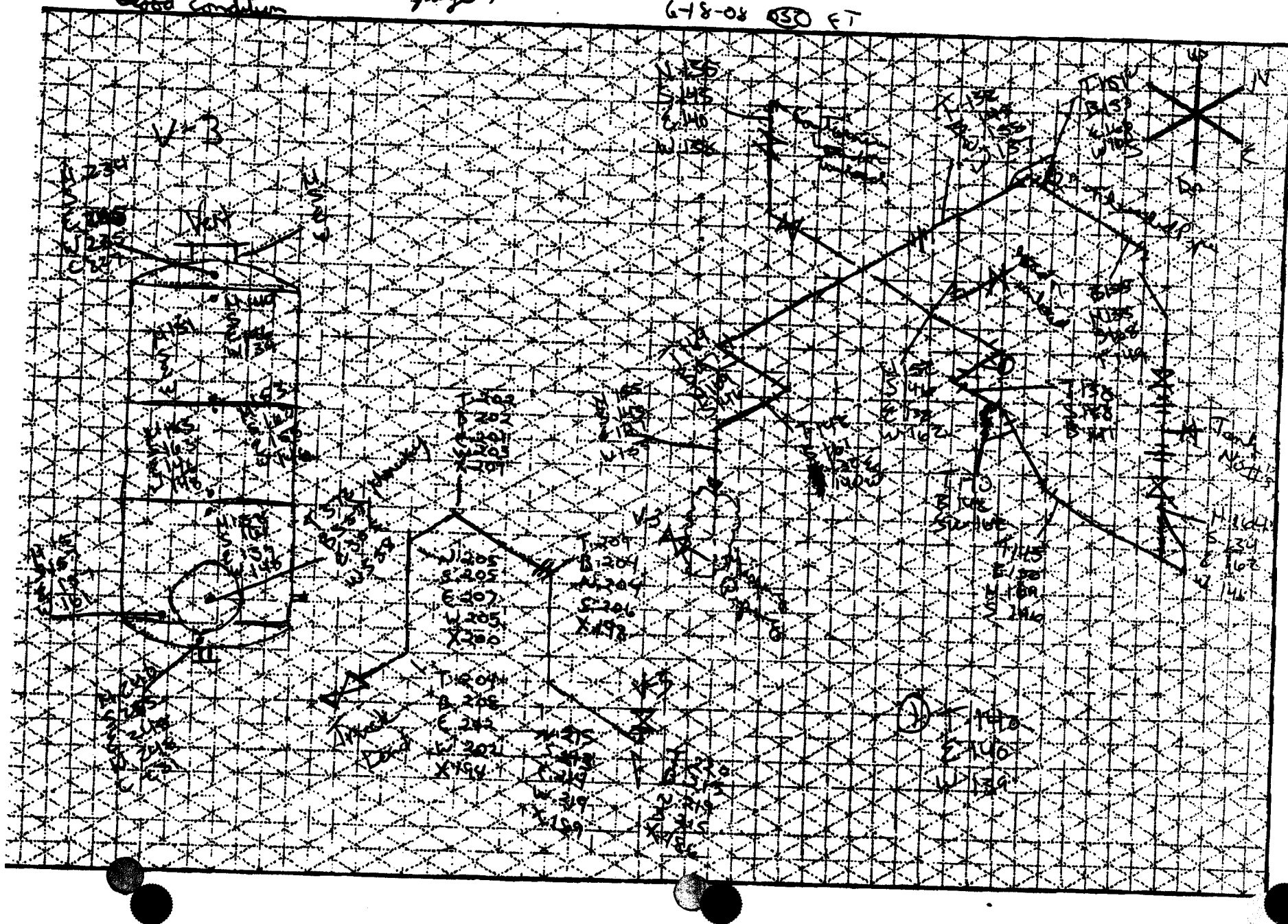
V-1, V-3, V-4, V-7 & V-8 50-56-VI-00

TEAM Industrial Services, Inc.

Good condition

page 7

6-18-08 QSD ET



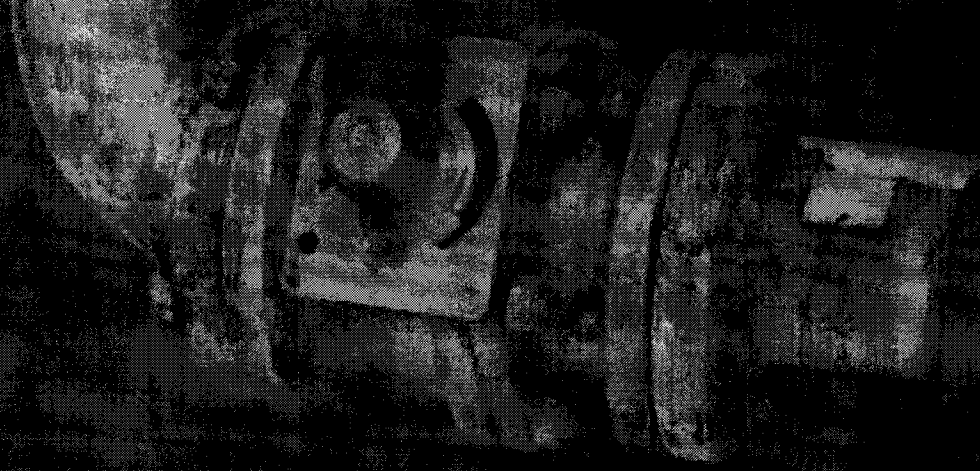
V3

light corrosion on shell

Bottom head to shell weld. West side

V3

paint failures on head
and piping.



weld seam

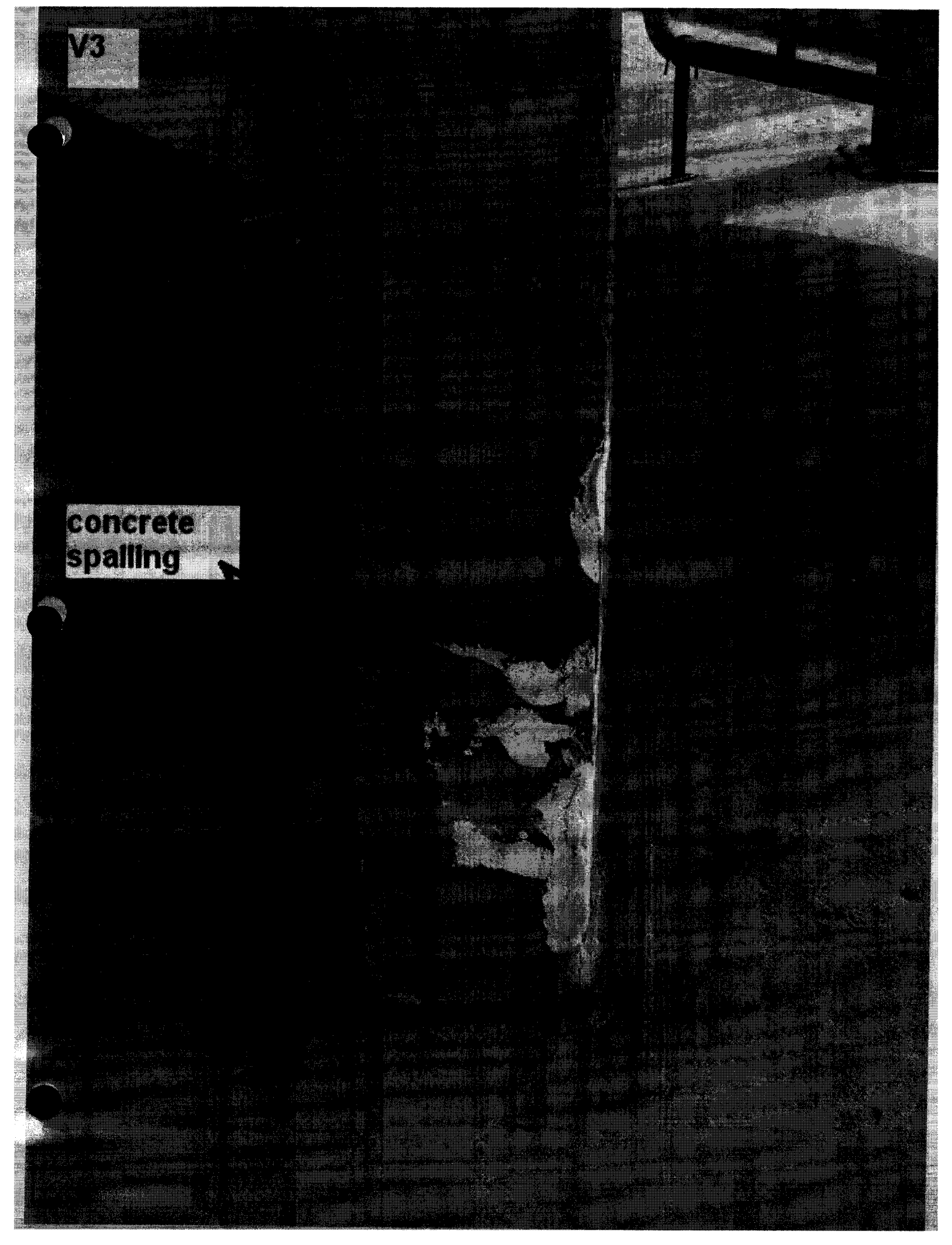
**light
corrosion on
internal
surfaces**

V3

Paint failures on vessel

V3

concrete
spalling



Areas of
paint
failure

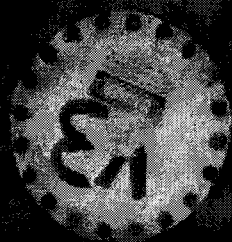
guage
glass
clear

HAZARDOUS WASTE



OUT OF
SERVICE

HAZARDOUS
WASTE



OUT OF
SERVICE

TEAM Industrial Services, Inc.

402 NW Business Park Lane, Riverside, MO 64150 Phone: 816/505-5578

Clean Harbors Wichita, KS facility Tank V-4 Hazardous Waste Storage

Scope:

Conduct and internal and external visual and ultrasonic thickness evaluation of the inspection of Tank V-4 in accordance with the API 653 Code regulations and guidelines.

Summary:

Tank V-4 Hazardous Waste storage tank was visually inspected internally and externally. Thickness readings were taken externally. The design data pertaining to tank V-4 was not available and no nameplate was attached to the vessel.

The tank drawing has a construction date of 7-7-82. According to the drawing, the heads and shell were constructed of SA 36 Carbon Steel. The tank has an overall height of 22' 3 1/2" tall and 8' diameter. The design temperature and pressure were not noted. The specific gravity was not noted.

Previous inspection records were not available for viewing.

See attached pictures

Shell Inspection:

Internal:

The shell showed corrosion with depths of .010" to .030" in the bottom two feet of the tank. Thickness readings were consistent with the 3/16" nominal thickness noted on the drawing leaving an approximate thickness. The welds that were accessible showed no signs of cracks or defects detrimental to use. All nozzles were clean and showed no signs of corrosion. All welds were in acceptable condition.

External:

The coating has several areas of failure throughout. No signs of damage or deterioration noted. All nozzles gasket surfaces should have old gasket material cleaned off prior to installing new.

Bottom Head:**Internal inspection:**

Isolated pitting was noted throughout the bottom head with depths of .010" to .020". The nozzles were clean with no signs of deterioration. The nozzle weld is in good condition. Thickness readings were consistent with 1/4" SA36 Carbon Steel noted on drawing.

External:

Coating has several coating failures. No signs of leakage around nozzles.

Top Head:**External inspection only:**

The head has several coating failures. Thickness readings were consistent with 1/4" SA36 Carbon Steel noted on drawing. See drawings for thickness readings.

Tank vertical supports:

The supports have a concrete coating that show signs that repairs have been made to fix spalling, chips and cracks.

Recommendations:

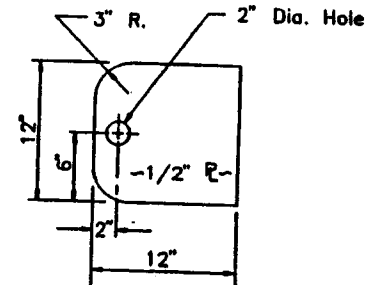
Complete coating repairs.

Thickness readings taken by David Zeller and Ethan Towne 6-18-08.

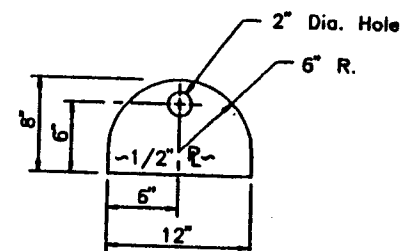
API inspection completed by Roger Zeller

Reviewed by William Shadwick, API 653 inspector.

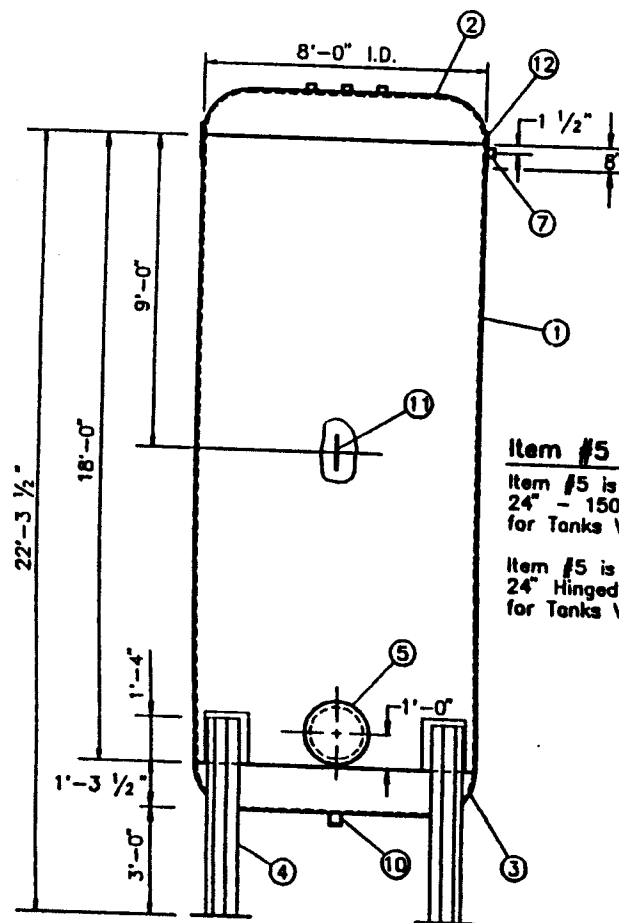
- 1.) Tank Bl... be 1/4 C.S. & S.A.3
Skids to be 1/2 C.S.P.L. & S.A.36
Top to be 1/2 C.S. P.L. & S.A.36
- 2.) Primer w/1-coat Red Oxide &
Paint w/1-coat Tank White
- 3.) Tank to be Built per API 620,
Replacing API 620 Section #2
on Materials w/API 650 Appn. A
- 4.) PSIG Hydrotest
- 5.) PSIG Working Pressure



⑫ Top Crane Hook



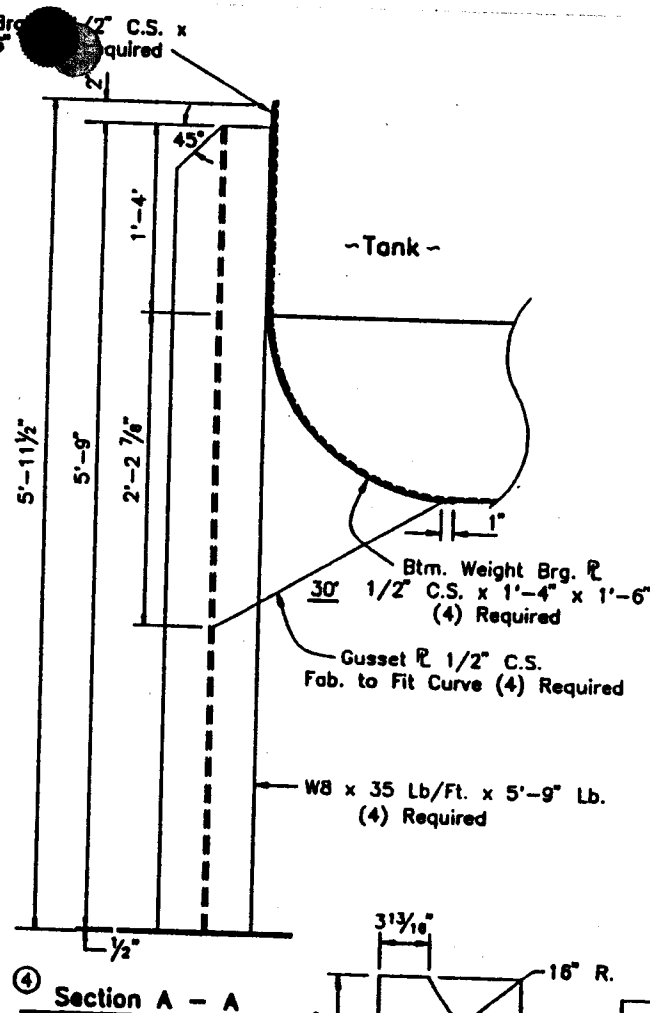
⑪ Middle Crane Hook



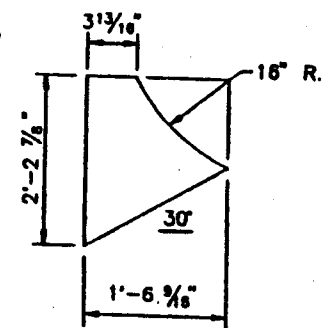
Item #5 Note:

Item #5 is a
24" - 150 Lb. RF Flange
for Tanks V-1, V-3 & V-4.

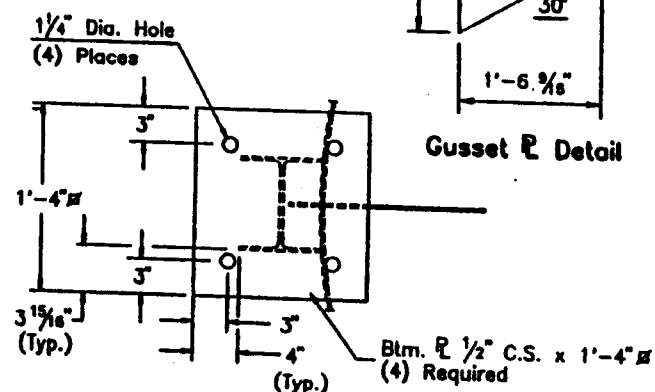
Item #5 is a
24" Hinged Closure
for Tanks V-7 & V-8.



④ Section A - A



Gusset E Detail



12	2	Top Crane Hooks - See Detail
11	1	Middle Crane Hook - See Detail
10	1	3" 3000 Lb. 1/2 Cplg.
9	1	2 1/2" 3000 Lb. 1/2 Cplg.
8	3	2" 3000 Lb. 1/2 Cplg.
7	1	1" 3000 Lb. 1/2 Cplg.
6	1	Sentinel Mfg. Co. #58 8" ϕ Thief Hatch
5	1	See Item #5 Note
4	4	Leg Assembly - See Details
3	1	1/4" Bottom Head 8"-0" I.D. S.A. 36
2	1	1/4" Top Head 8"-0" I.D. S.A. 36
1	1	3/16" Shell 8"-0" I.D. S.A. 36 24"-0" Long
Item	Qty.	Description

HYDROCARBON RECYCLERS, INC.
2549 N. NEW YORK AVE. WICHITA, KANSAS 67219

Scale: 3/8" = 1'-0"
Date: 7-7-82

TANK: 7.363 GALLON MAXIMUM CAPACITY

V-1, V-3, V-4, V-7 & V-8

50-56-V1-001



V4

minor concrete
repair

ground cable
good condition

V4

gasket surface needs
prepped for closure

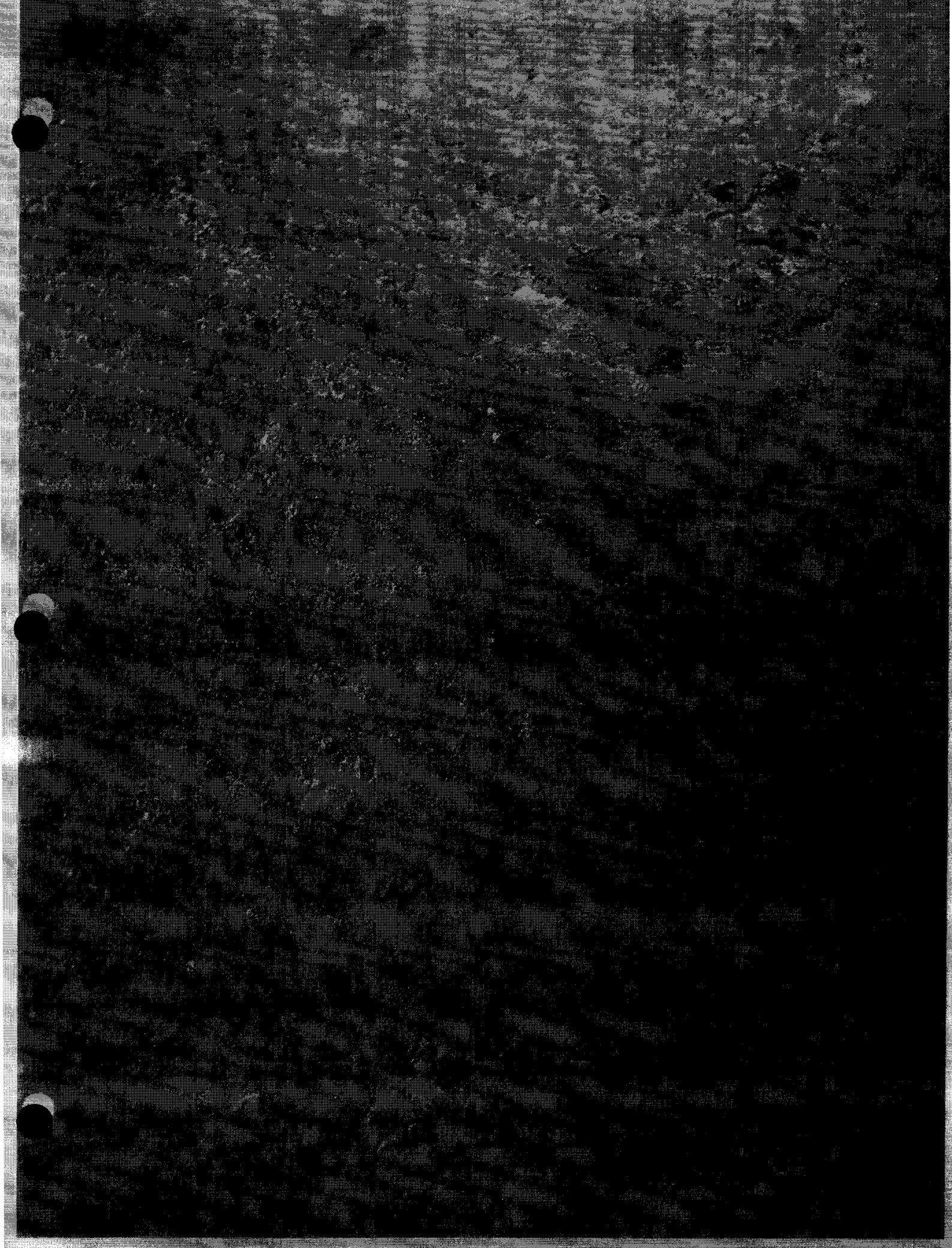
pillar has concrete
failures

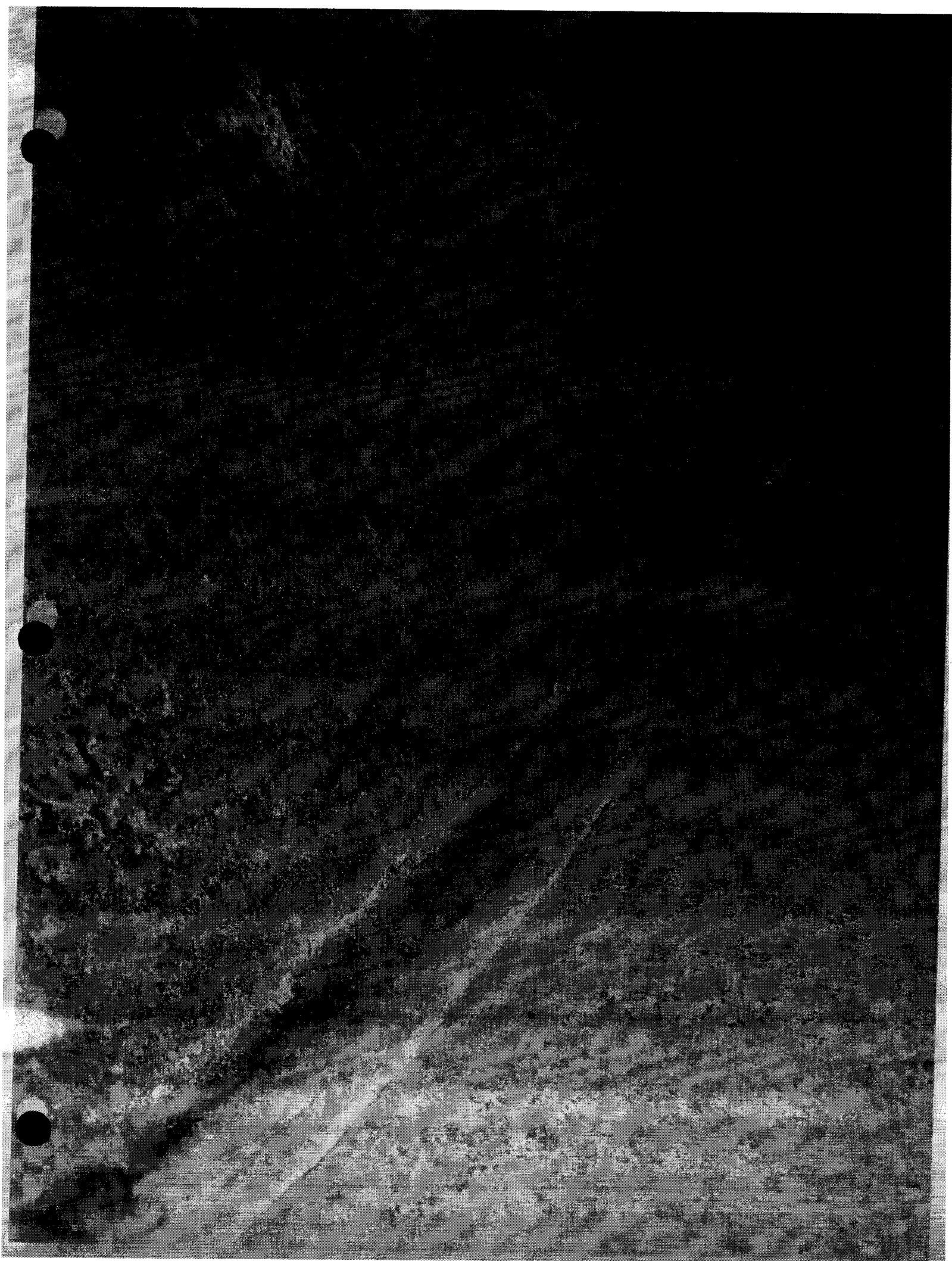


V4

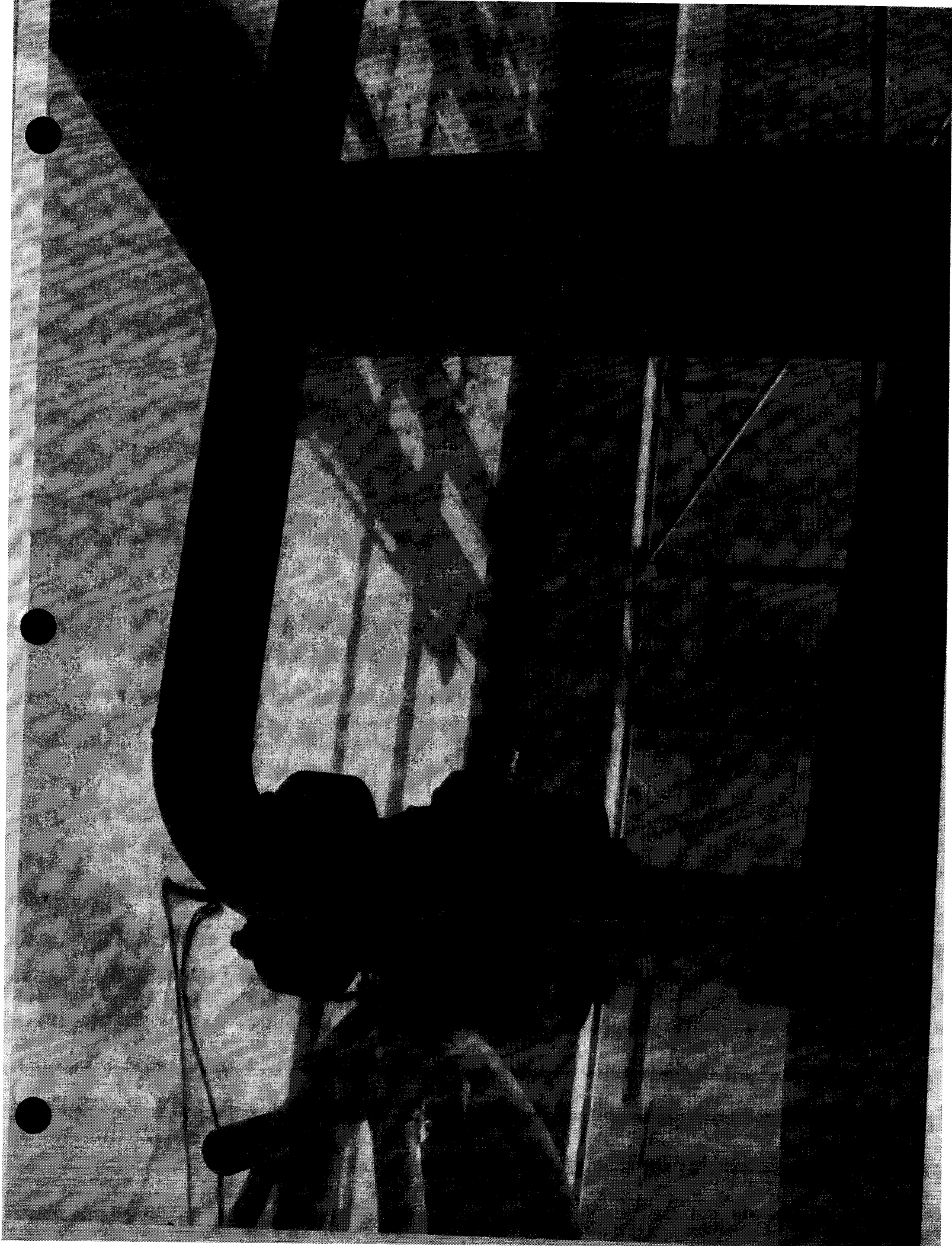
guage glass
clear

paint failure









TEAM[®] Industrial Services, Inc.

402 NW Business Park Lane, Riverside, MO 64150 Phone: 816/505-5578

Clean Harbors Wichita, KS facility Tank V-5 Hazardous Waste Storage

Scope:

Conduct and internal and external visual and ultrasonic thickness evaluation of the inspection of Tank V-5 in accordance with the API 653 Code regulations and guidelines.

Summary:

Tank V-5 Hazardous Waste storage tank was visually inspected internally and externally. Thickness readings were taken externally. The design data pertaining to tank V-5 was not available and no nameplate was attached to the vessel.

The tank drawing has a construction date of 7-7-82. According to the drawing, the heads and shell were constructed of 1/4" SA 36 Carbon Steel. The top head is constructed out of 3/16" SA 36 Carbon Steel. The bottom head is constructed of 5/16" SA 36 Carbon Steel. The tank has an overall height of 28' 6" tall and 12' diameter. The design temperature and pressure were not noted. The specific gravity was not noted.

Previous inspection records were not available for viewing.

See attached pictures

Shell Inspection:

Internal:

The shell showed corrosion with depths of .010" to .020". Thickness readings were consistent with the 1/4" nominal thickness noted on the drawing. The circumferential welds that were accessible showed no signs of cracks or defects detrimental to use. The nozzles were clean and showed no signs of internal corrosion.

External:

The coating has several areas of failure throughout. All nozzles gasket surfaces should have old gasket material cleaned off prior to installing new.

Bottom coned head:

Internal inspection:

Thickness readings were consistent with 5/16" SA36 Carbon Steel noted on drawing. Nozzle welds are acceptable. Nozzle is clean and no noticeable corrosion noted. Seam welds are in acceptable condition.

Roof:

External inspection only:

The head has several coating failures. The roof is warped over 25% of the roof surface. See picture. Thickness readings were consistent with 3/16" SA36 Carbon Steel noted on drawing. See drawings for thickness readings. The inspection hatch has corrosion on the gasket surface of the hatch.

Recommendations:

Complete coating repairs.

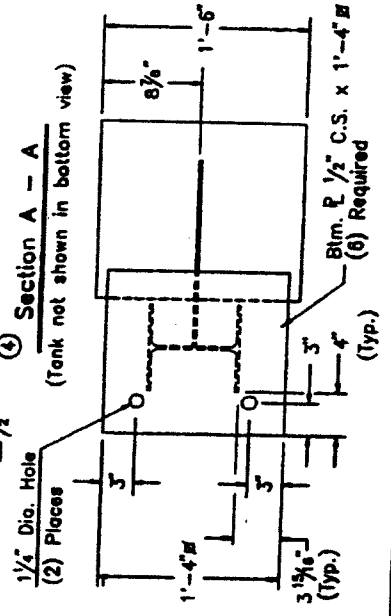
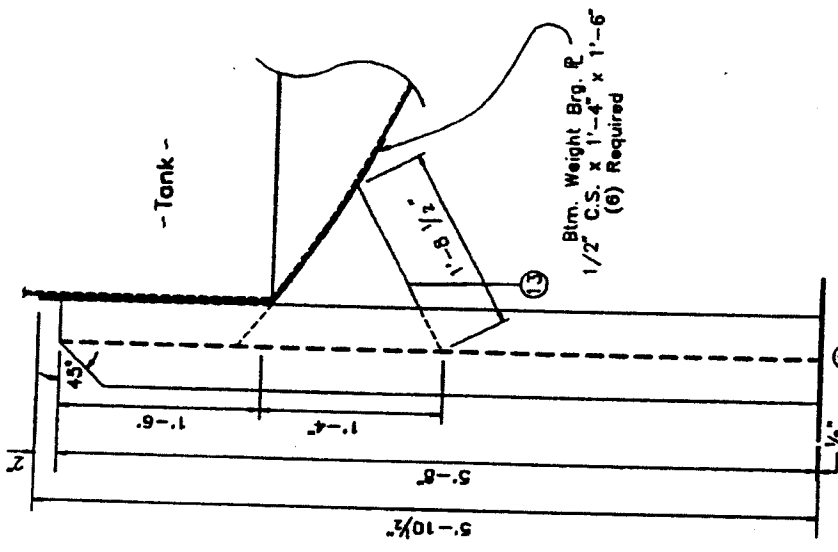
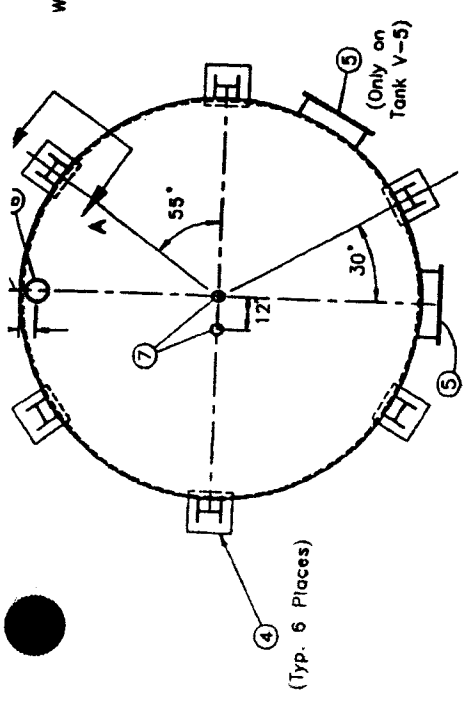
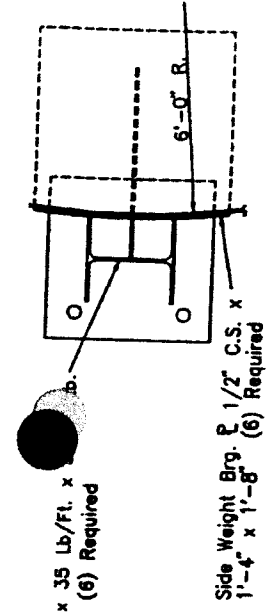
Replace gasket on to inspection hatch.

Thickness readings taken by David Zeller and Ethan Towne 6-18-08.

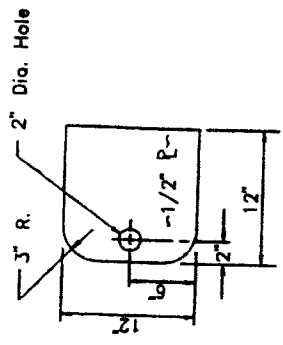
API inspection completed by Roger Zeller
Reviewed by William Shadwick, API 653 inspector.

SPECIFICATIONS:

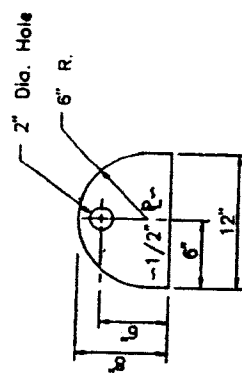
- 1.) Tank Btm. 10' 18" C.S. & A3
Sides to be 1 1/2" C.S. & A36
Top to be 3/16" C.S. & A36
- 2.) Primer w/1-coat Tank Red Oxide &
Paint w/1-coat Tank White
- 3.) Tank to be Built per API 620,
Replacing API 620 Section #2
on Materials w/API 650 Appn. A



Top Crane Hook



Middle Crane Hook



*2 Manways required on Tank V-5

Item	Qty.	Description
13	6	Gusset $\frac{1}{2}$ " C.S.
12	2	1'-4" x 1'-4" x 1'-6" 1/2"
11	1	Top Crane Hook - See Detail
10	1	Middle Crane Hook - See Detail
9	1	3" 3000 Lb. Full Cplg.
8	1	4" 3000 Lb. 1/2 Cplg.
7	2	3" 3000 Lb. 1/2 Cplg.
6	1	3" 3000 Lb. 1/2 Cplg.
5	1 (2)	3'-0" x 2'-0" Slid. Manway w/Cover
4	6	Leg Assembly - See Details
3	1	5/16" Bottom Head 12'-0" I.D. A. 3
2	1	3/16" Top Head 12'-0" I.D. A. 36
1	1	1/4" Shell 12'-0" I.D. A. 36 24'-0" Ltr

HYDROCARBON RECYCLERS, INC.
2548 N. NEW YORK AVE. WICHITA, KANSAS 67219
Scale: 1/8" = 1'-0"
Date: 7-2-88

TANK: 20,895 GALLON MAXIMUM CAPACITY

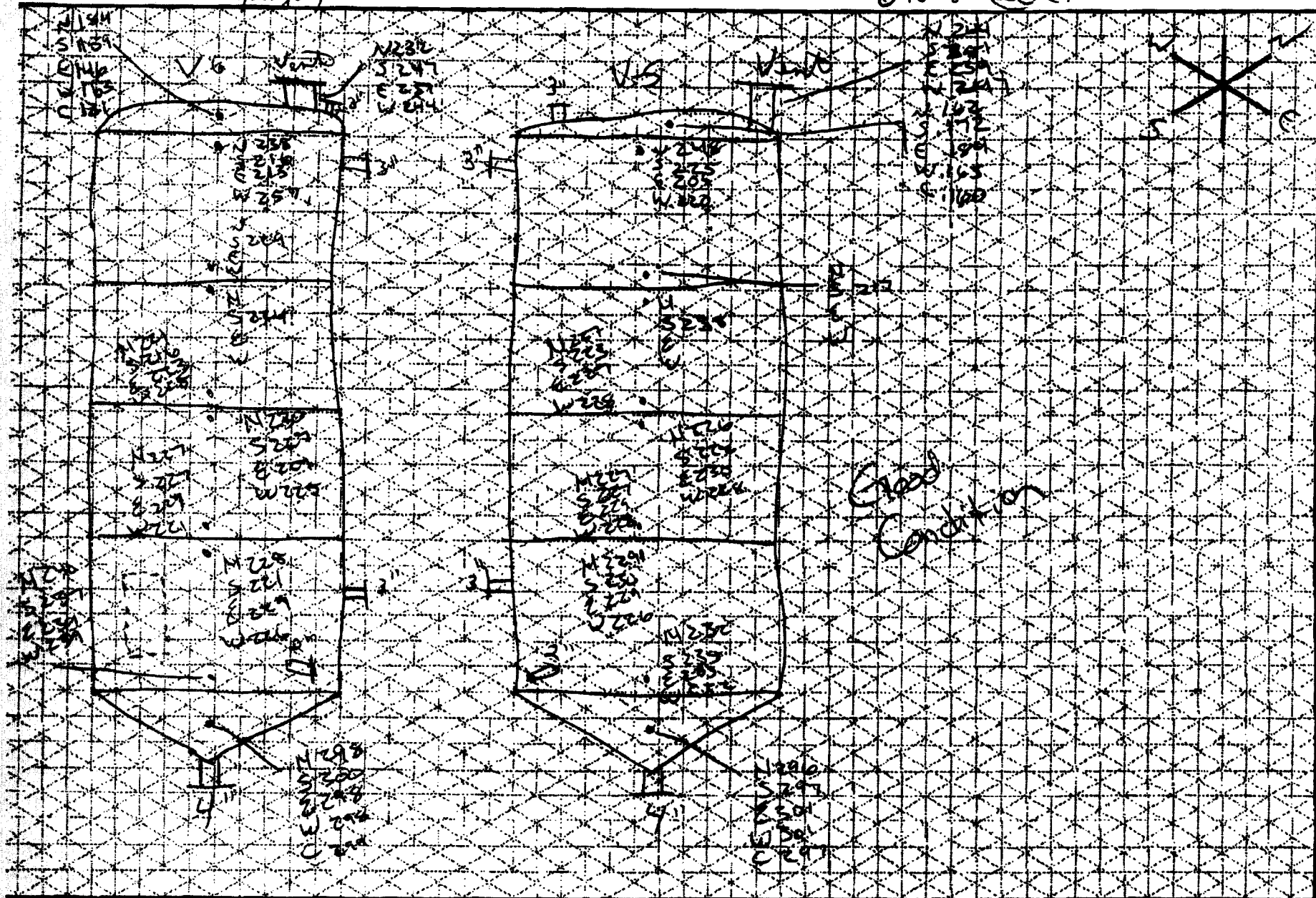
V-5 & V-6

30-56-V6

TEAM Industrial Services, Inc.

page 9

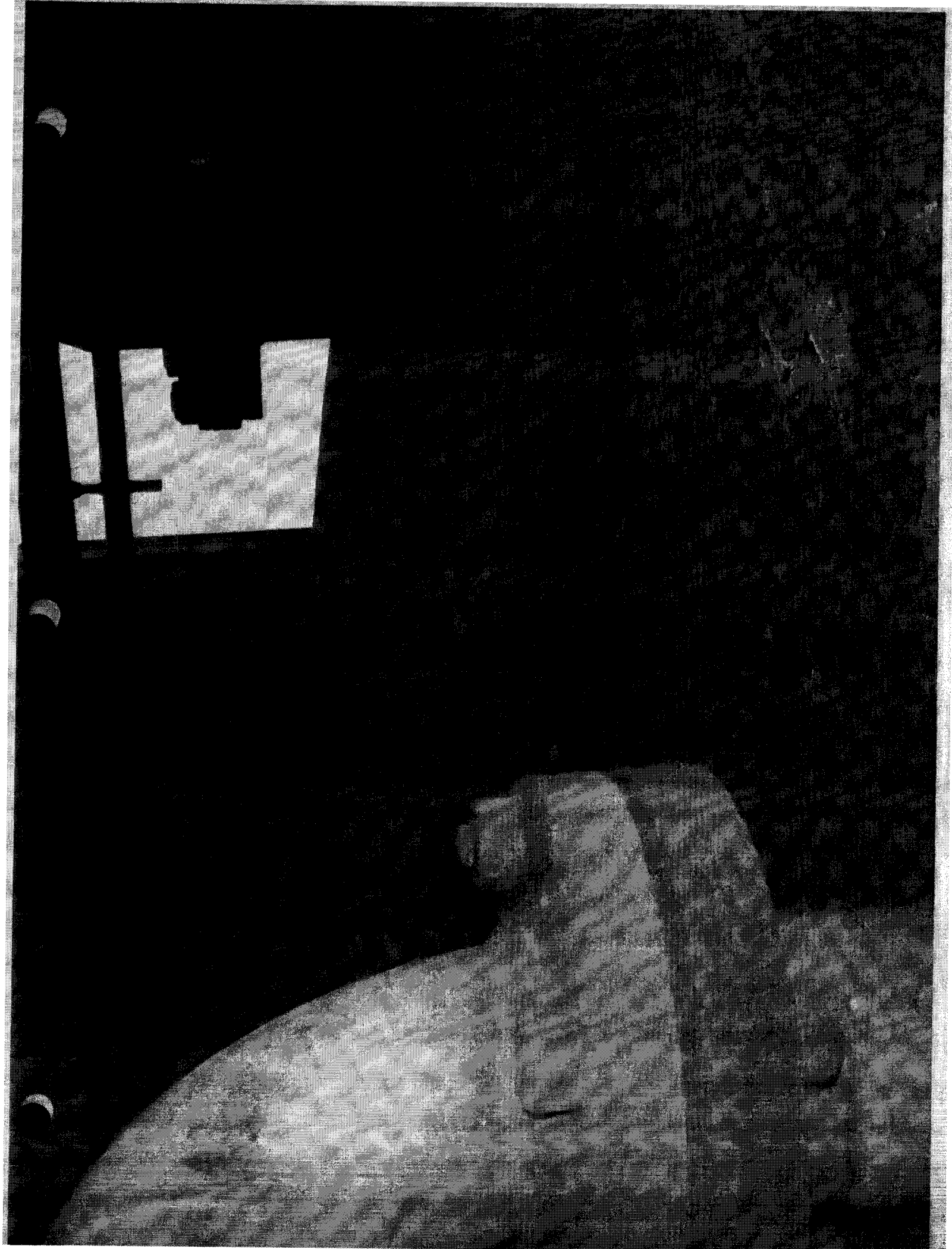
6-18-08 050 ET

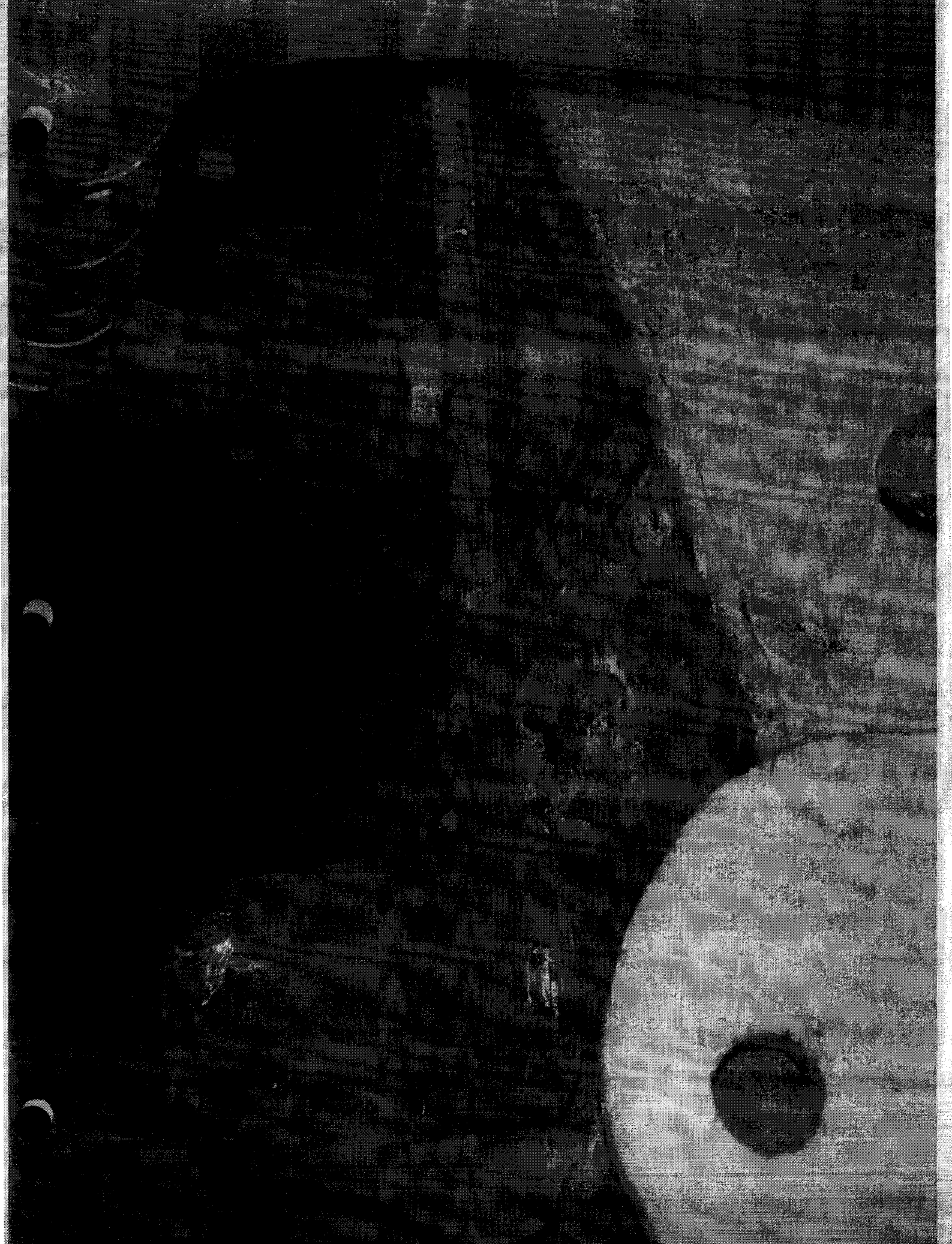


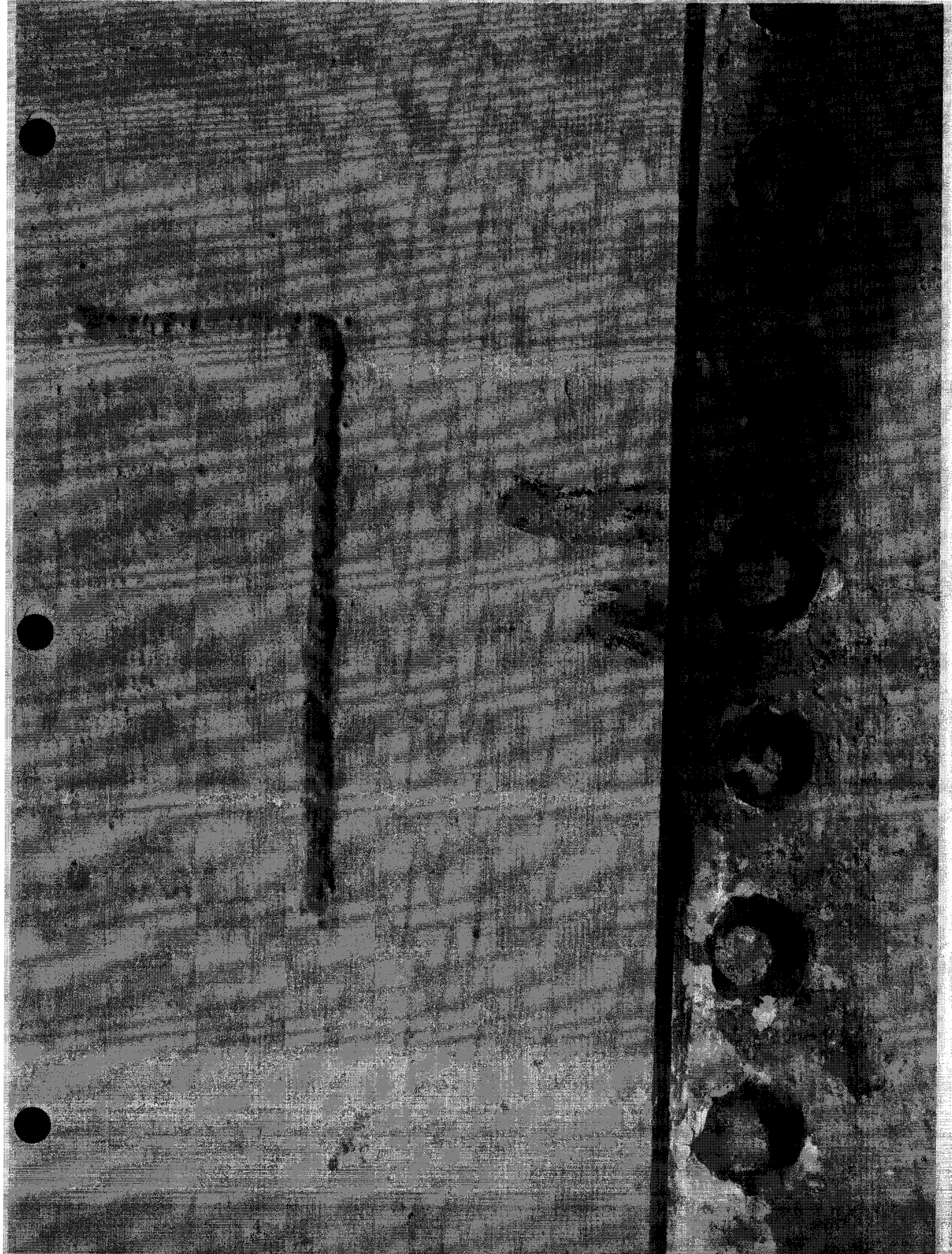
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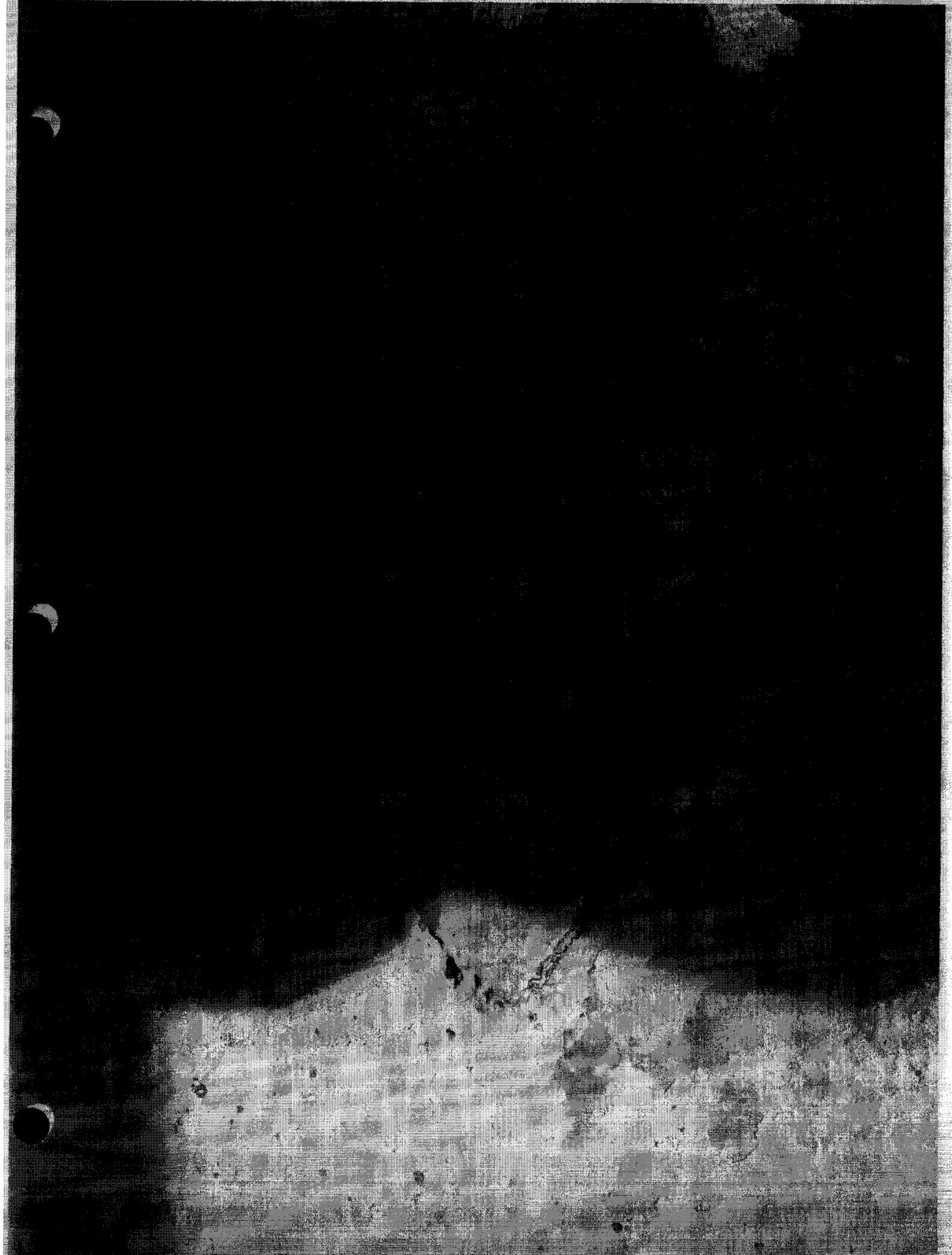
V

DANGER
PERMIT REQUIRED
CONFINED SPACE
DO NOT ENTER

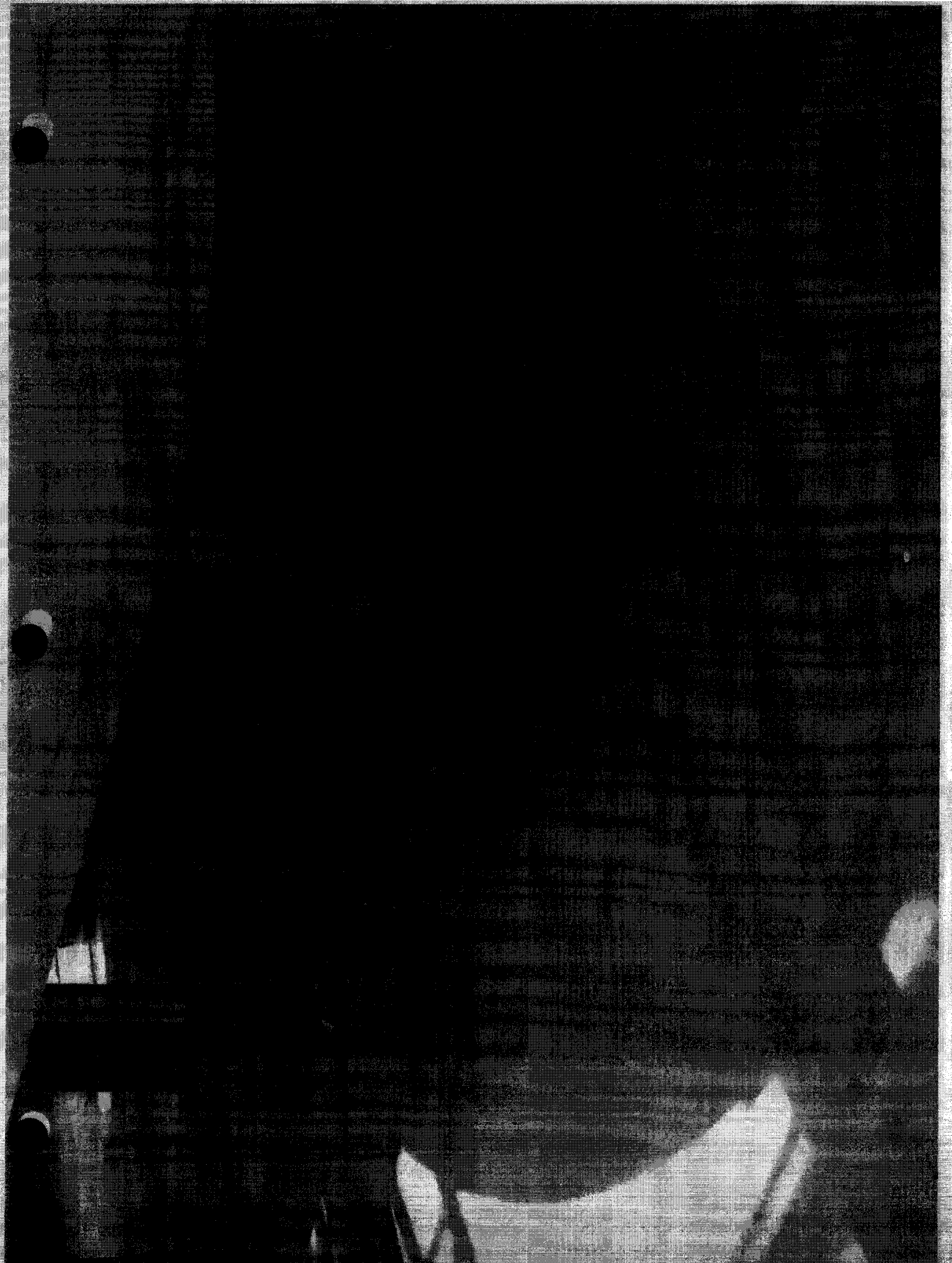


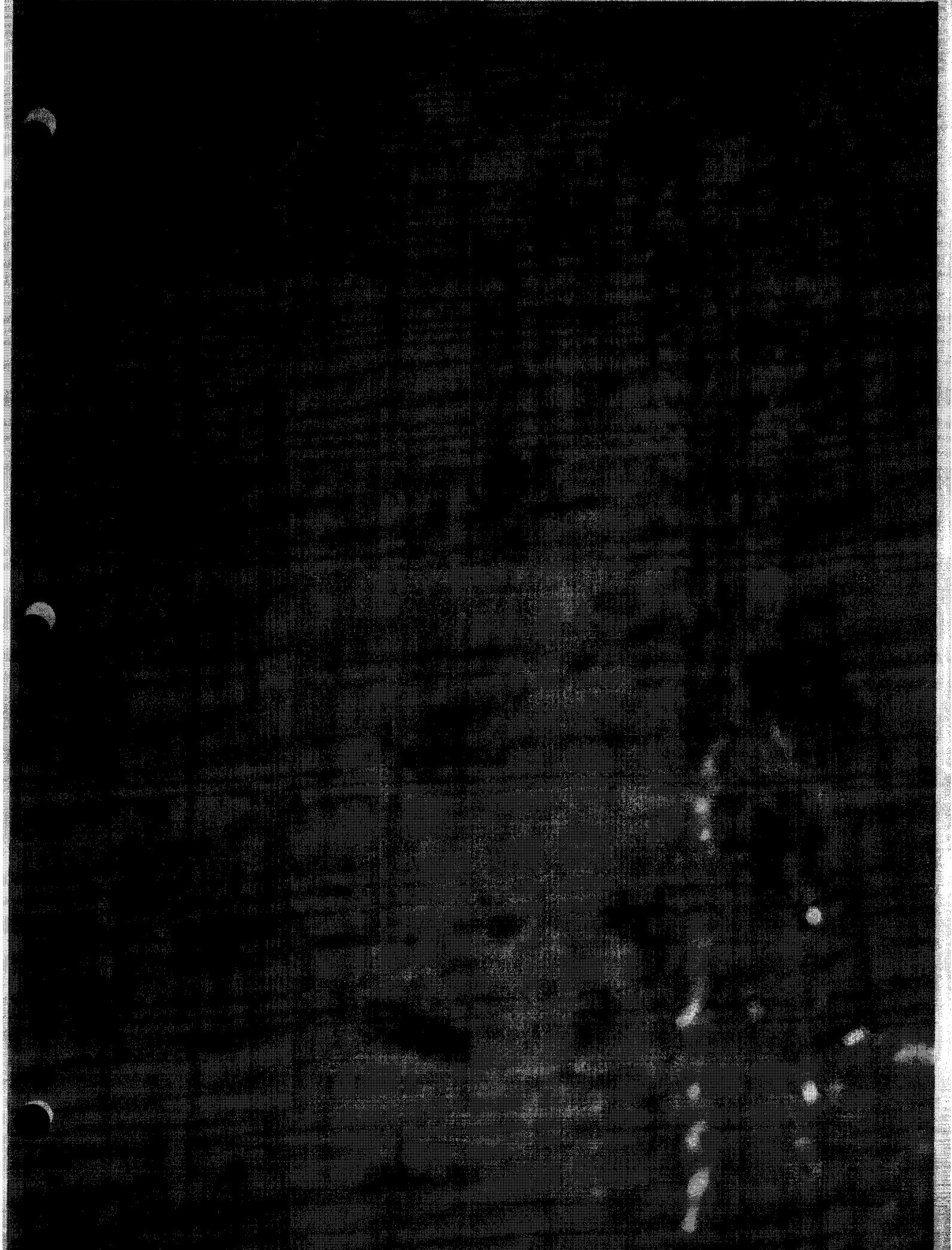


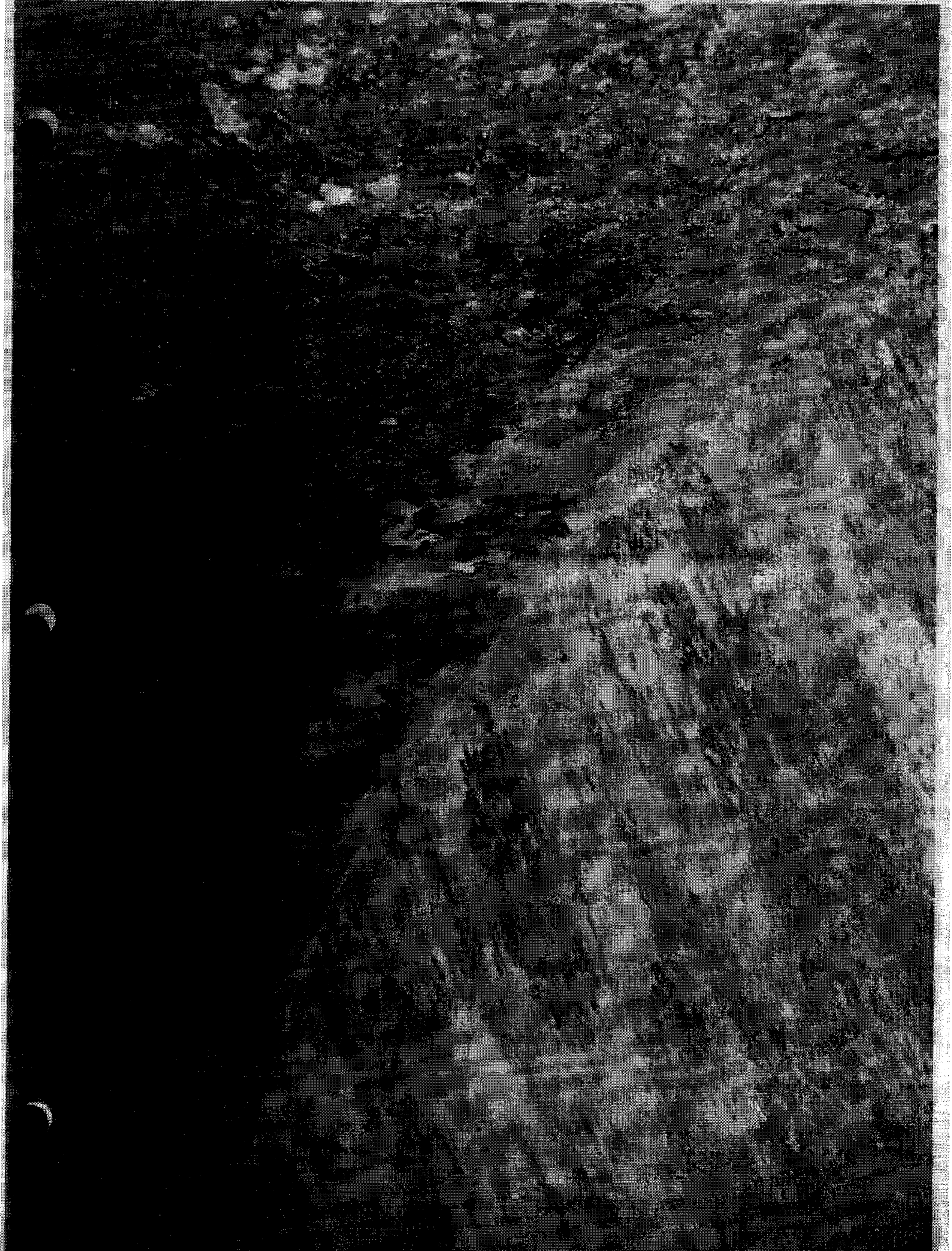


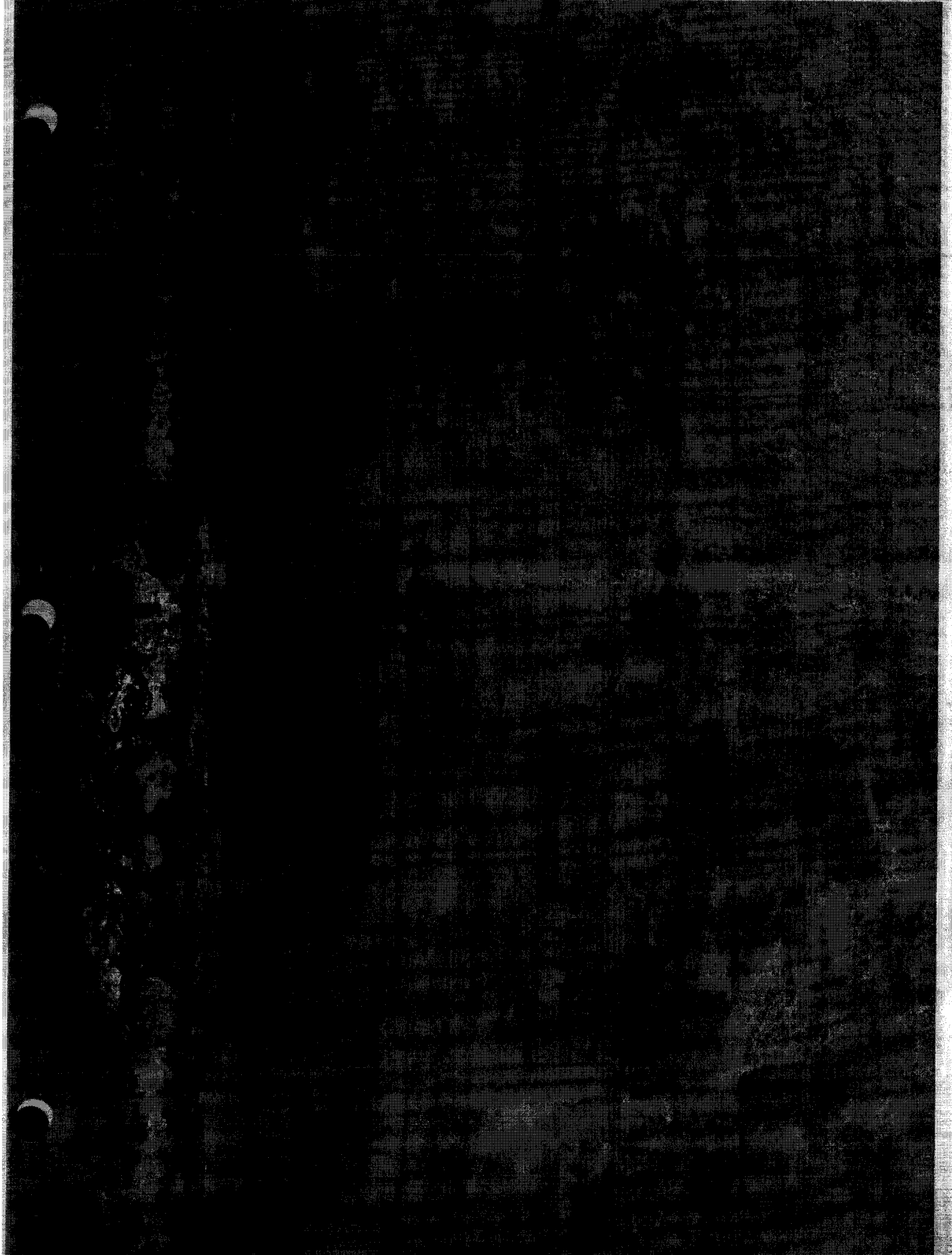












TEAM[®] Industrial Services, Inc.

402 NW Business Park Lane, Riverside, MO 64150 Phone: 816/505-5578

Clean Harbors Wichita, KS facility Tank V-6 Hazardous Waste Storage

Scope:

Conduct and internal and external visual and ultrasonic thickness evaluation of the inspection of Tank V-6 in accordance with the API 653 Code regulations and guidelines.

Summary:

Tank V-6 Hazardous Waste storage tank was visually inspected internally and externally. Thickness readings were taken externally. The design data pertaining to tank V-6 was not available and no nameplate was attached to the vessel.

The tank drawing has a construction date of 7-7-82. According to the drawing, the heads and shell were constructed of 1/4" SA 36 Carbon Steel. The top head is constructed out of 3/16" SA 36 Carbon Steel. The bottom head is constructed of 5/16" SA 36 Carbon Steel. The tank has an overall height of 28' 6" tall and 12' diameter. The design temperature and pressure were not noted. The specific gravity was not noted.

Previous inspection records were not available for viewing.

See attached pictures

Shell Inspection:

Internal:

The shell showed corrosion with depths of .010" to .030". Thickness readings were consistent with the 1/4" nominal thickness noted on the drawing. The welds that were accessible showed no signs of cracks or defects detrimental to use. The nozzles were clean and showed no signs of internal corrosion.

External:

The coating has several areas of failure throughout. All nozzles gasket surfaces should have old gasket material cleaned off prior to installing new.

Bottom coned head:

Internal inspection:

Thickness readings were consistent with 5/16" SA36 Carbon Steel noted on drawing. Nozzle welds are acceptable. Nozzle is clean and no noticeable corrosion noted. Seam welds are in acceptable condition.

Roof:

External inspection only:

The head has several coating failures. See pictures. Thickness readings were consistent with 3/16" SA36 Carbon Steel noted on drawing. See drawings for thickness readings. The inspection hatch has corrosion on the gasket surface of the hatch.

Support legs:

Tank support legs have areas where concrete is failing.

Recommendations:

Complete coating repairs.

Repair concrete on support legs.

Replace gasket on to inspection hatch.

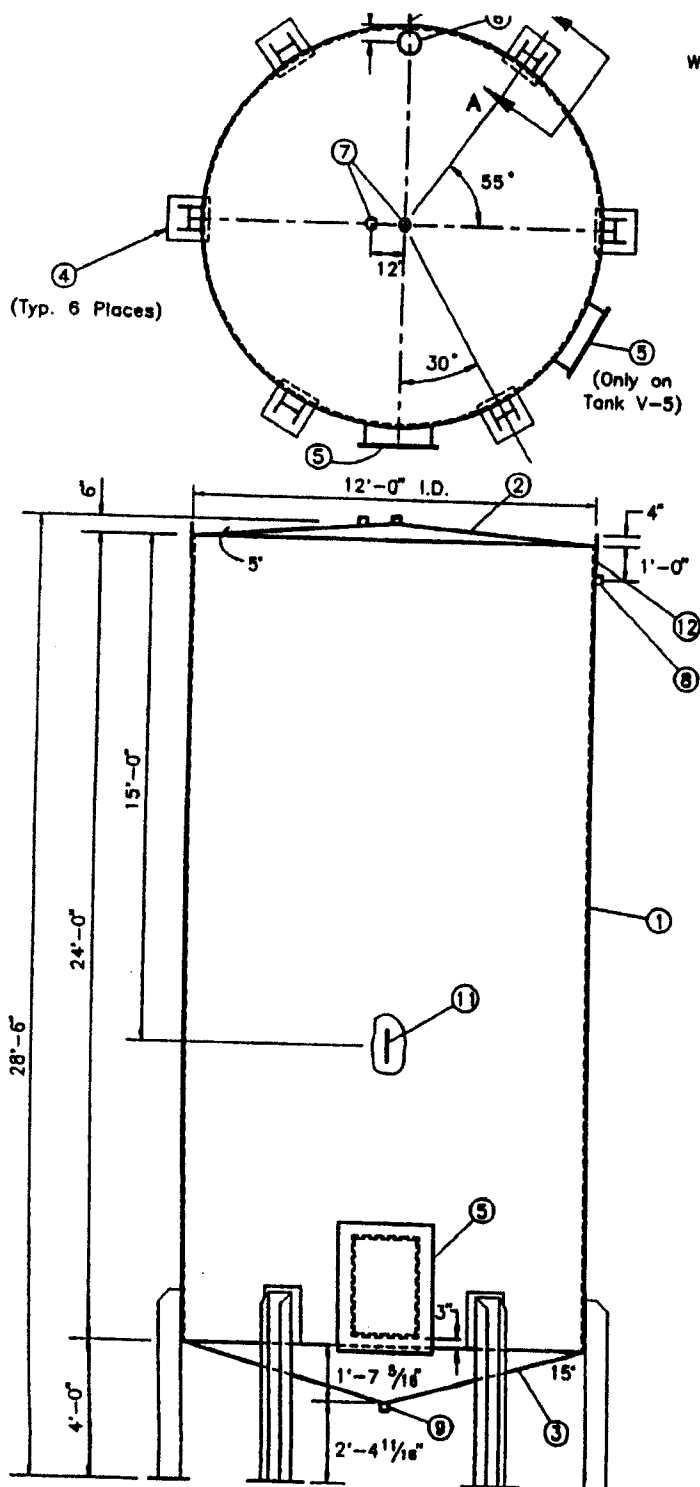
Thickness readings taken by David Zeller and Ethan Towne 6-18-08.

API inspection completed by Roger Zeller

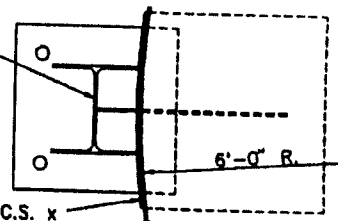
Reviewed by William Shadwick, API 653 inspector.

Specifications.

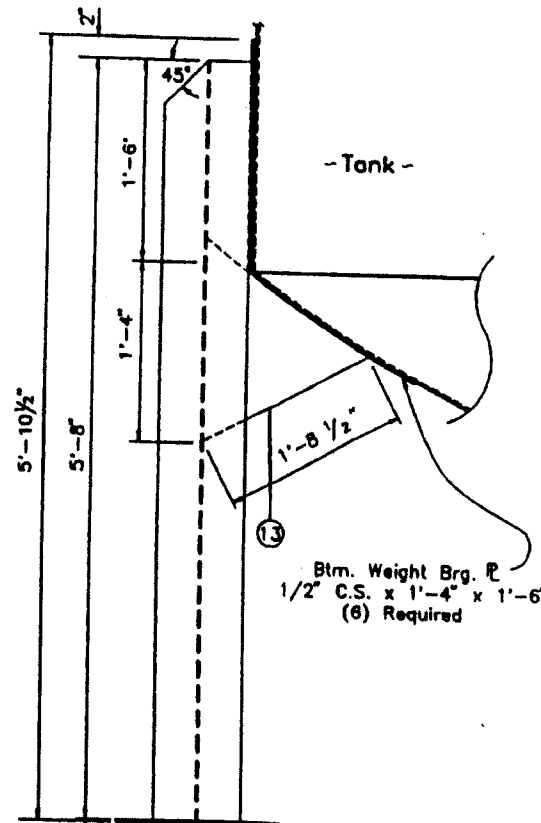
- 1.) Tank Btm. to be 5/16" C.S. & A3
Sides to be 1/4" C.S. & A36
Top to be 3/16" C.S. & A36
- 2.) Primer w/1-coat Red Oxide &
Paint w/1-coat Tank White
- 3.) Tank to be Built per API 620,
Replacing API 620 Section #2
on Materials w/API 650 Appn. A



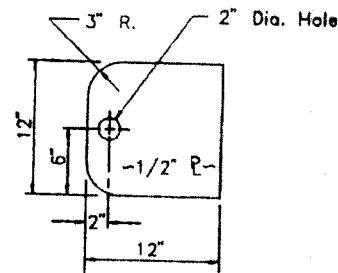
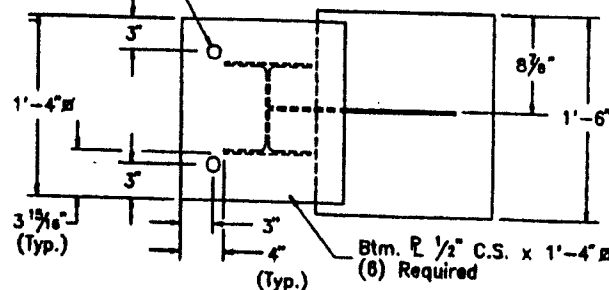
WB x 35 Lb/Ft. x 5'-8" Lb.
(6) Required



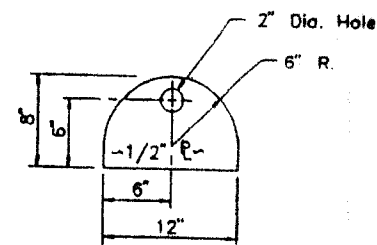
Side Weight Brg. 1/2" C.S. x
1'-4" x 1'-8" (6) Required



1/4" Dia. Hole
(2) Places
Section A - A
(Tank not shown in bottom view)



(12) Top Crane Hook



(11) Middle Crane Hook

*2 Manways required on Tank V-5

Item	Qty.	Description
13	6	Gusset 1/2" C.S. 1'-4" x 1'-4" x 1'-8 1/2"
12	2	Top Crane Hooks - See Detail
11	1	Middle Crane Hook - See Detail
10	1	3" 3000 Lb. Full Cplg.
9	1	4" 3000 Lb. 1/2 Cplg.
8	1	3" 3000 Lb. 1/2 Cplg.
7	2	2" 3000 Lb. 1/2 Cplg.
6	1	Clay & Bailey #54 8" Thick Hatch
5	1 (2)	3'-0" X 2'-0" Sld. Manway w/Cover
4	6	Leg Assembly - See Details
3	1	5/16" Bottom Head 12'-0" I.D. A. 3
2	1	3/16" Top Head 12'-0" I.D. A. 36
1	1	1/4" Shell 12'-0" I.D. A. 36 24'-0" Lx

HYDROCARBON RECYCLERS, INC.
2549 N. NEW YORK AVE. WICHITA, KANSAS 67210

Scale: 3/8" = 1'-0"
Date: 7-7-81
Drawn by: PR

TANK: 20,895 GALLON MAXIMUM CAPACITY

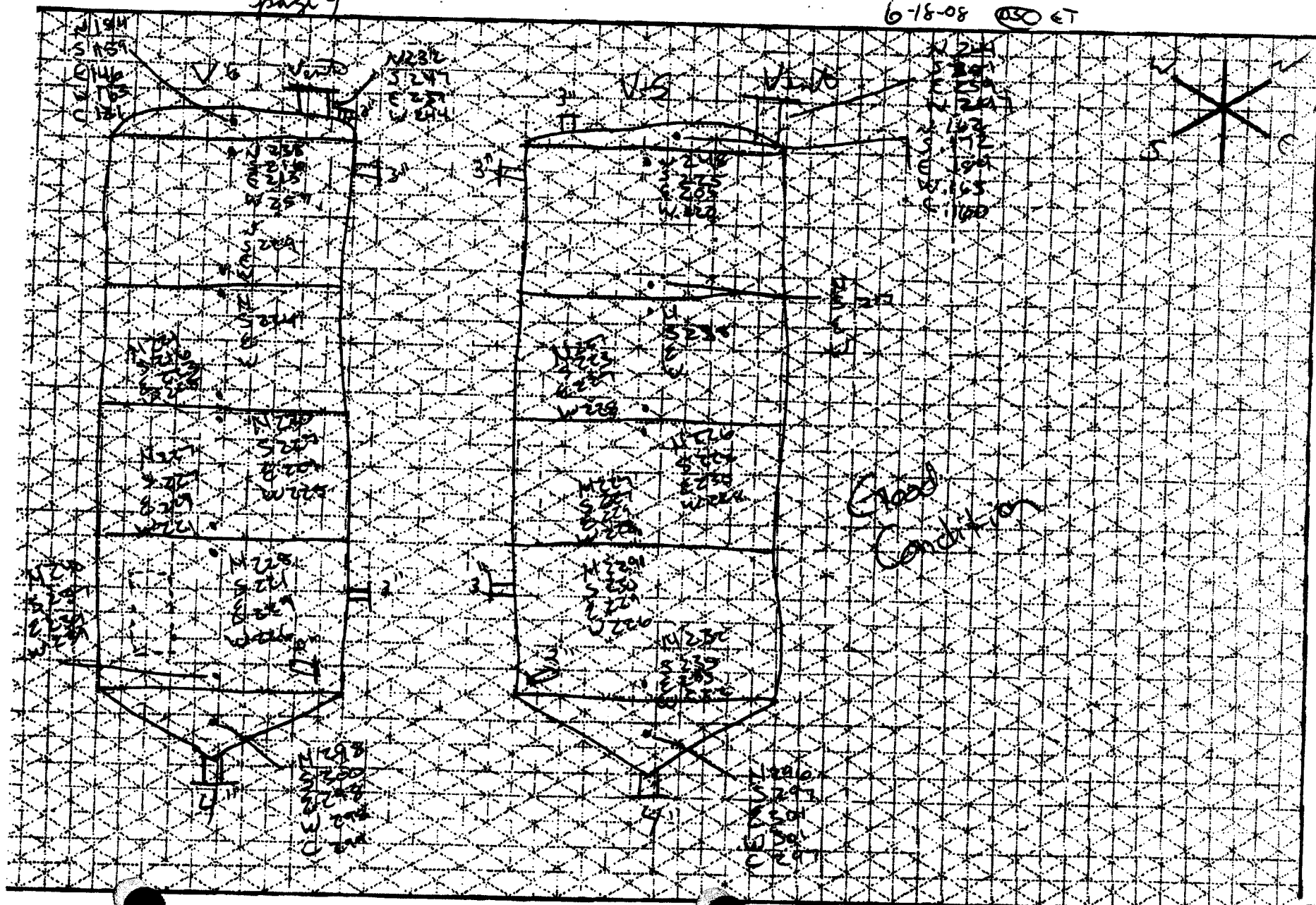
V-5 & V-6

30-36-V5

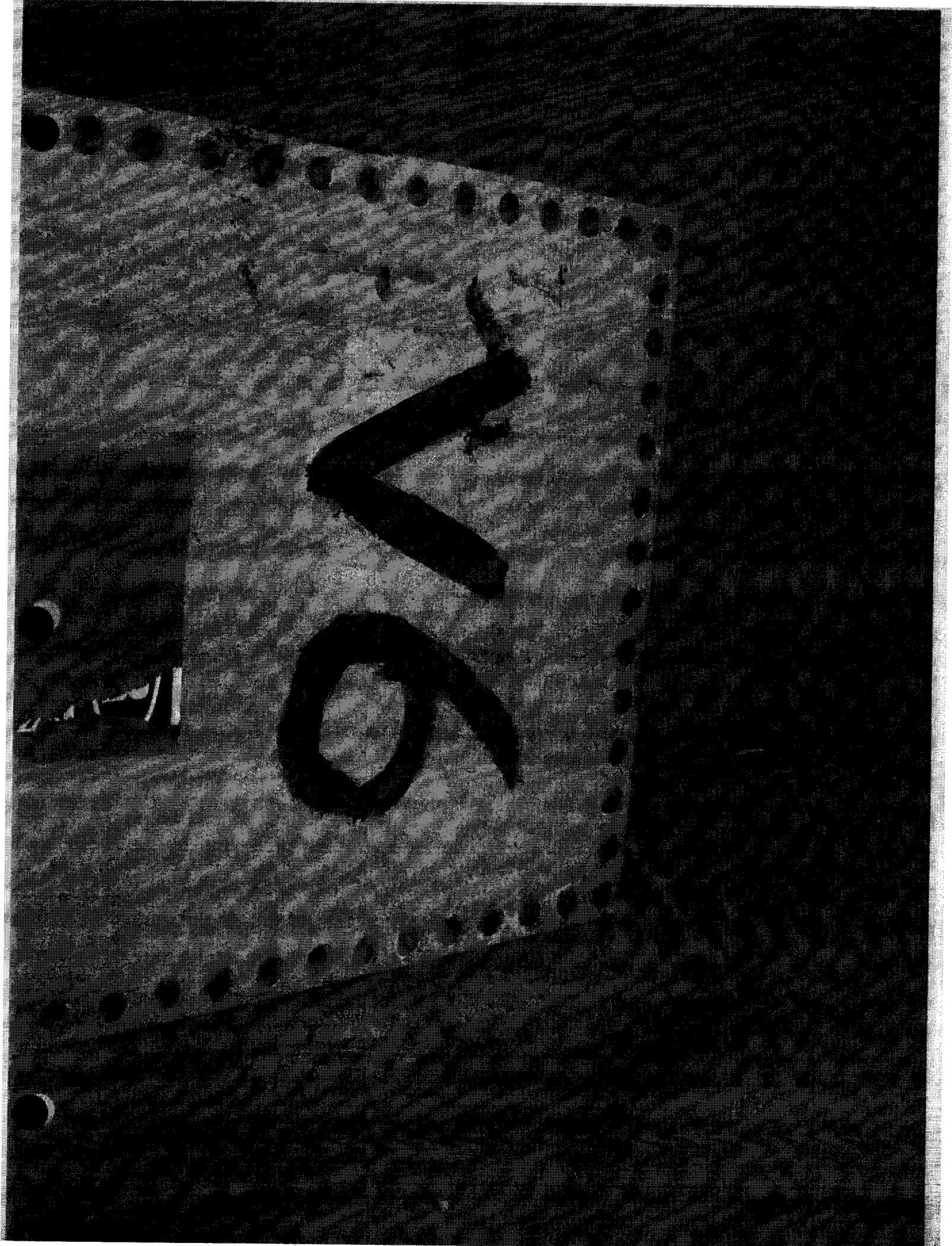
TEAM Industrial Services, Inc.

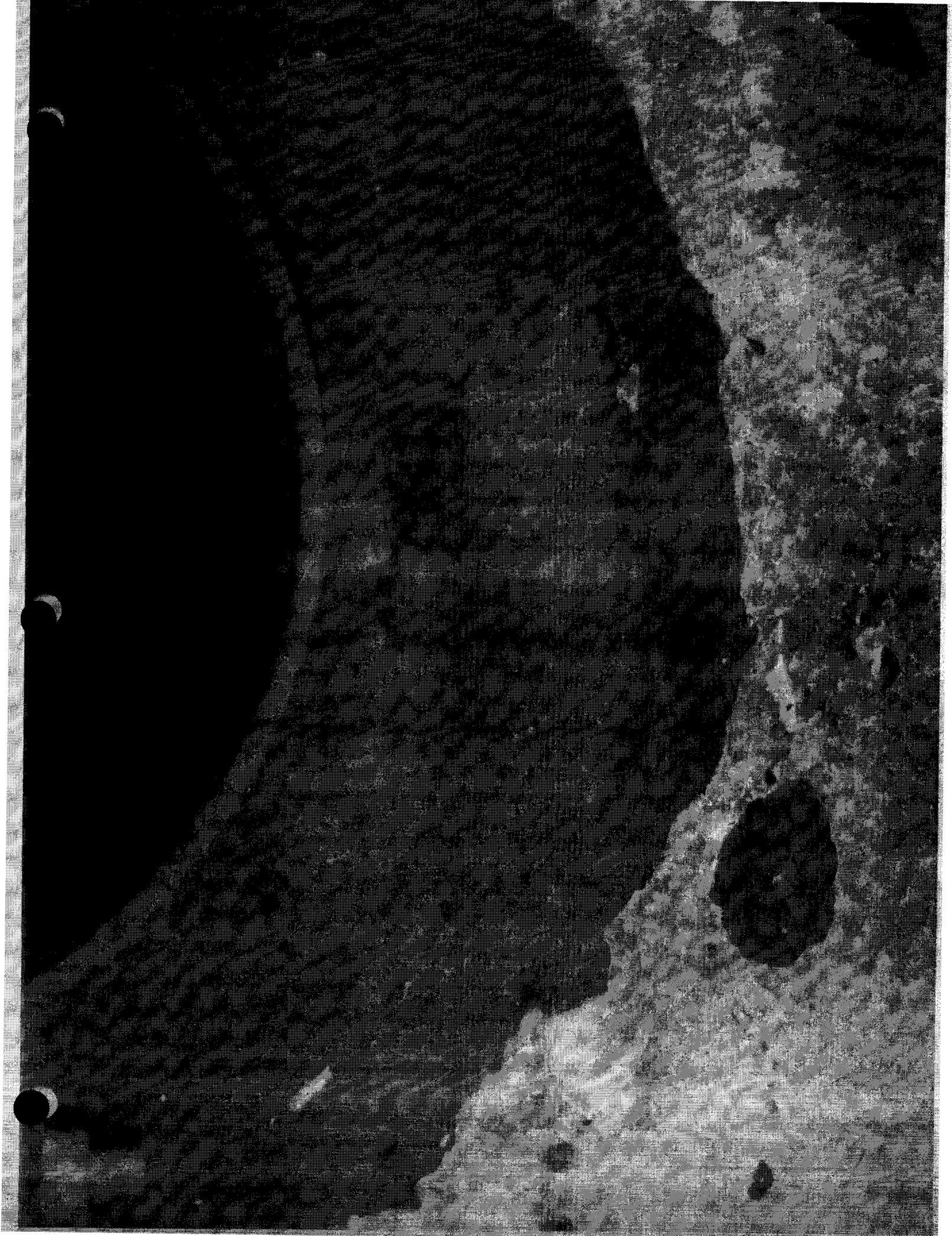
page 9

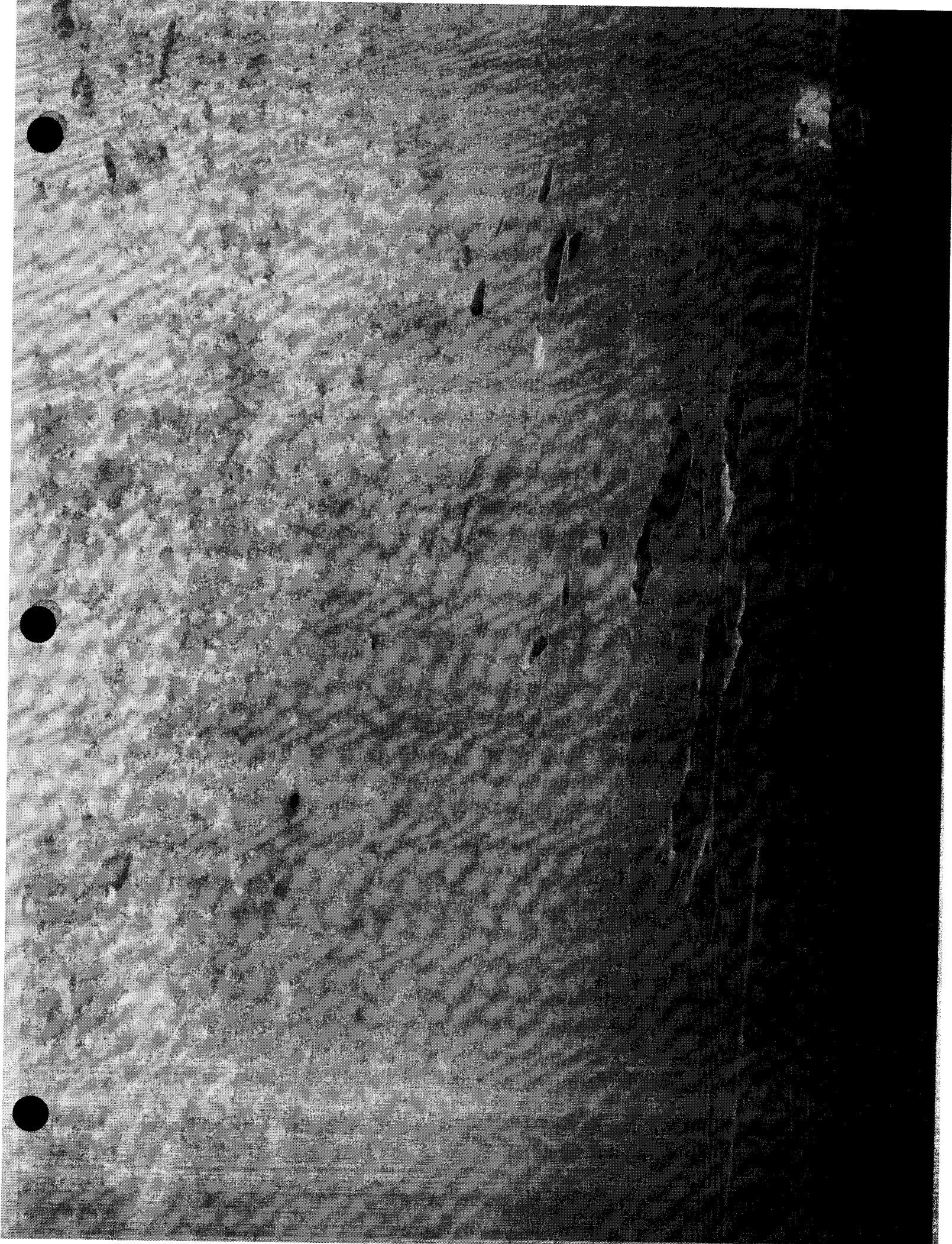
6-18-08 050 ET



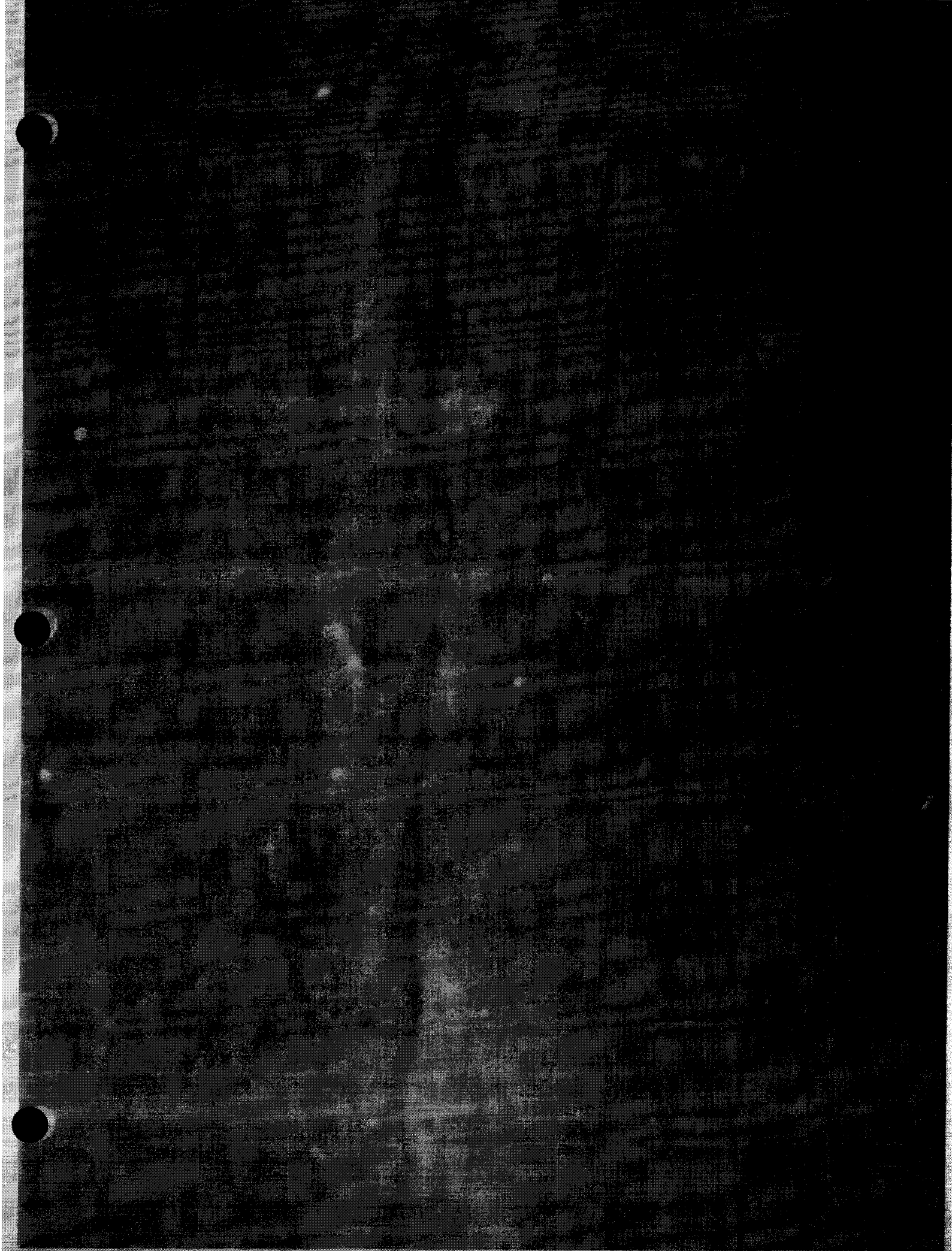
A black and white photograph of a textured surface, possibly a book cover or endpaper. The surface is covered in a repeating pattern of stylized, dark, angular shapes that resemble the letter 'K' or 'R' arranged in a grid-like fashion. The texture is grainy and uneven, with the dark shapes standing out against a lighter, mottled background. The overall effect is abstract and geometric.

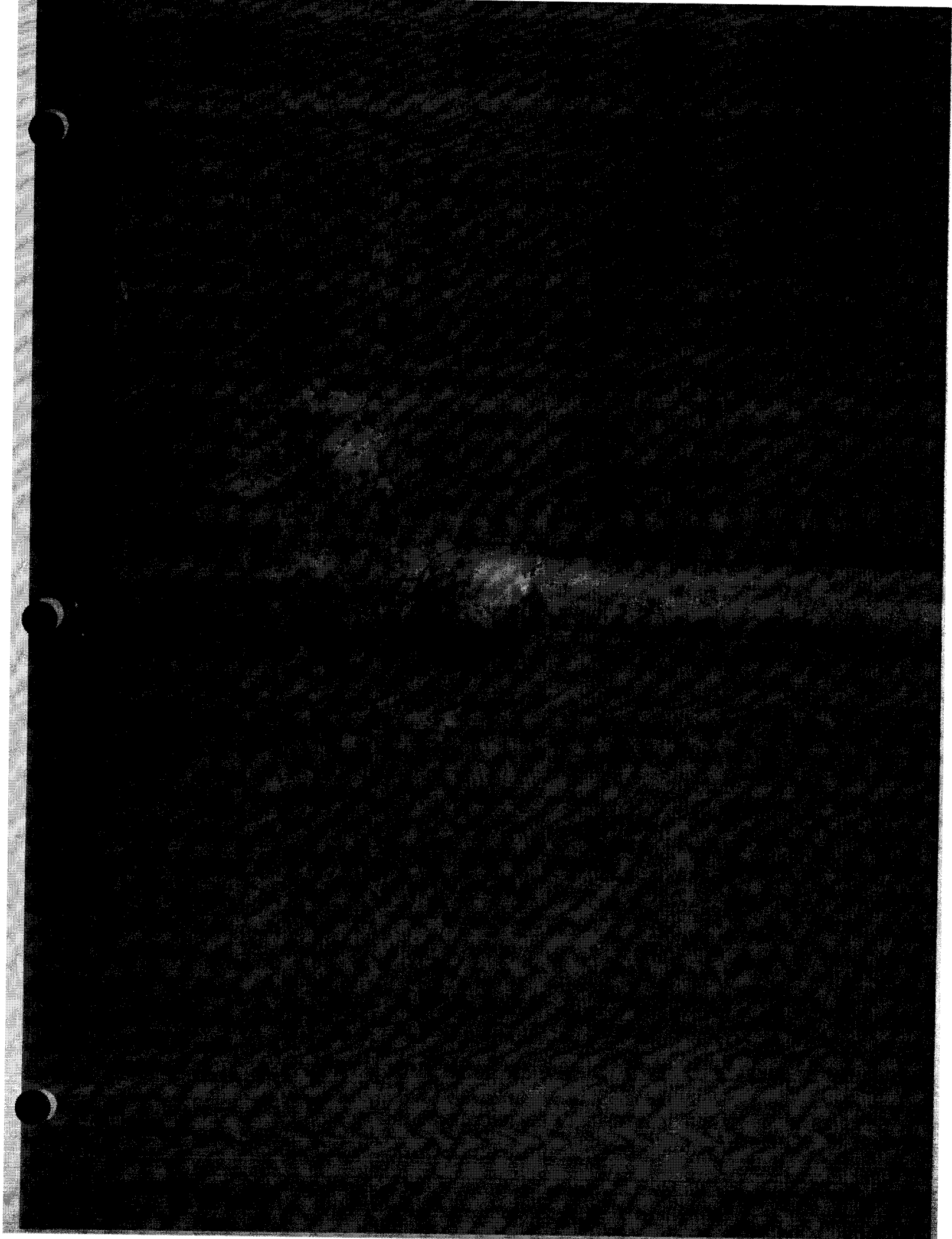


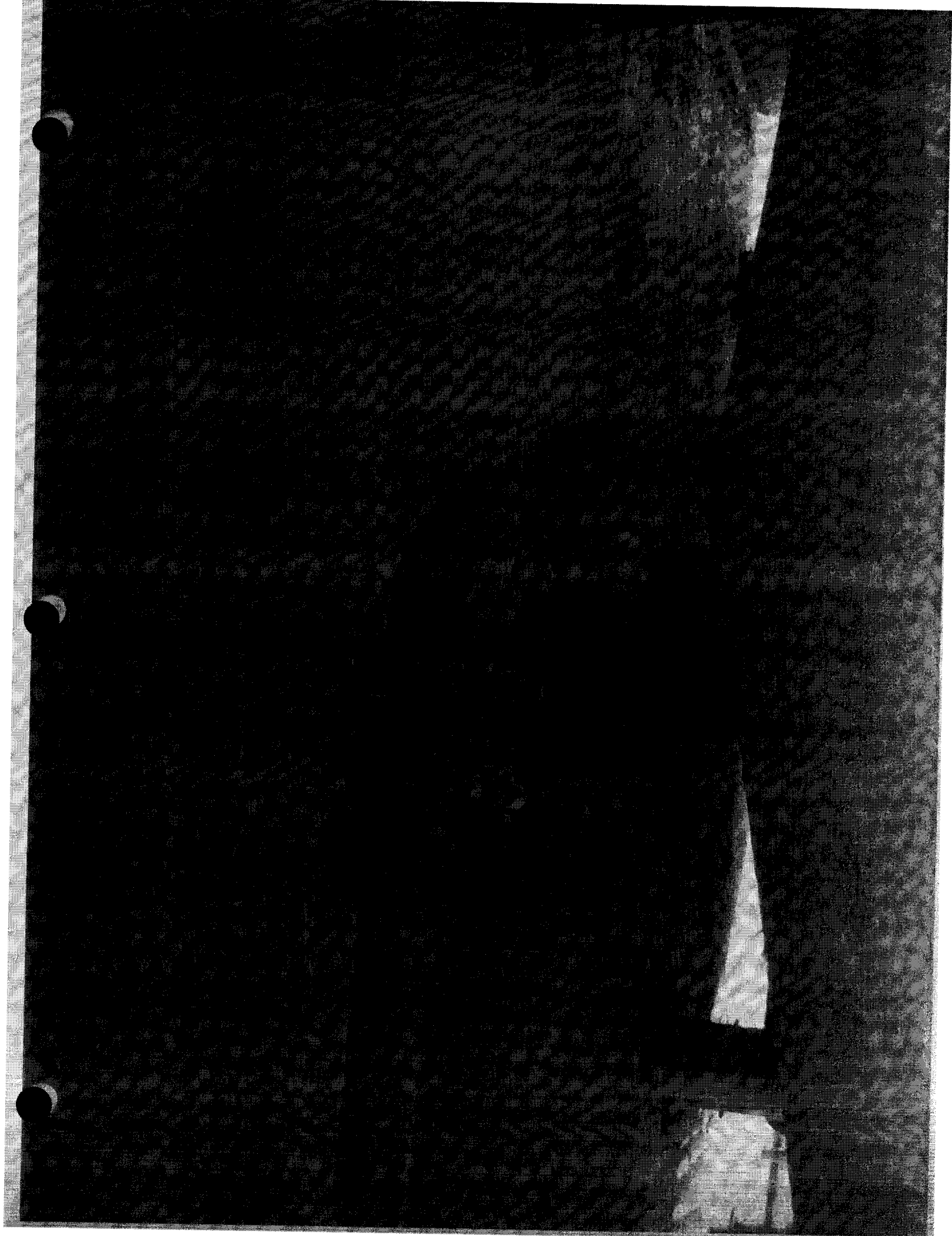


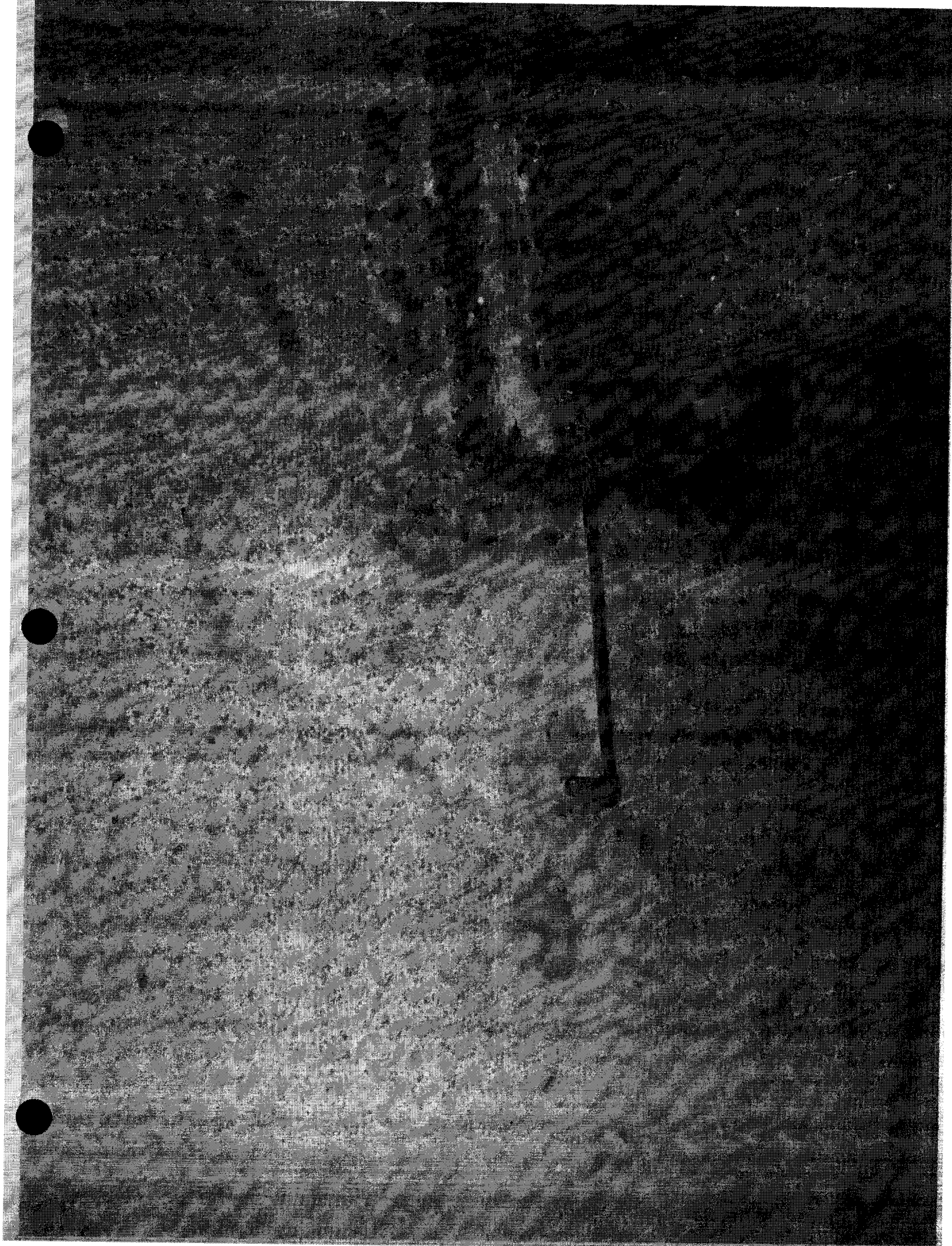












TEAM Industrial Services, Inc.

402 NW Business Park Lane, Riverside, MO 64150 Phone: 816/505-5578

Clean Harbors Wichita, KS facility Tank V-7 Hazardous Waste Storage

Scope:

Conduct and internal and external visual and ultrasonic thickness evaluation of the inspection of Tank V-7 in accordance with the API 653 Code regulations and guidelines.

Summary:

Tank V-7 Hazardous Waste storage tank was visually inspected internally and externally. Thickness readings were taken externally. The design data pertaining to tank V-7 was not available and no nameplate was attached to the vessel.

The tank drawing has a construction date of 7-7-82. According to the drawing, the heads and shell were constructed of SA 36 Carbon Steel. The tank has an overall height of 22' 3 1/2" tall and 8' diameter. The design temperature and pressure were not noted. The specific gravity was not noted.

Previous inspection records were not available for viewing.

See attached pictures

Shell Inspection:

Internal:

The shell showed corrosion with depths of .010" to .030" in the bottom two feet of the tank. Thickness readings were consistent with the 3/16" nominal thickness noted on the drawing leaving an approximate thickness. The welds that were accessible showed no signs of cracks or defects detrimental to use. All nozzles were clean and showed no signs of corrosion. All welds were in acceptable condition.

External:

The coating has several areas of failure throughout. No signs of damage or deterioration noted. All nozzles gasket surfaces should have old gasket material cleaned off prior to installing new.

Bottom Head:

Internal inspection:

General pitting was noted throughout the bottom head with minimal depths. The nozzles were clean with no signs of deterioration. The nozzle weld is in good condition.

Thickness readings were consistent with ¼" SA36 Carbon Steel noted on drawing.

External:

Coating has several coating failures. There are small blisters under the coating that have corrosion attacking the shell. No signs of leakage around nozzles.

Top Head:

External inspection only:

The head has several coating failures. There are small blisters under the coating that have corrosion attacking the shell. Thickness readings were consistent with ¼" SA36 Carbon Steel noted on drawing. See drawings for thickness readings. The pressure gage was broken and unreadable

Tank vertical supports:

The supports have a concrete coating that show signs that repairs have been made to fix spalling, chips and cracks. No grounding cable is attached to vessel.

Recommendations:

Complete coating repairs.

Attach grounding cable.

Replace gasket on to inspection hatch.

Thickness readings taken by David Zeller and Ethan Towne 6-17-08.

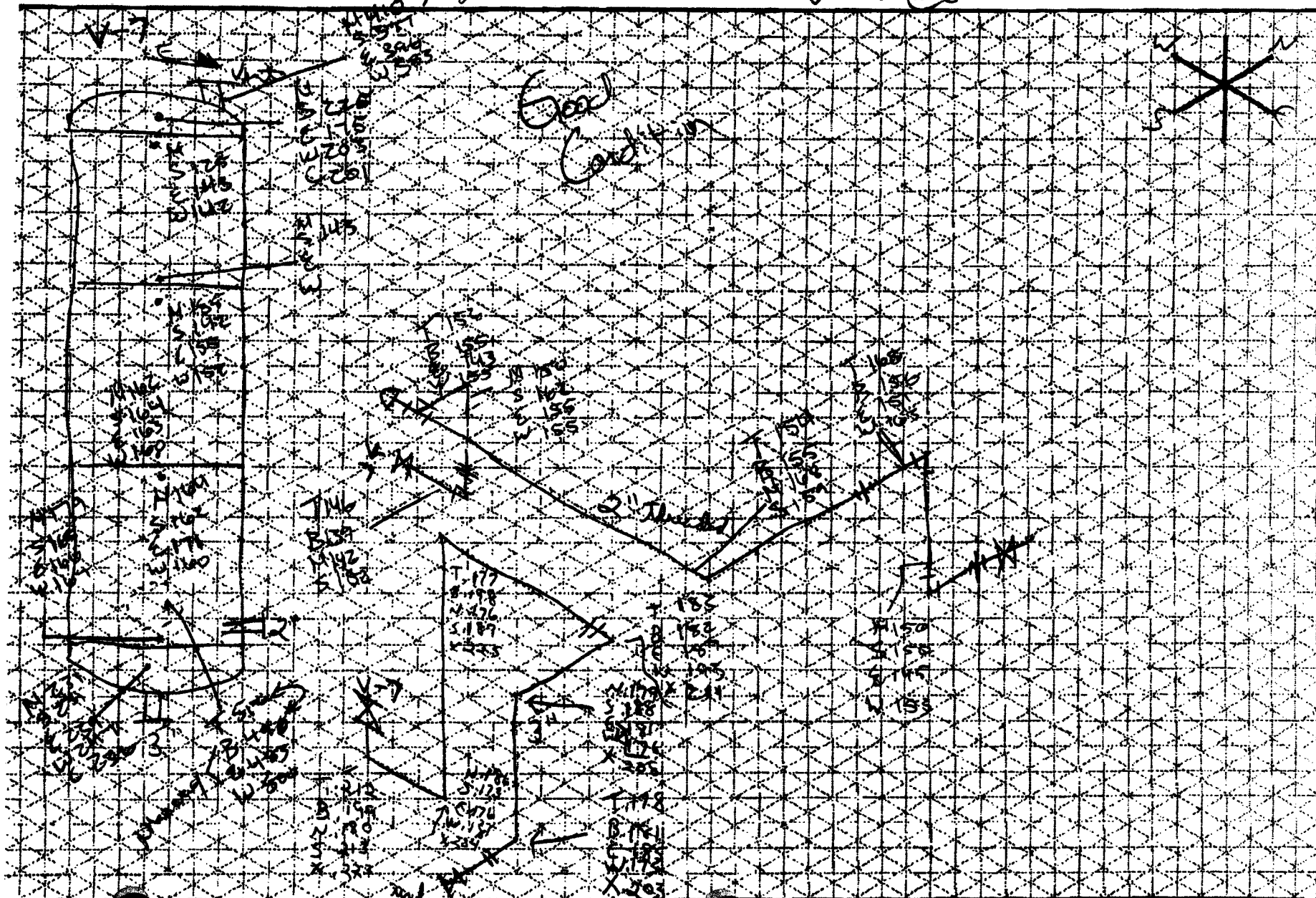
API inspection completed by Roger Zeller

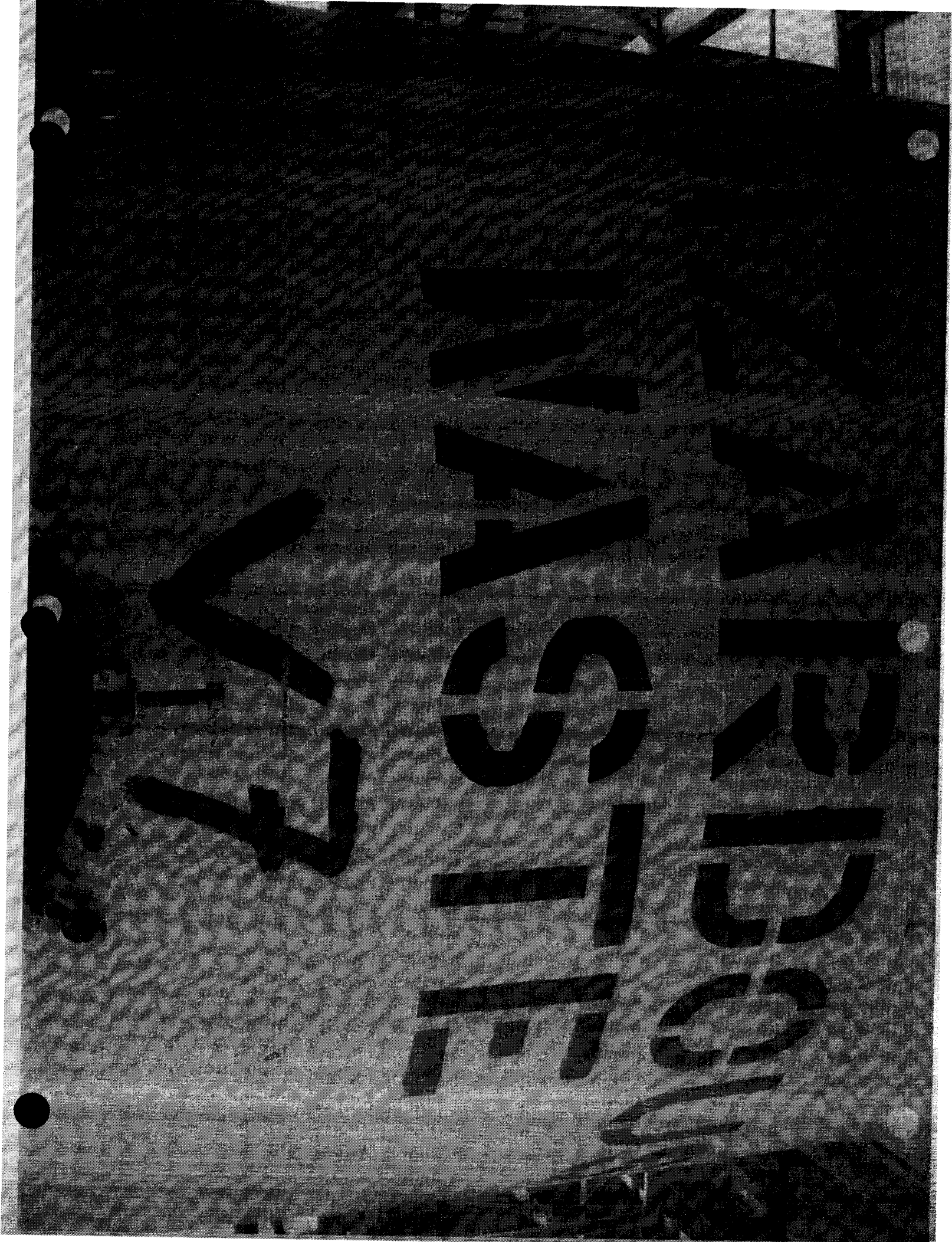
Reviewed by William Shadwick, API 653 inspector.

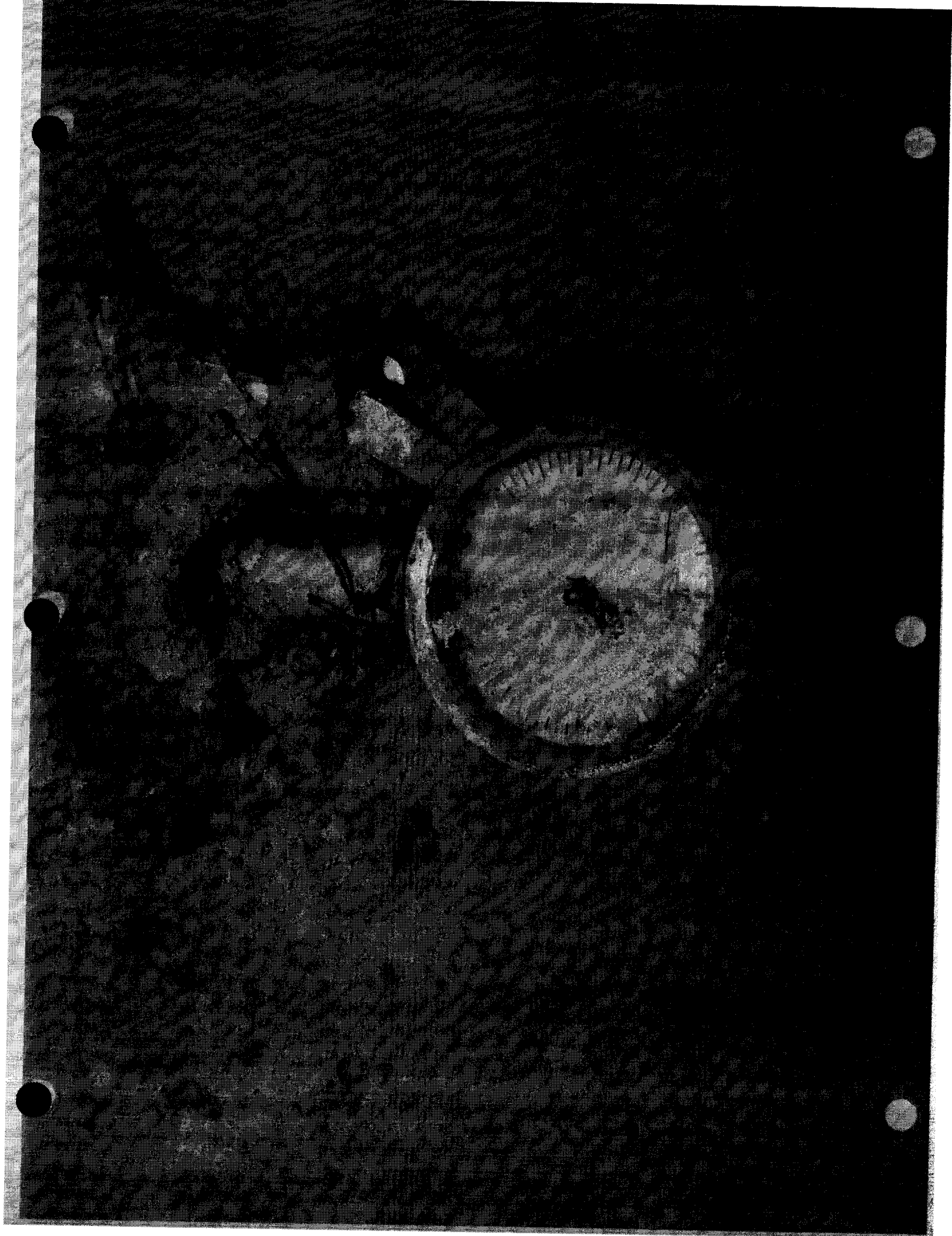
TEAM Industrial Services, Inc.

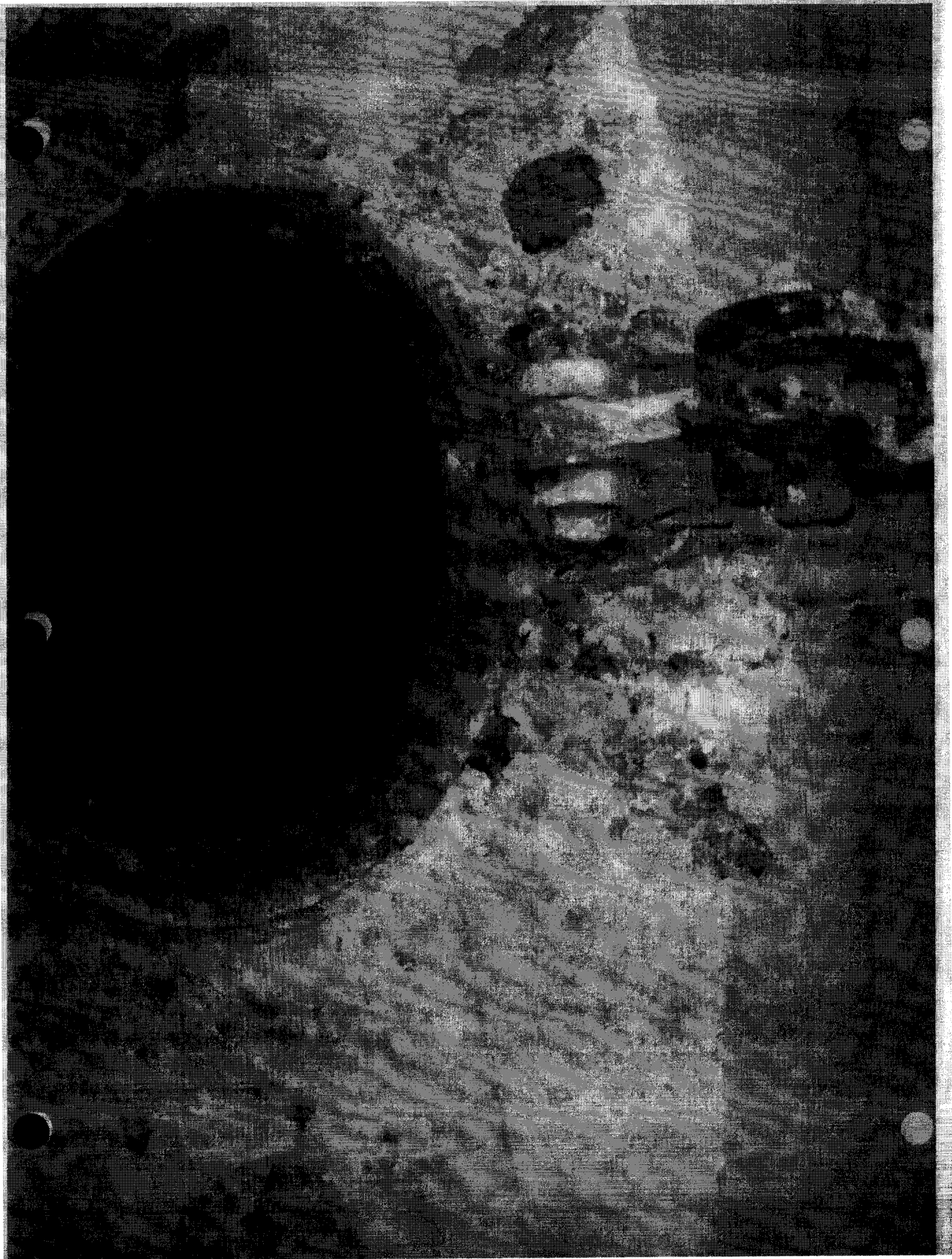
page 8

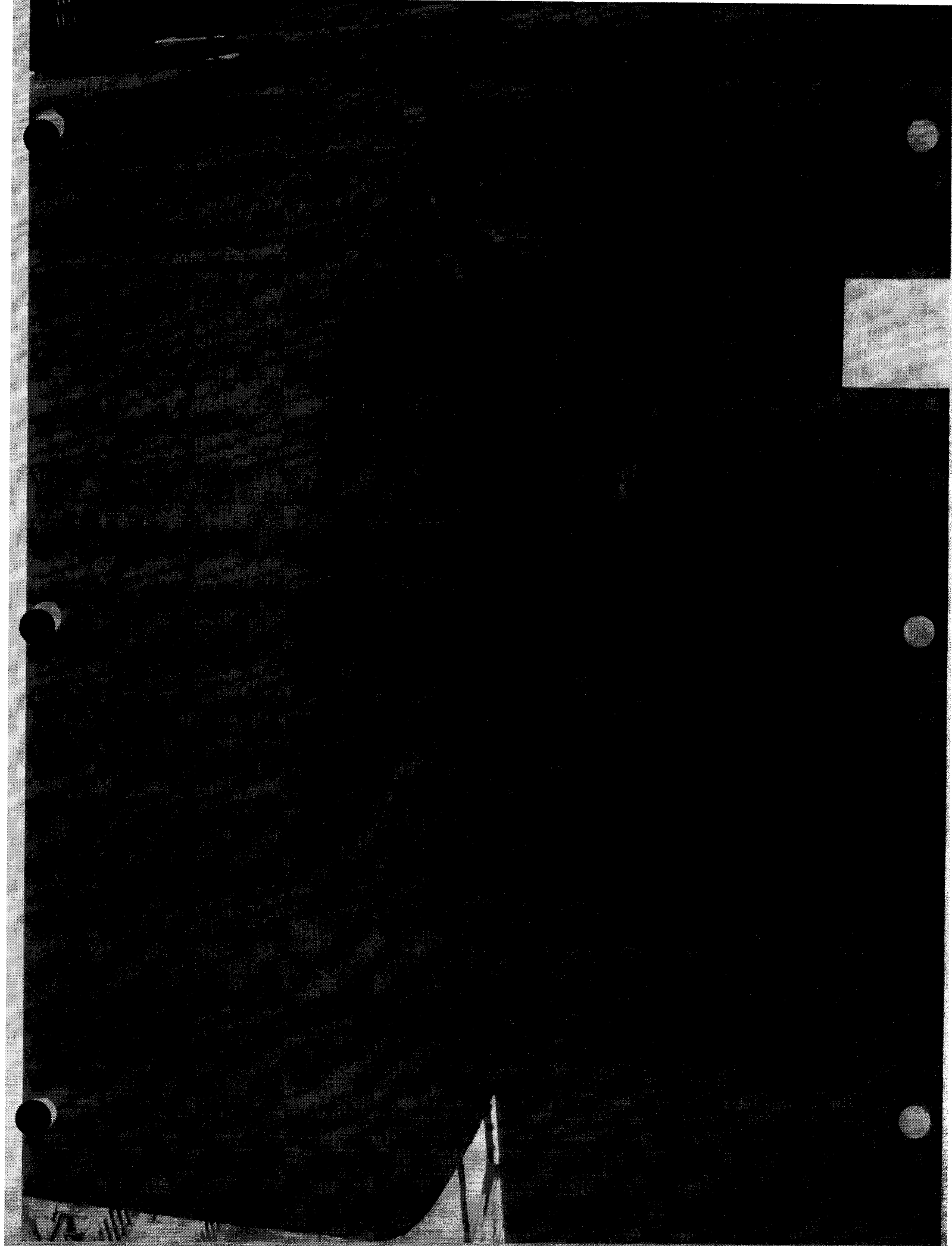
6-17-08 (052) CT

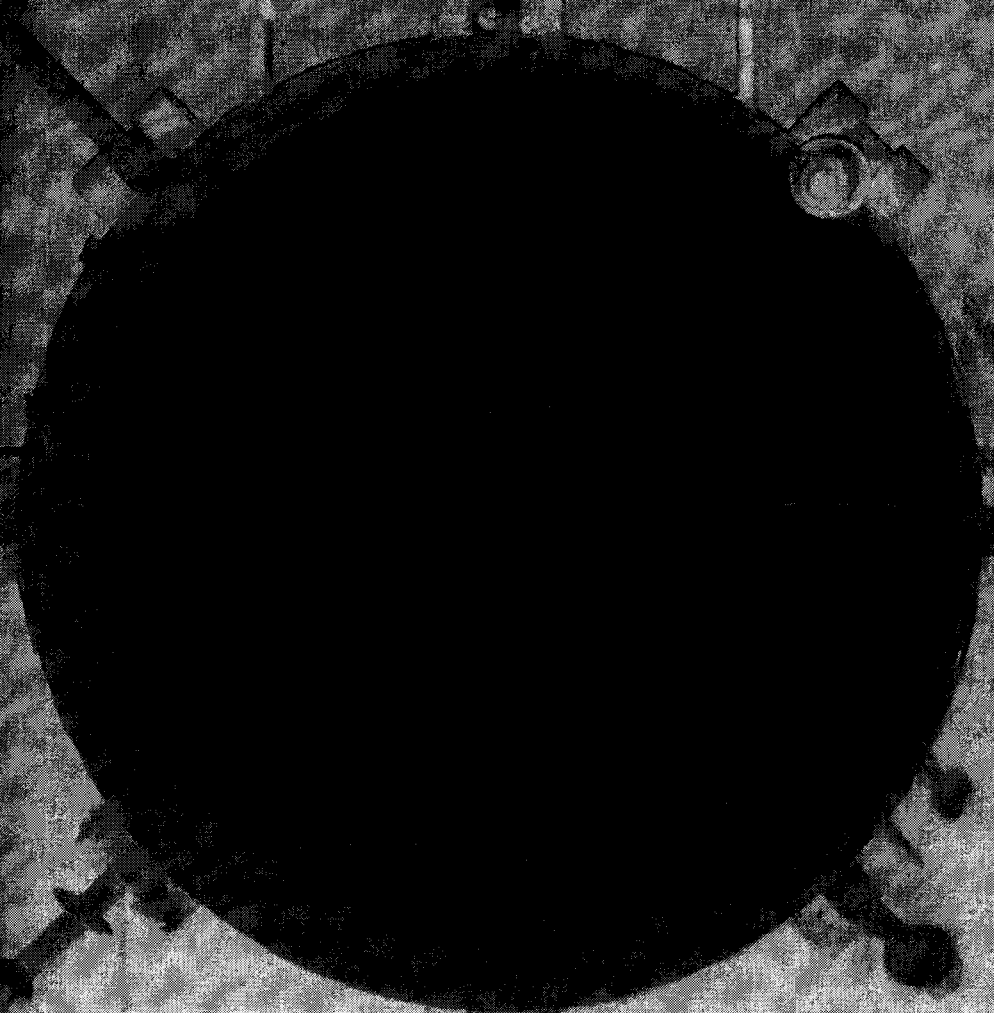
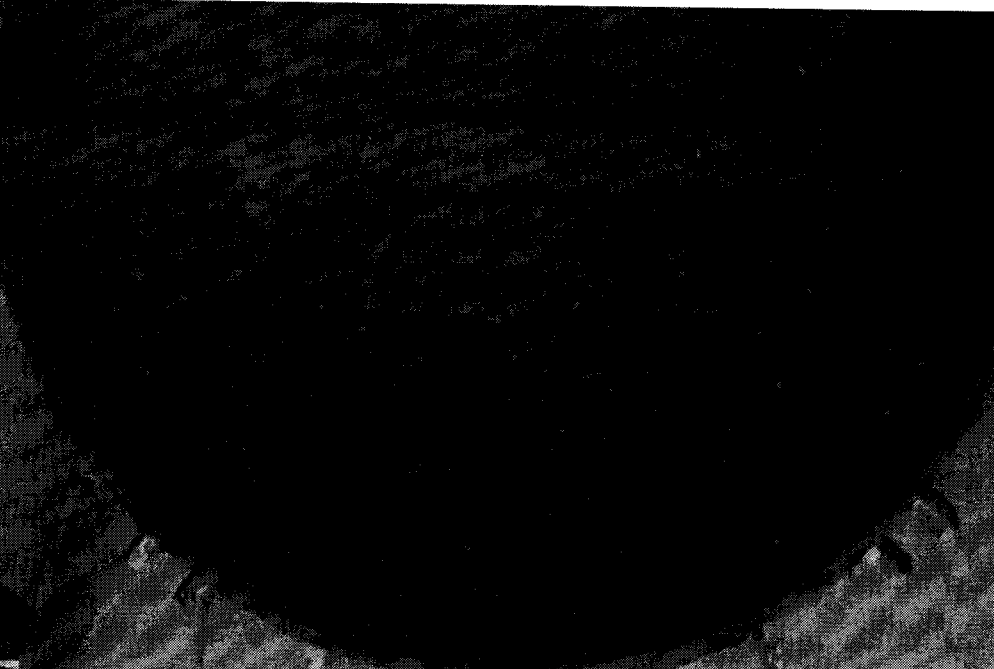








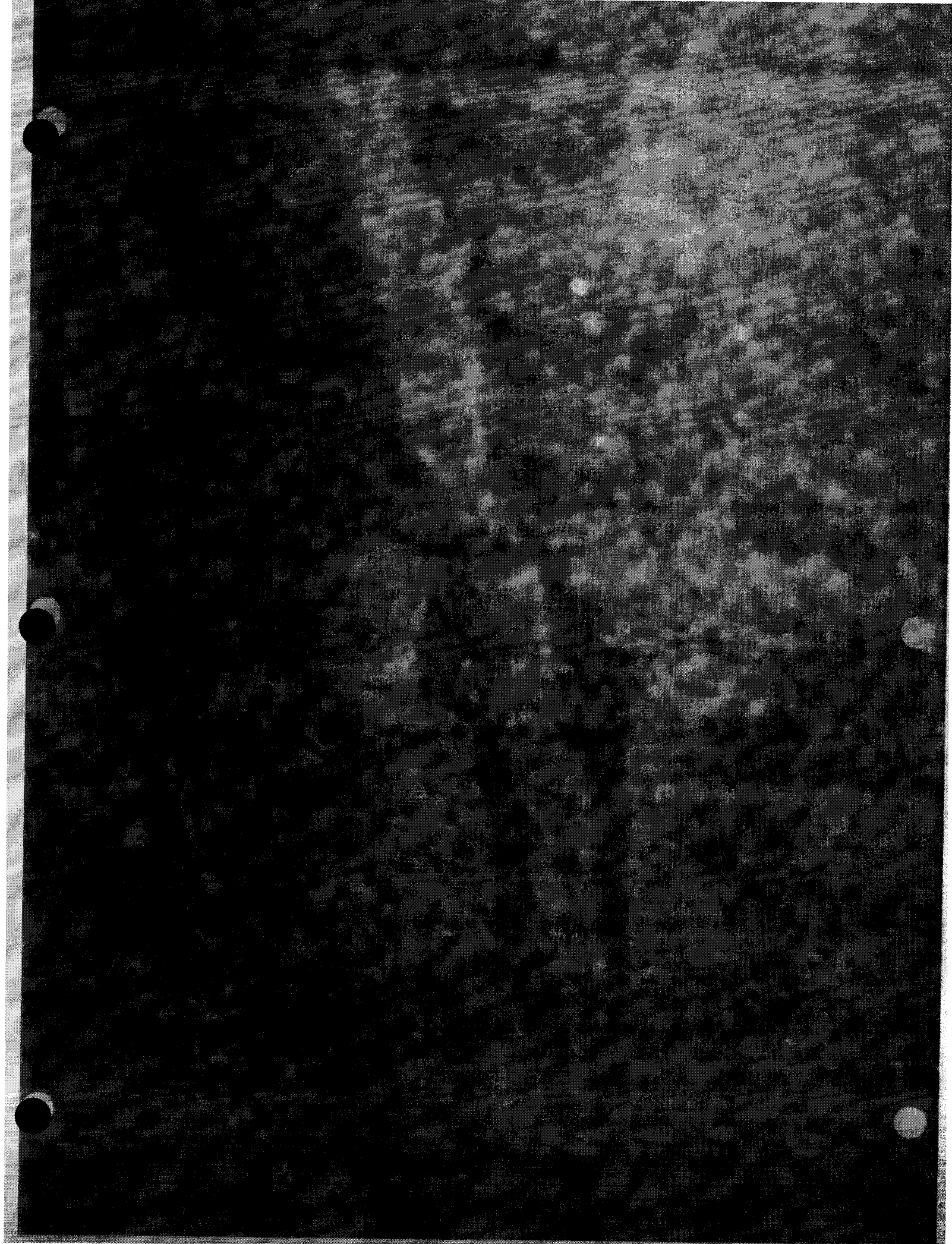


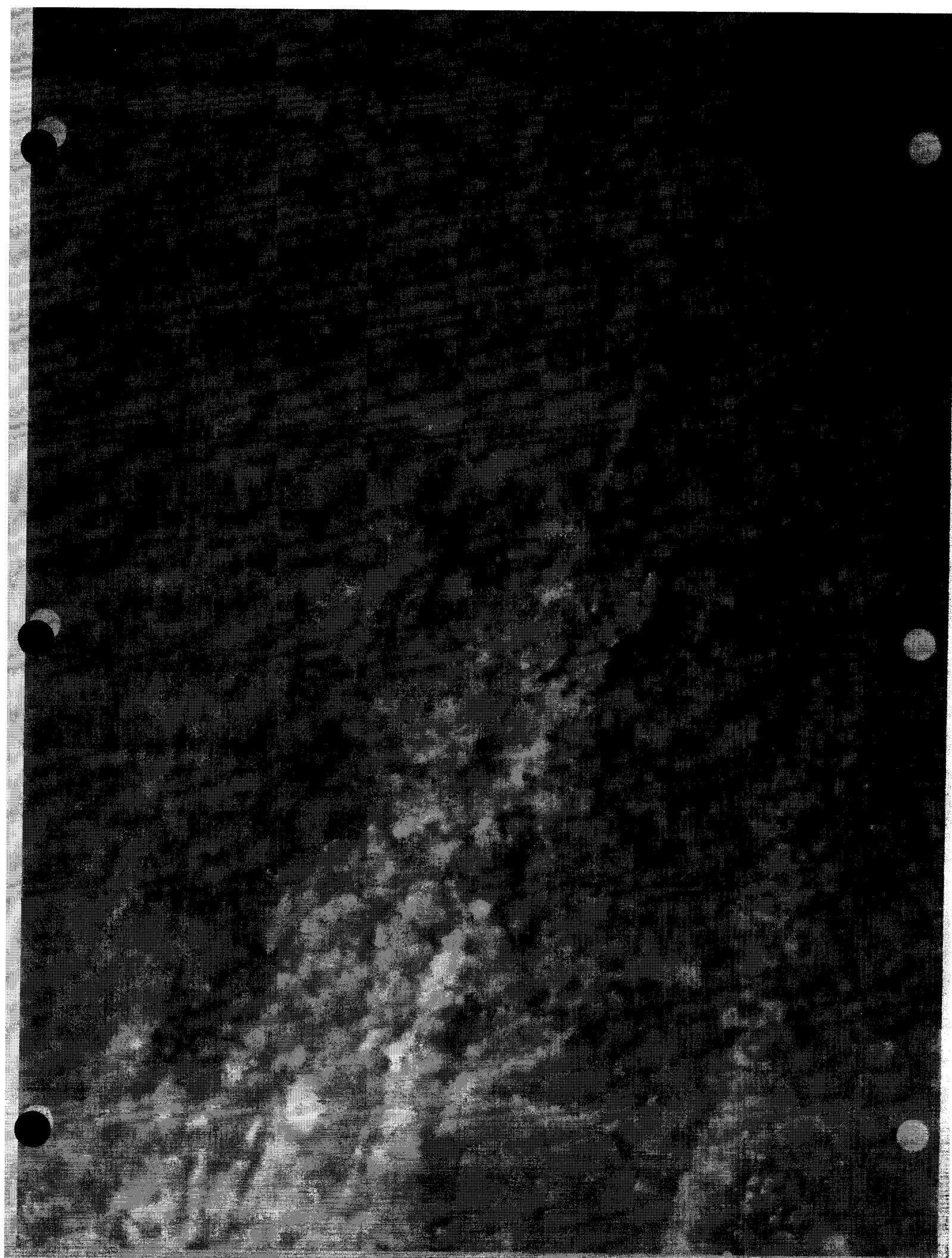


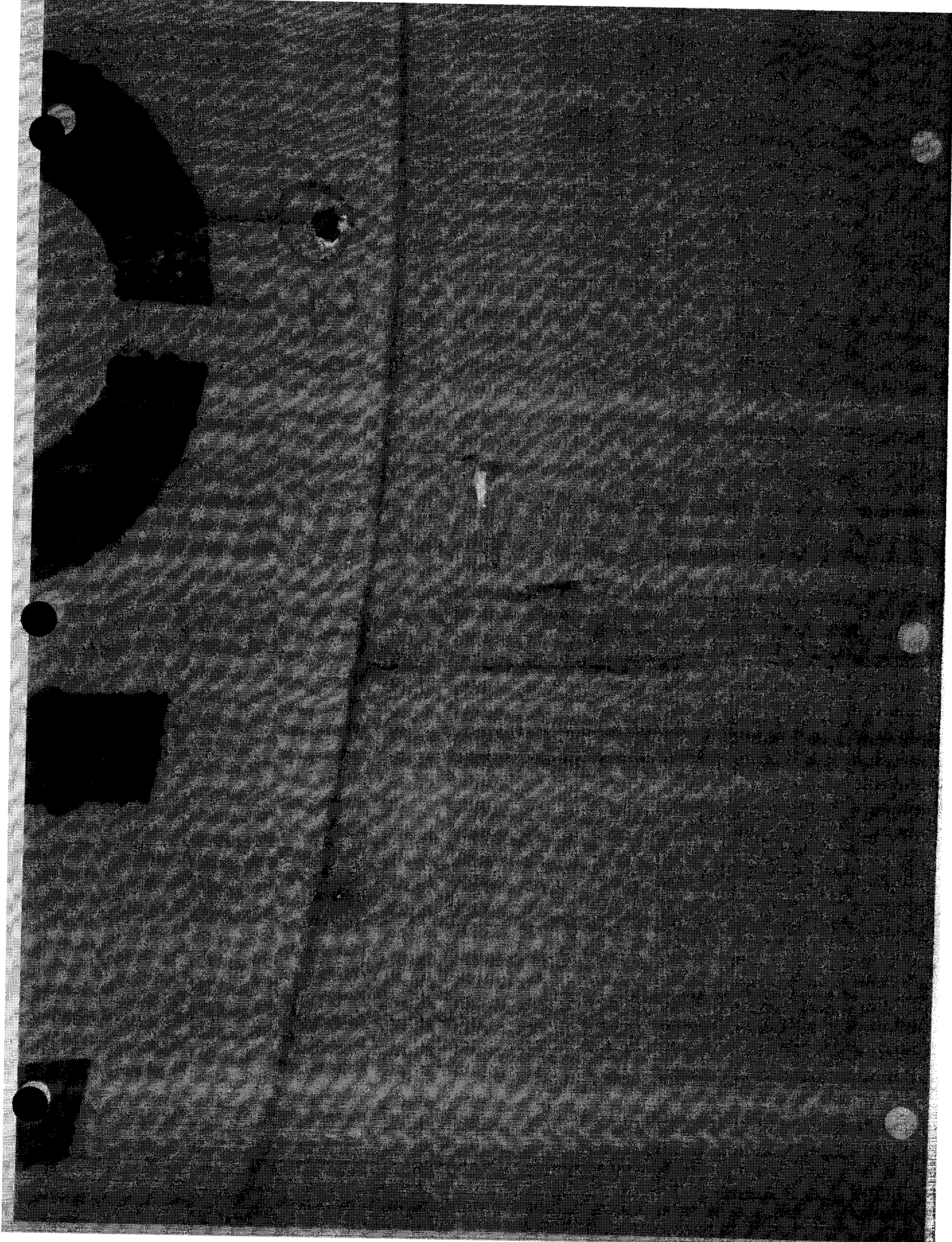
OUT OF
SERVICE

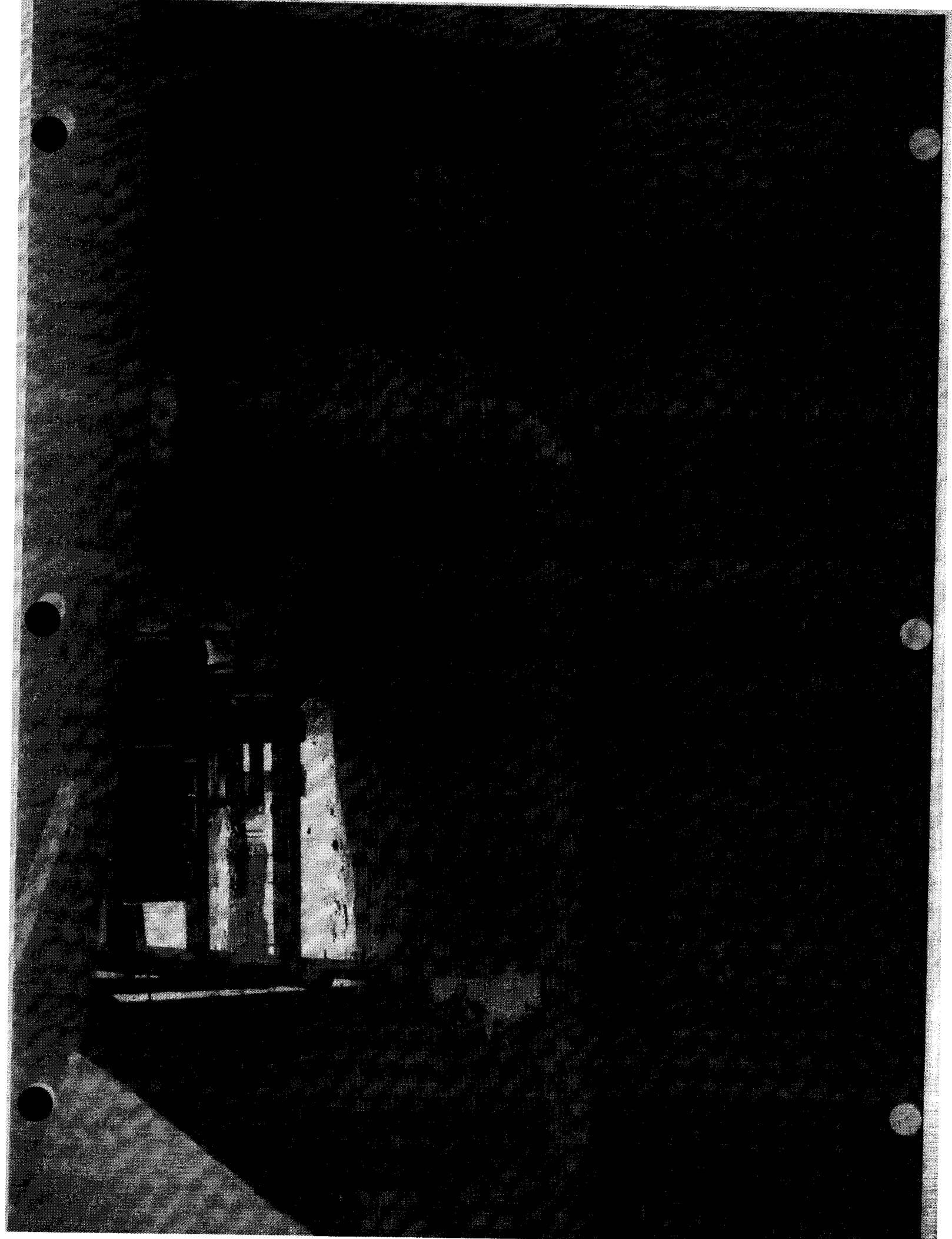
PERMIT TO
OCCUPY
DO NOT
REMOVE





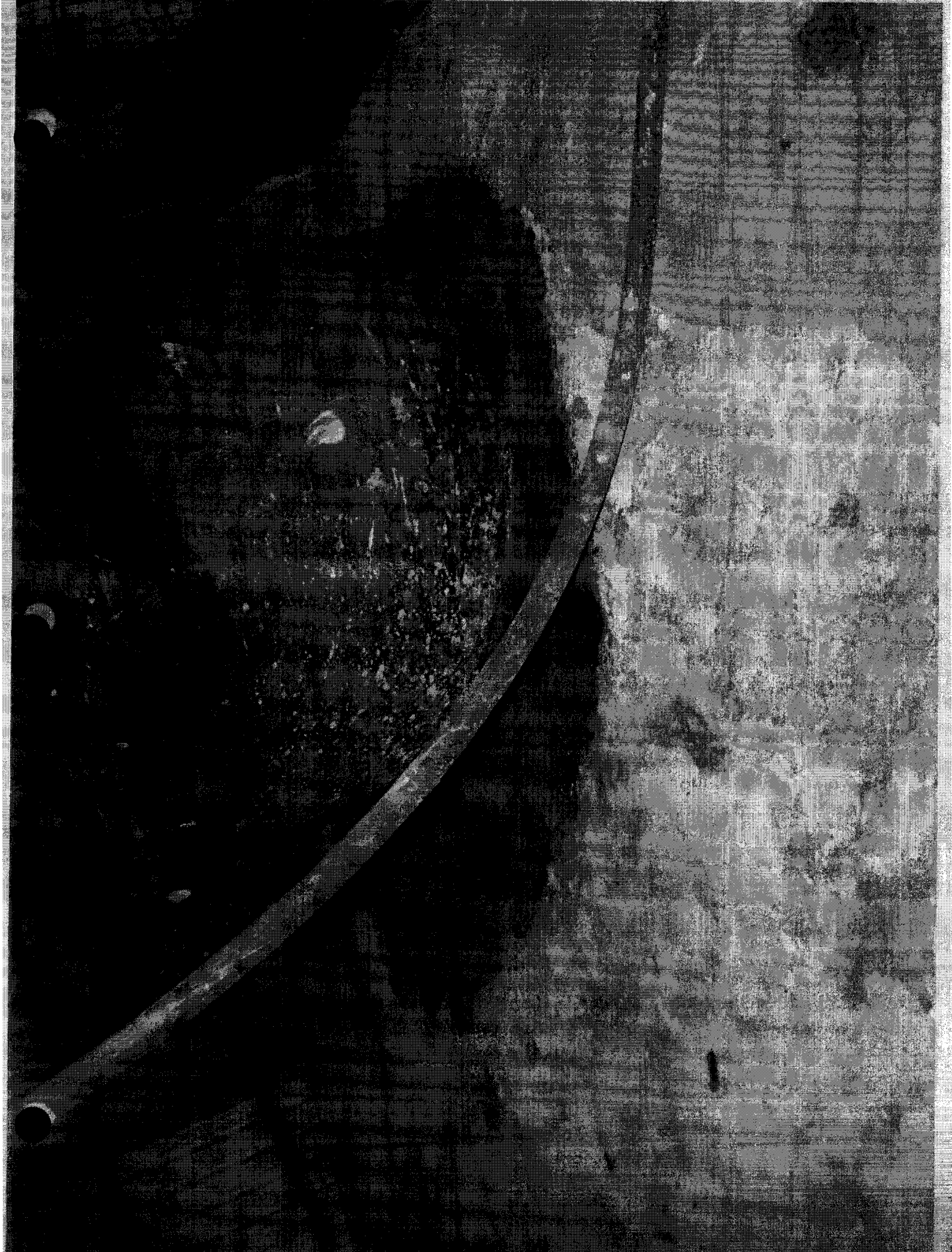








corrosion on
inside of hatch
lid



TEAM[®] Industrial Services, Inc.

402 NW Business Park Lane, Riverside, MO 64150 Phone: 816/505-5578

Clean Harbors Wichita, KS facility Tank V-8 Hazardous Waste Storage

Scope:

Conduct and internal and external visual and ultrasonic thickness evaluation of the inspection of Tank V-8 in accordance with the API 653 Code regulations and guidelines.

Summary:

Tank V-8 Hazardous Waste storage tank was visually inspected internally and externally. Thickness readings were taken externally. The design data pertaining to tank V-8 was not available and no nameplate was attached to the vessel.

The tank drawing has a construction date of 7-7-82. According to the drawing, the heads and shell were constructed of SA 36 Carbon Steel. The tank has an overall height of 22' 3 1/2" tall and 8' diameter. The design temperature and pressure were not noted. The specific gravity was not noted.

Previous inspection records were not available for viewing.

See attached pictures

Shell Inspection:

Internal:

The shell showed corrosion with depths of .010" to .030" in the bottom two feet of the tank. Thickness readings were consistent with the 3/16" nominal thickness noted on the drawing leaving an approximate thickness. The welds that were accessible showed no signs of cracks or defects detrimental to use. All nozzles were clean and showed no signs of corrosion. All welds were in acceptable condition.

External:

The coating has several areas of failure throughout. The coating has blisters with active corrosion attacking the shell. All nozzles gasket surfaces should have old gasket material cleaned off prior to installing new.

Bottom Head:**Internal inspection:**

General pitting was noted throughout the bottom head with minimal depths. The nozzles were clean with no signs of deterioration. The nozzle weld is in good condition.

Thickness readings were consistent with ¼" SA36 Carbon Steel noted on drawing.

External:

Coating has several coating failures. There are small blisters under the coating that have corrosion attacking the shell. No signs of leakage around nozzles.

Top Head:**External inspection only:**

The head has several coating failures. There are small blisters under the coating that have corrosion attacking the shell. Thickness readings were consistent with ¼" SA36 Carbon Steel noted on drawing. See drawings for thickness readings. The inspection hatch has severe corrosion on the nozzle of the hatch. Thickness readings were not able to be obtained due to corrosion and geometry.

Tank vertical supports:

The supports have a concrete coating that show signs that repairs have been made to fix spalling, chips and cracks.

Recommendations:

Complete coating repairs.

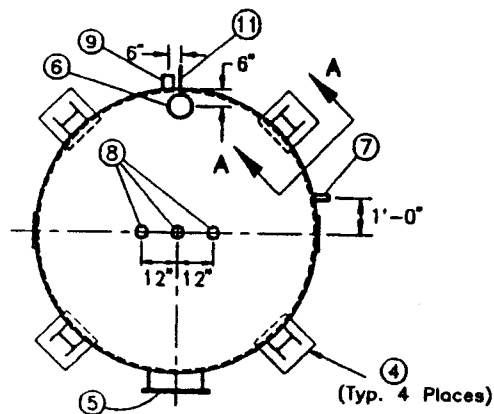
Replace pressure gage on top of vessel.

Replace gasket on to inspection hatch.

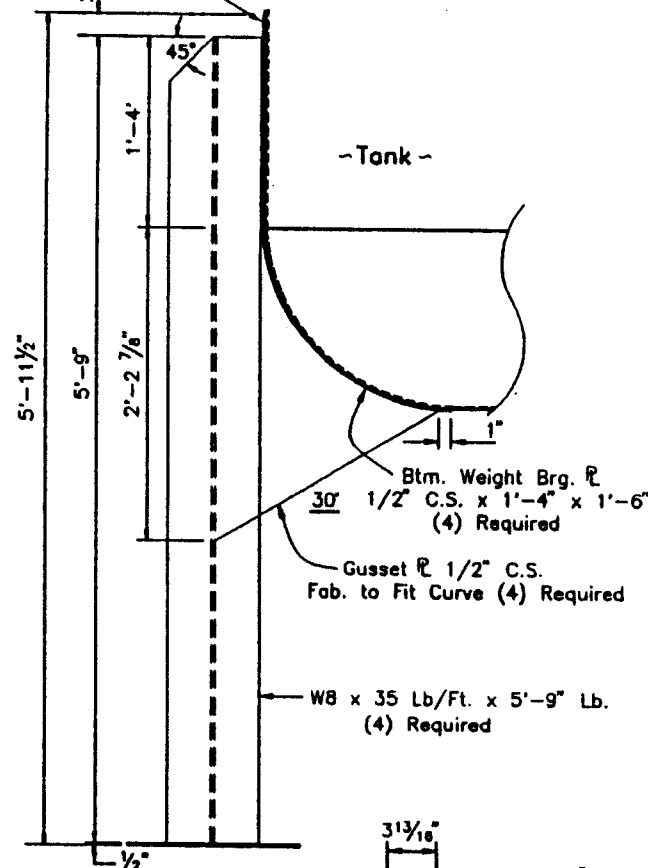
Thickness readings taken by David Zeller and Ethan Towne 6-17-08.

API inspection completed by Roger Zeller

Reviewed by William Shadwick, API 653 inspector.



Side Weight Brg. $\frac{1}{2}$ C.S. x
1'-4" x 1'-6" (4) Required

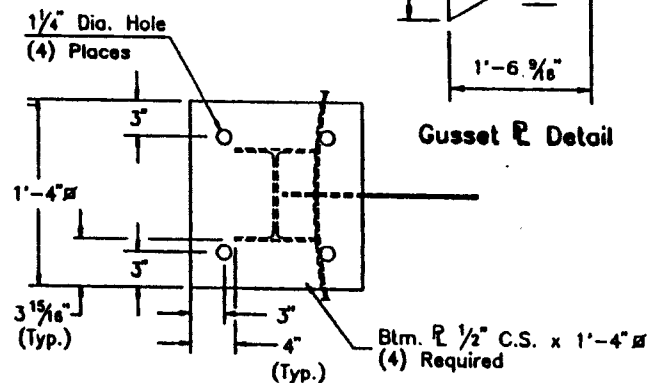
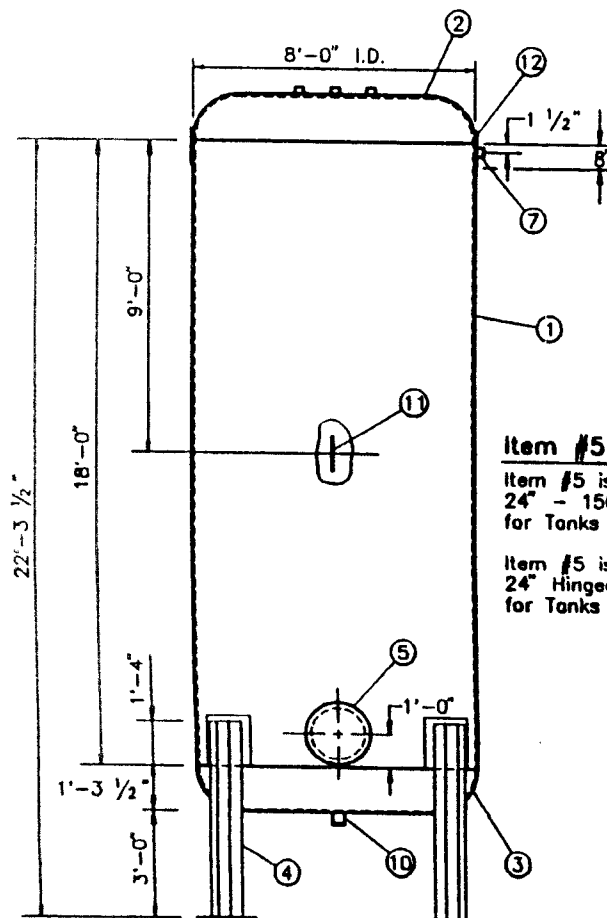


④ Section A - A

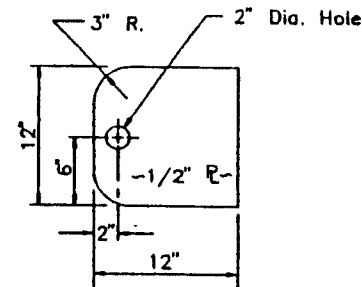
Item #5 Note:

Item #5 is a
24" - 150 Lb. RF Flange
for Tanks V-1, V-3 & V-4.

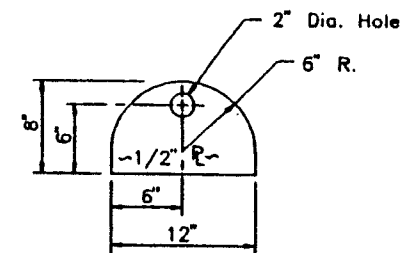
Item #5 is a
24" Hinged Closure
for Tanks V-7 & V-8.



- 1.) Tank Btm. 1/4" C.S. & S.A.36
Sides to be 1/4" C.S.P.I. & S.A.36
Top to be 1/4" L.P. & S.A.36
- 2.) Primer w/1-coat Red Oxide &
Paint w/1-coat Tank White
- 3.) Tank to be Built per API 620,
Replacing API 620 Section #2
on Materials w/API 650 Appn. A
- 4.) PSIG Hydrotest
- 5.) PSIG Working Pressure



⑫ Top Crane Hook



⑪ Middle Crane Hook

Item	Qty.	Description
12	2	Top Crane Hooks - See Detail
11	1	Middle Crane Hook - See Detail
10	1	3" 3000 Lb. 1/2 Cplg.
9	1	2 1/2" 3000 Lb. 1/2 Cplg.
8	3	2" 3000 Lb. 1/2 Cplg.
7	1	1" 3000 Lb. 1/2 Cplg.
6	1	Sentinel Mfg. Co. #56 8" Thief Hatch
5	1	See Item #5 Note
4	4	Leg Assembly - See Details
3	1	1/4" Bottom Head 8'-0" I.D. S.A. 36
2	1	1/4" Top Head 8'-0" I.D. S.A. 36
1	1	3/16" Shell 8'-0" I.D. S.A. 36 24'-0" Long

HYDROCARBON RECYCLERS, INC.
2549 N. NEW YORK AVE. WICHITA, KANSAS 67219

Scale: 3/8" = 1'-0"
Date: 7-7-82

Drawn by: ProDraft

TANK: 7,363 GALLON MAXIMUM CAPACITY

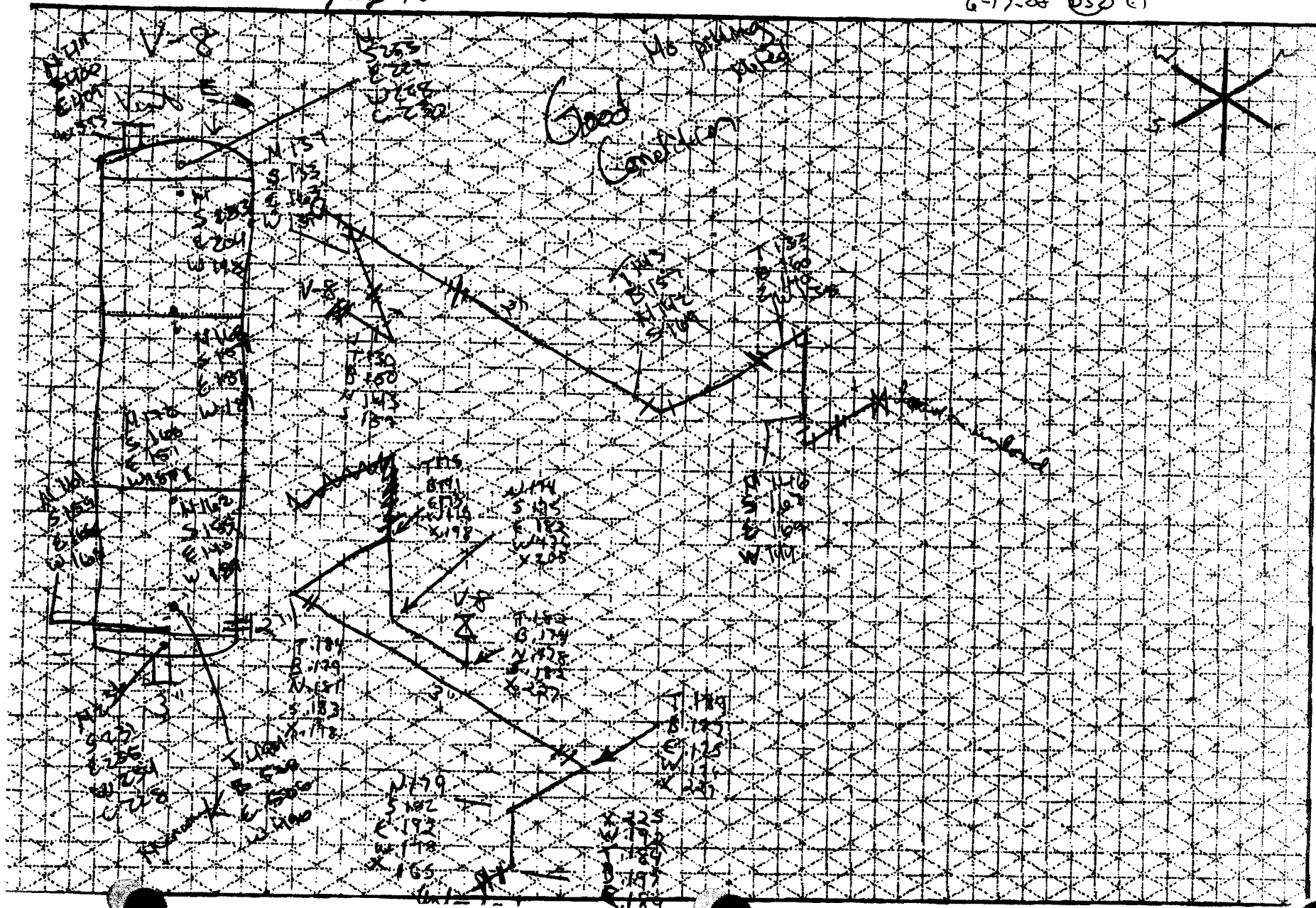
V-1, V-3, V-4, V-7 & V-8

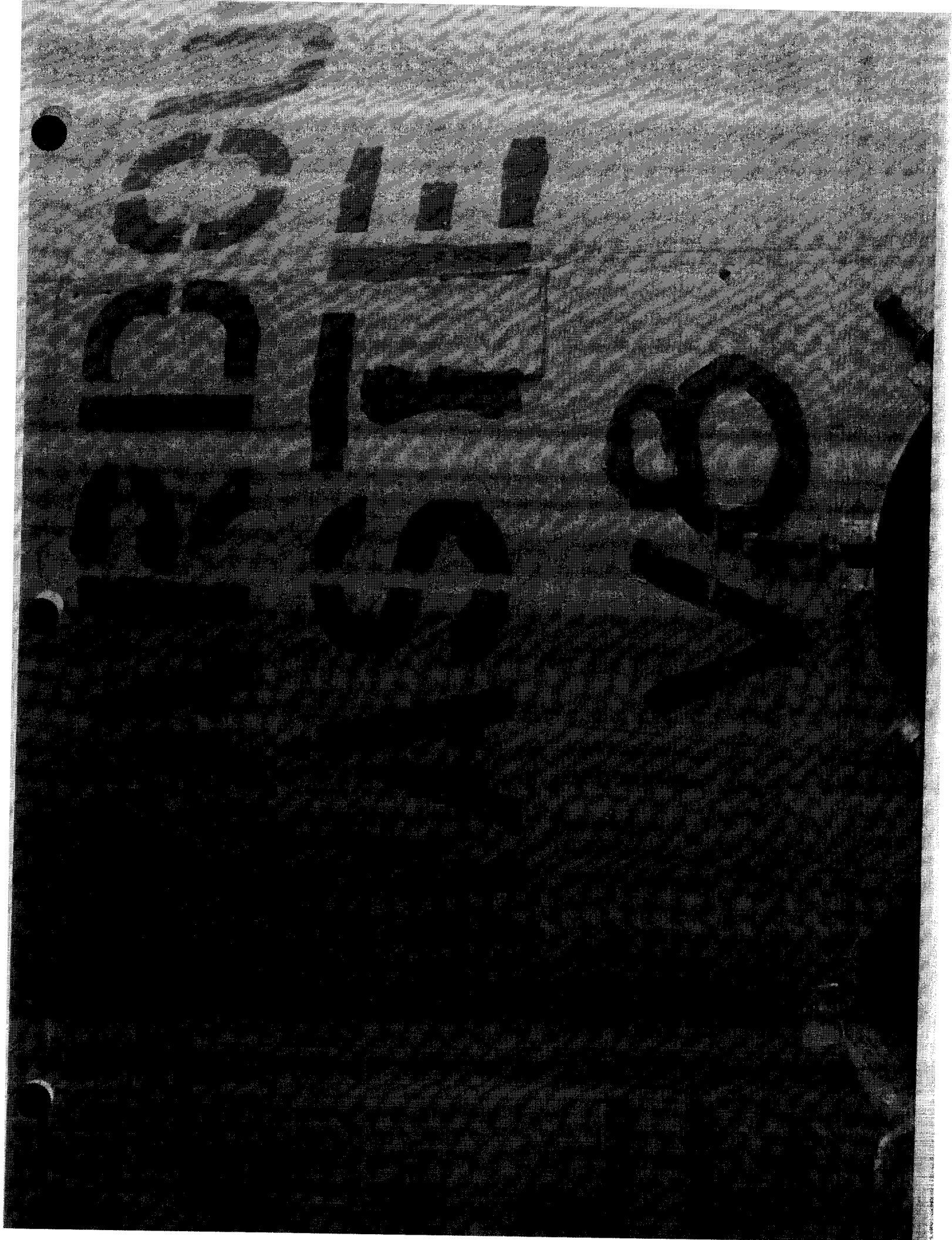
50-56-VI-001

TEAM Industrial Services, Inc.

page 10

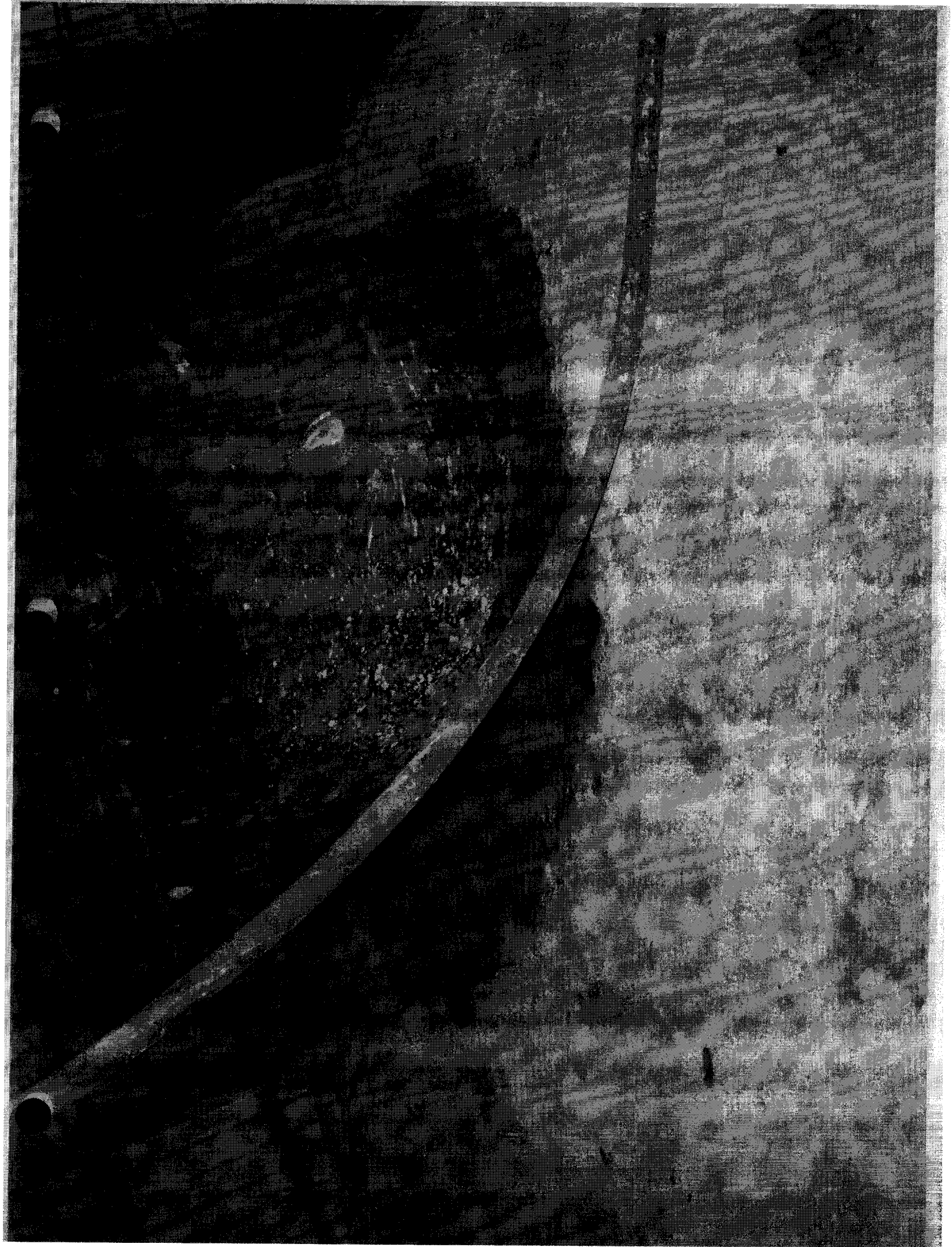
6-17-08 (DS2) (1)







corrosion on
inside of hatch
lid



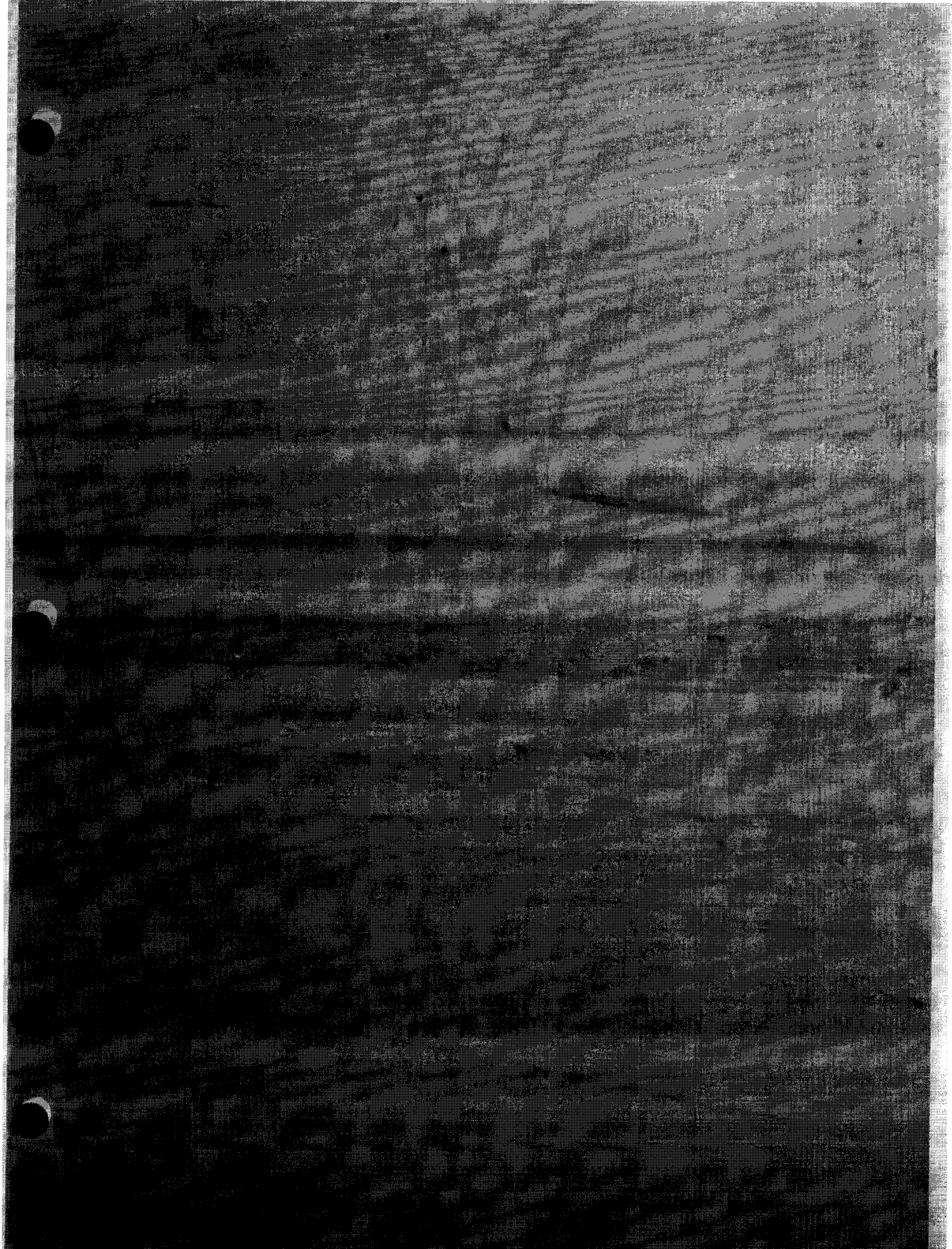
DANGER
PERMIT REQUIRED
CONFINED SPACE
DO NOT ENTER

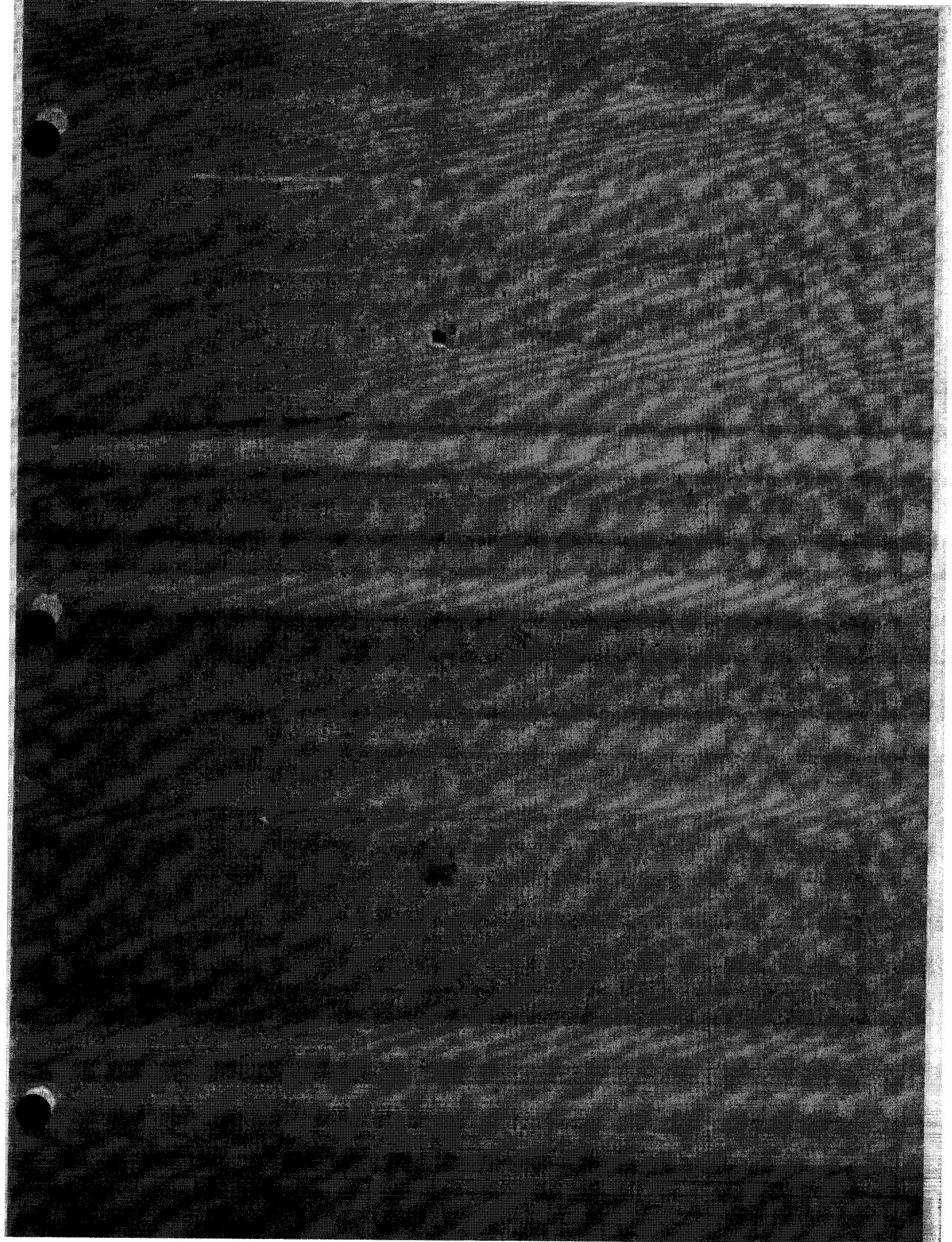
**OUT OF
SERVICE**

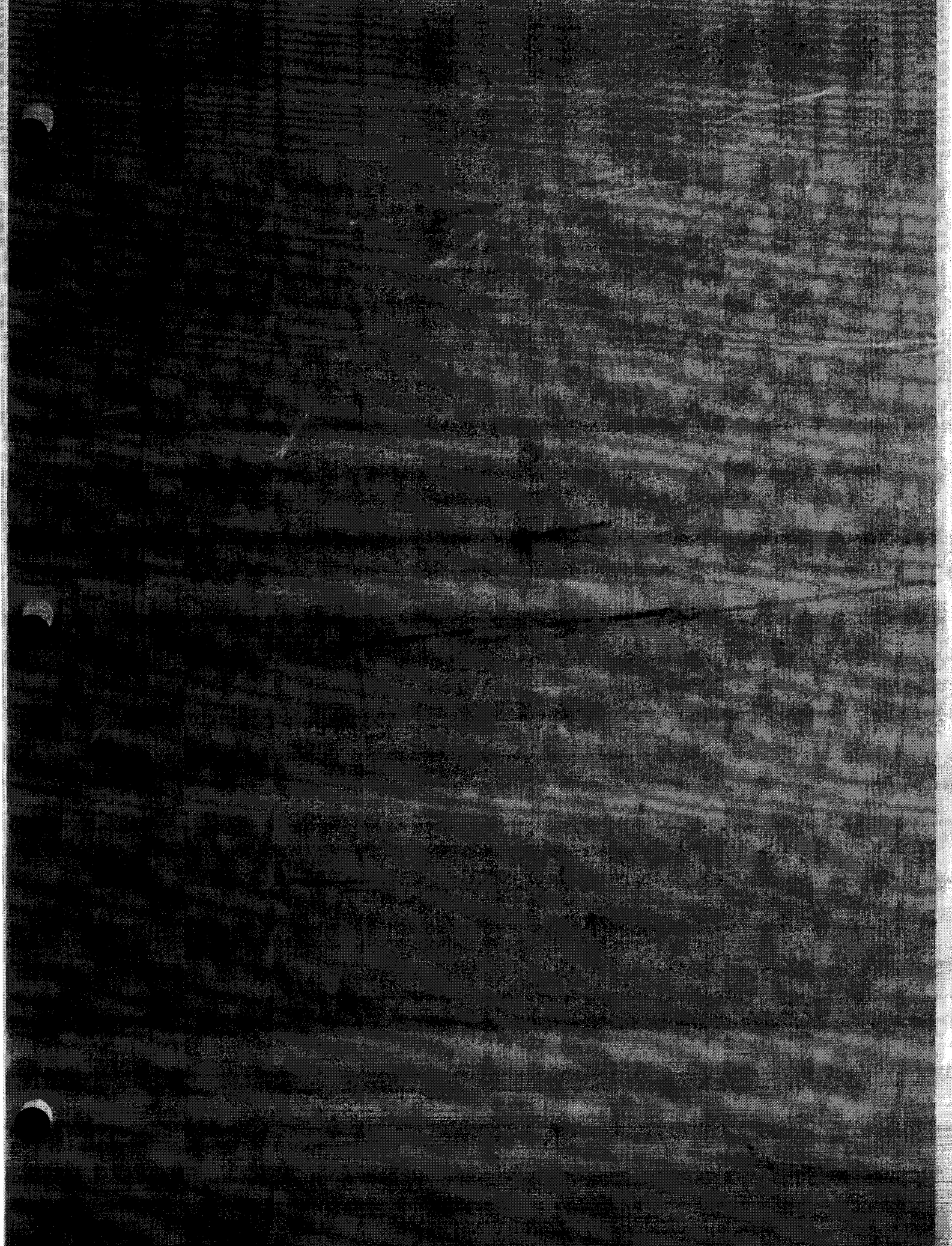


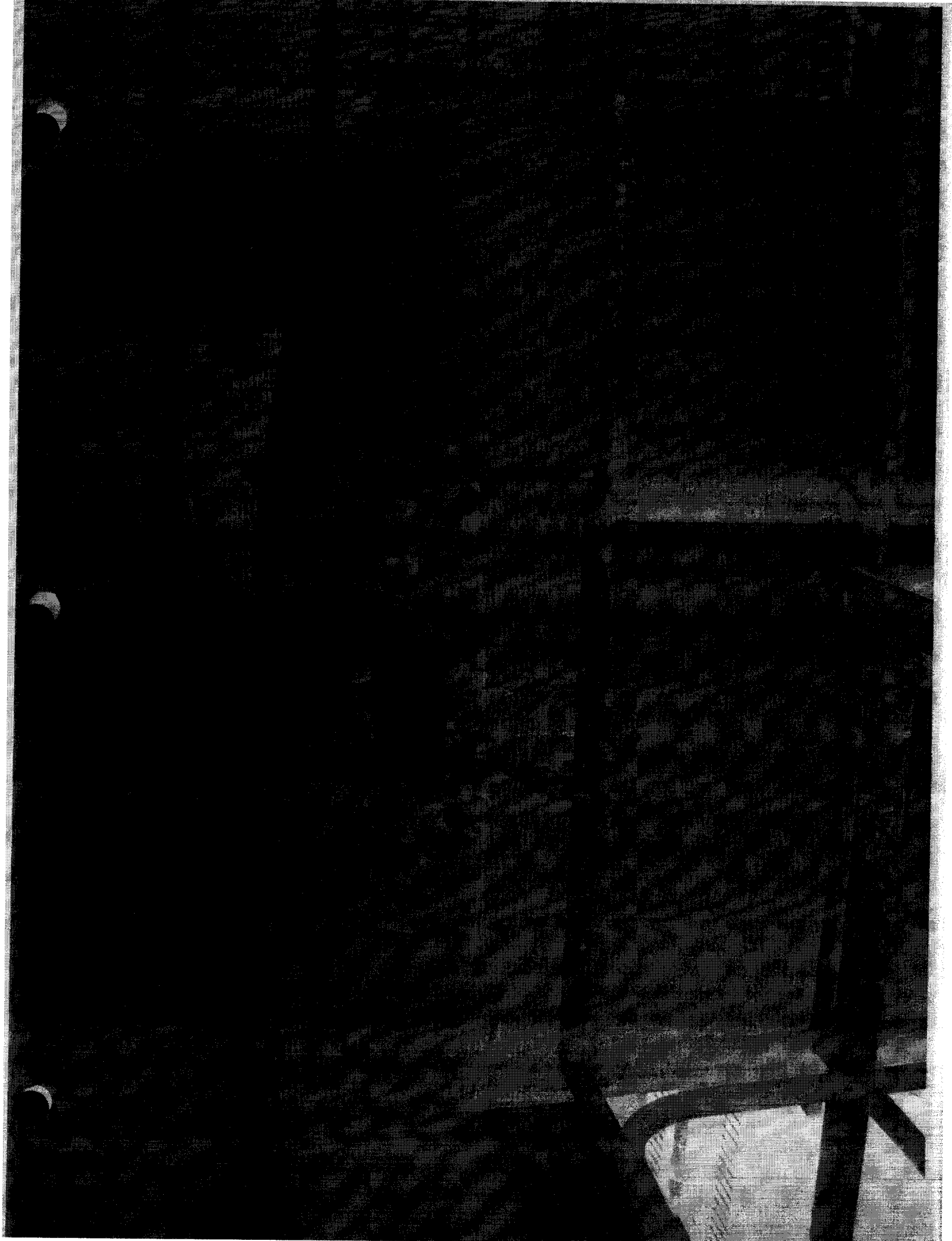
several paint
blisters with
severe
corrosion
under blister

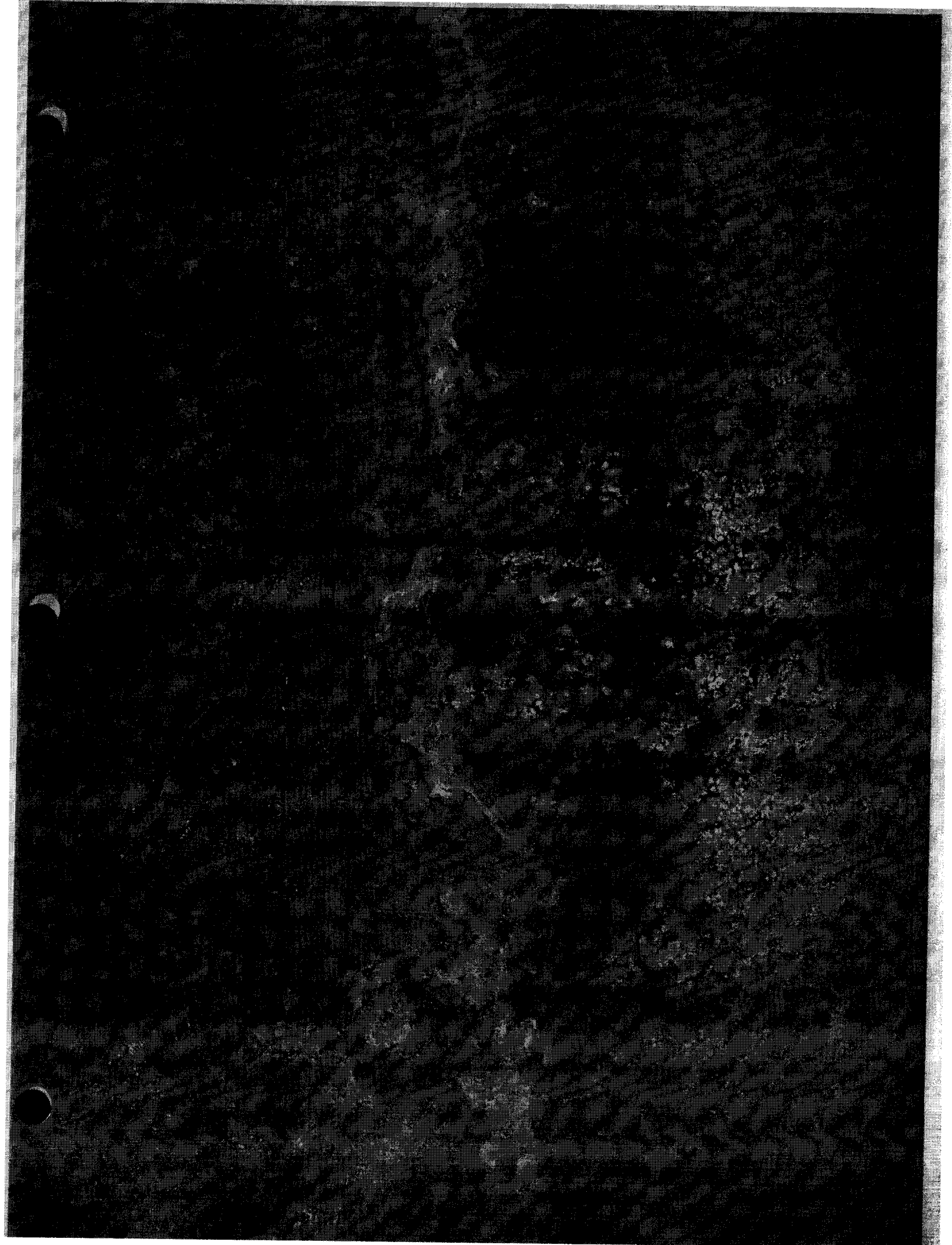
dent

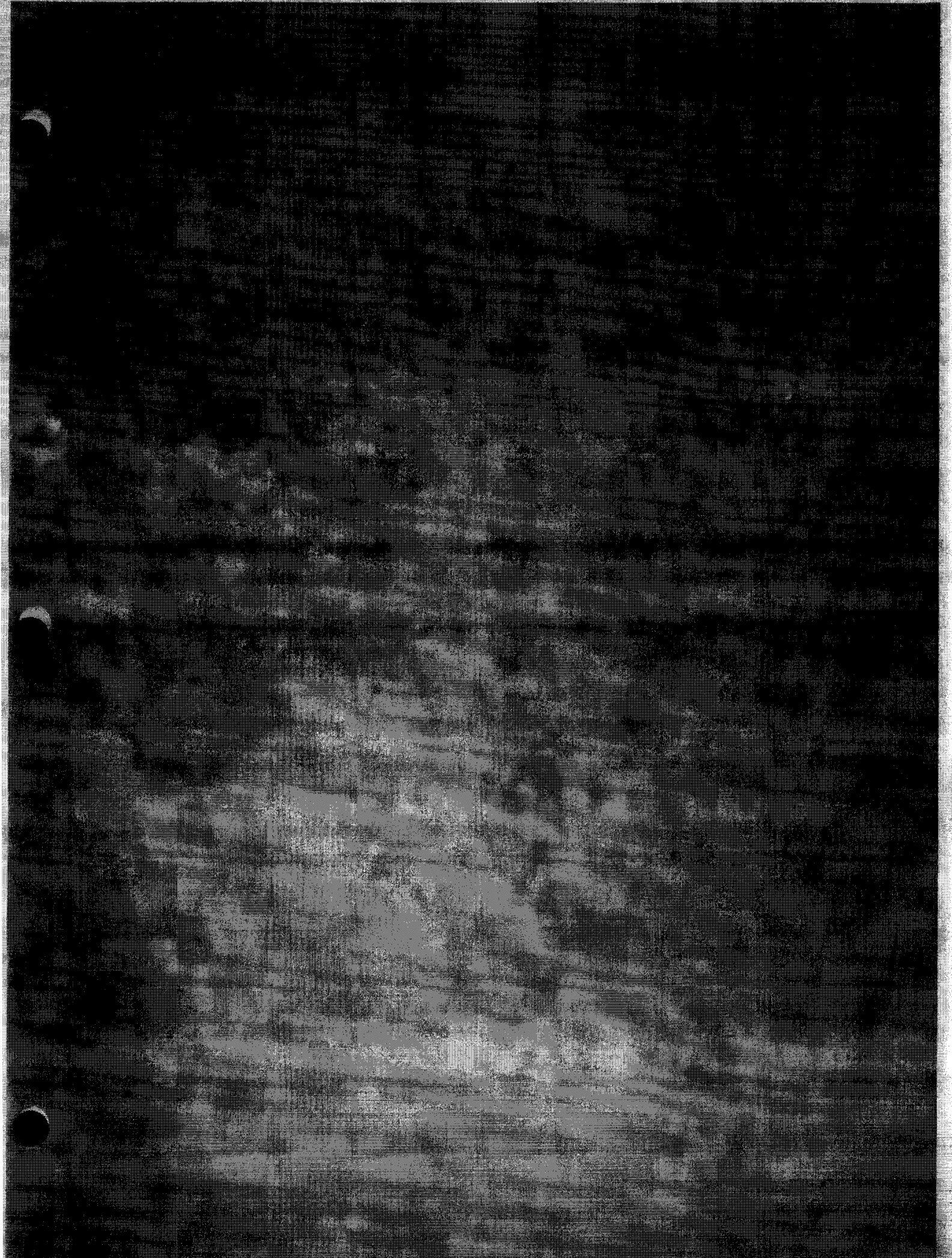


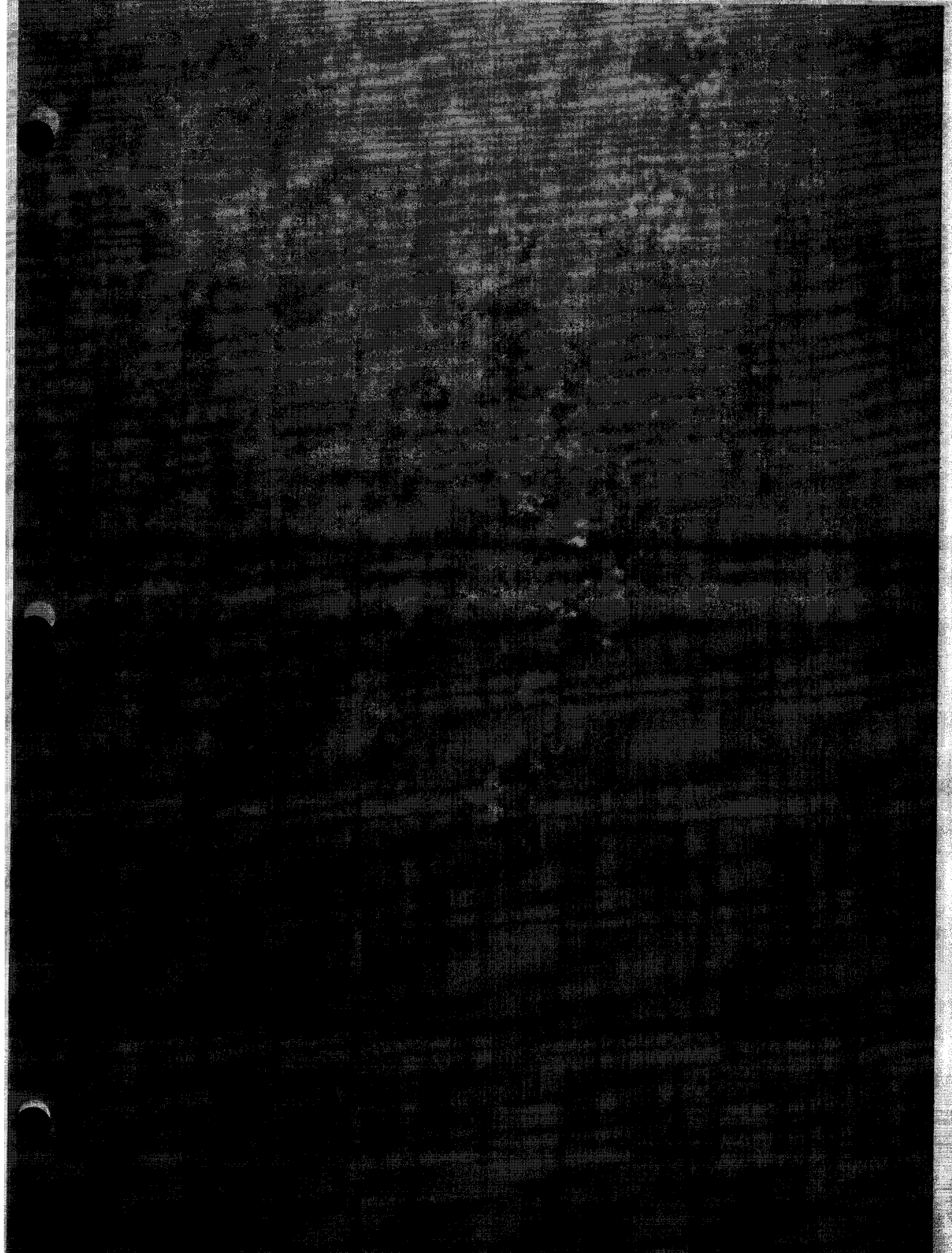




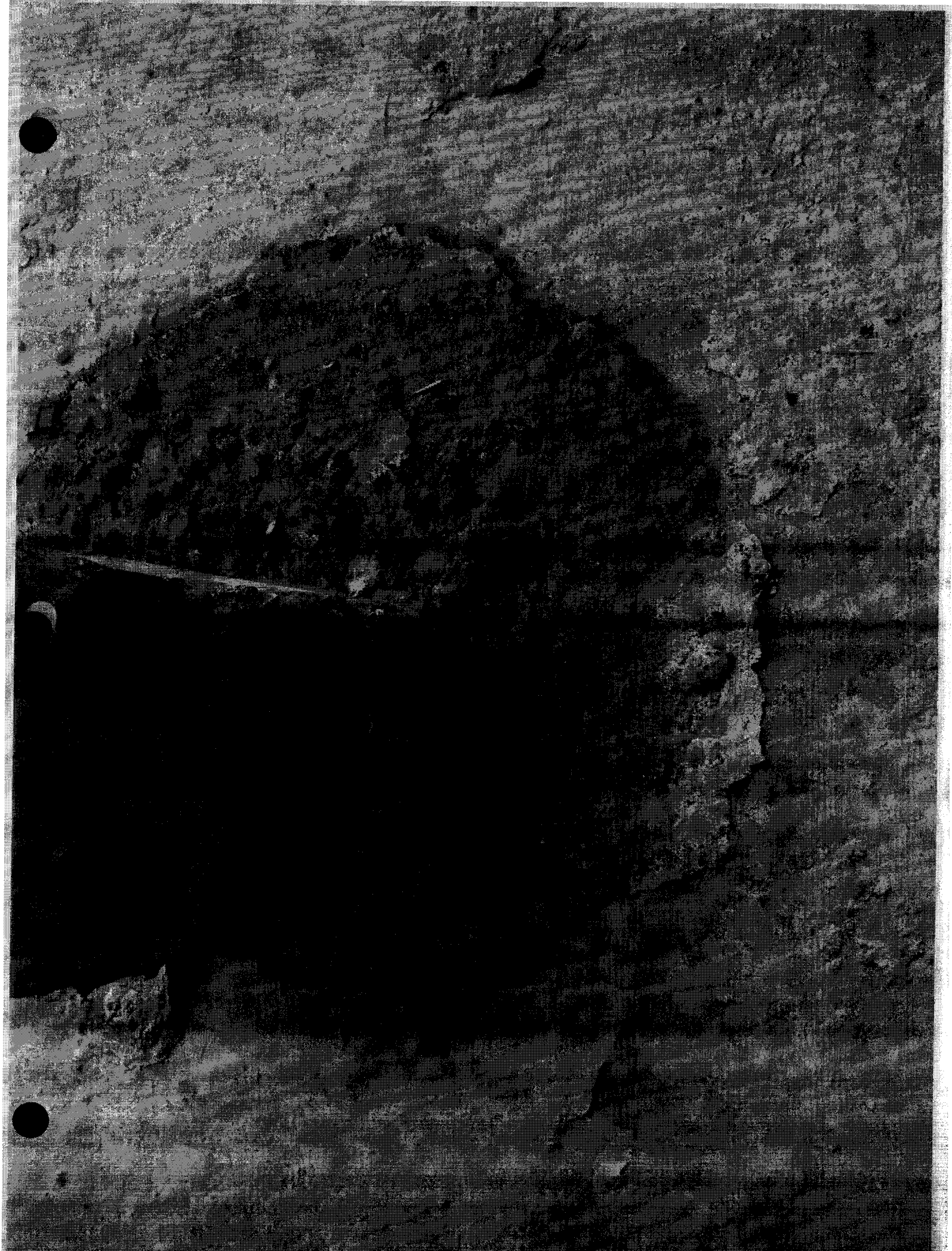












TEAM Industrial Services, Inc.

402 NW Business Park Lane, Riverside, MO 64150 Phone: 816/505-5578

Clean Harbors Wichita, KS facility Piping Inspection

Scope:

Conduct and visual and ultrasonic thickness evaluation of the inspection of piping associated with hazardous storage tanks at the Wichita, KS facility in accordance with the API 570 Code regulations and guidelines.

Summary:

The piping associated with the transfer of hazardous waste from tanks V-1 through V-8 was visually inspected and ultrasonic thickness testing was completed.

The inlet piping approximately four feet upstream from the pump situated in the north/south direction has two welds that do not have an acceptable amount of weld build up. The rest of the piping welds are in acceptable condition.

The piping is supported in a pipe rack and acceptable ground supports.

No leaks are noted during inspection.

Thickness readings are consistent with nominal thickness for respected sizes. See drawings for thickness readings.

The piping coating is deteriorated through out the unit.

Recommendations:

Complete welds that have insufficient weld build up on the suction side of the pump.

Recommend a coating be put on the piping for protection from environmental conditions.

Thickness readings taken by David Zeller and Ethan Towne on 6-17-08 through 6-18-08.

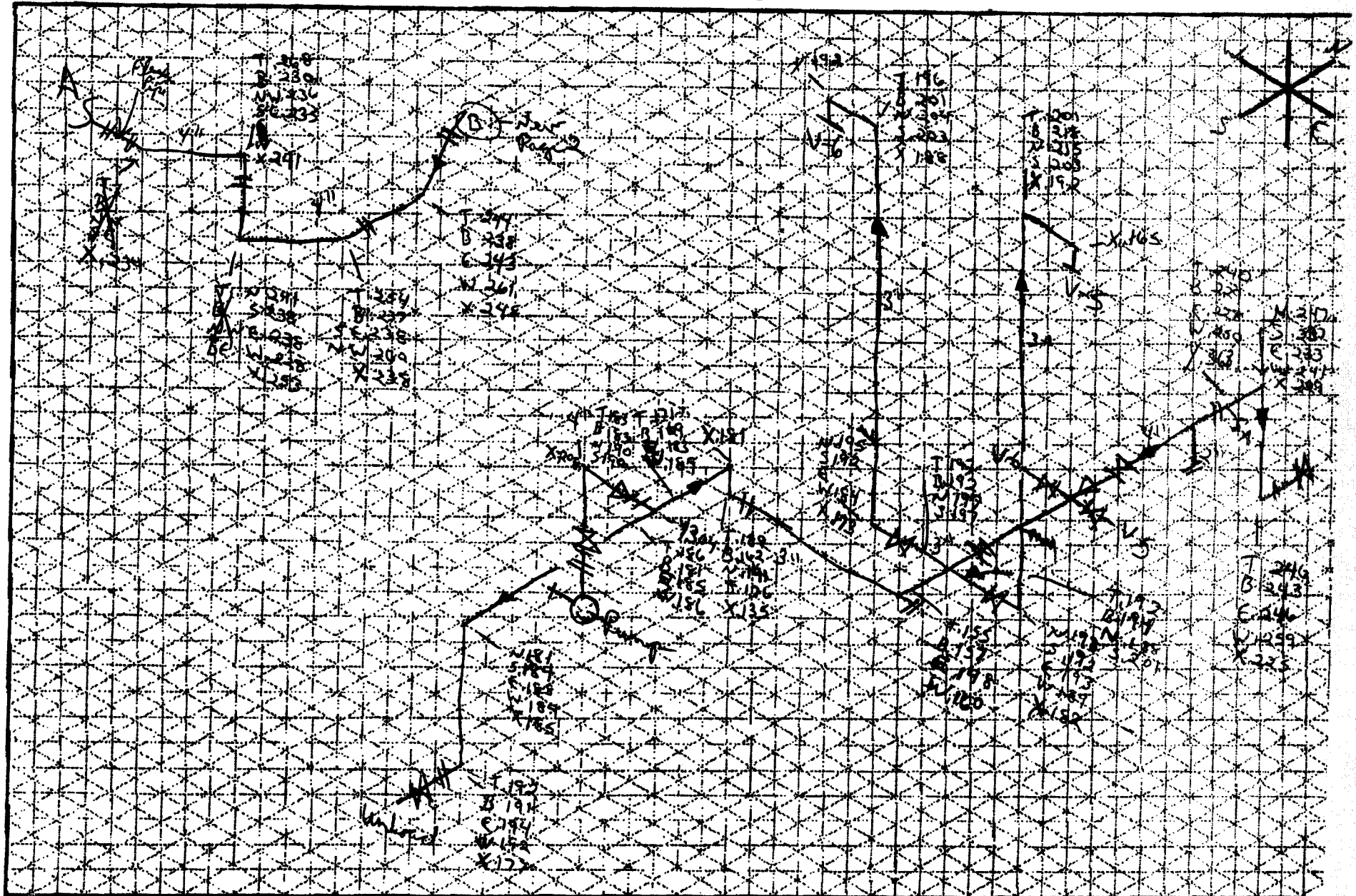
API inspection completed by Roger Zeller

Reviewed by William Shadwick, API 570 inspector.

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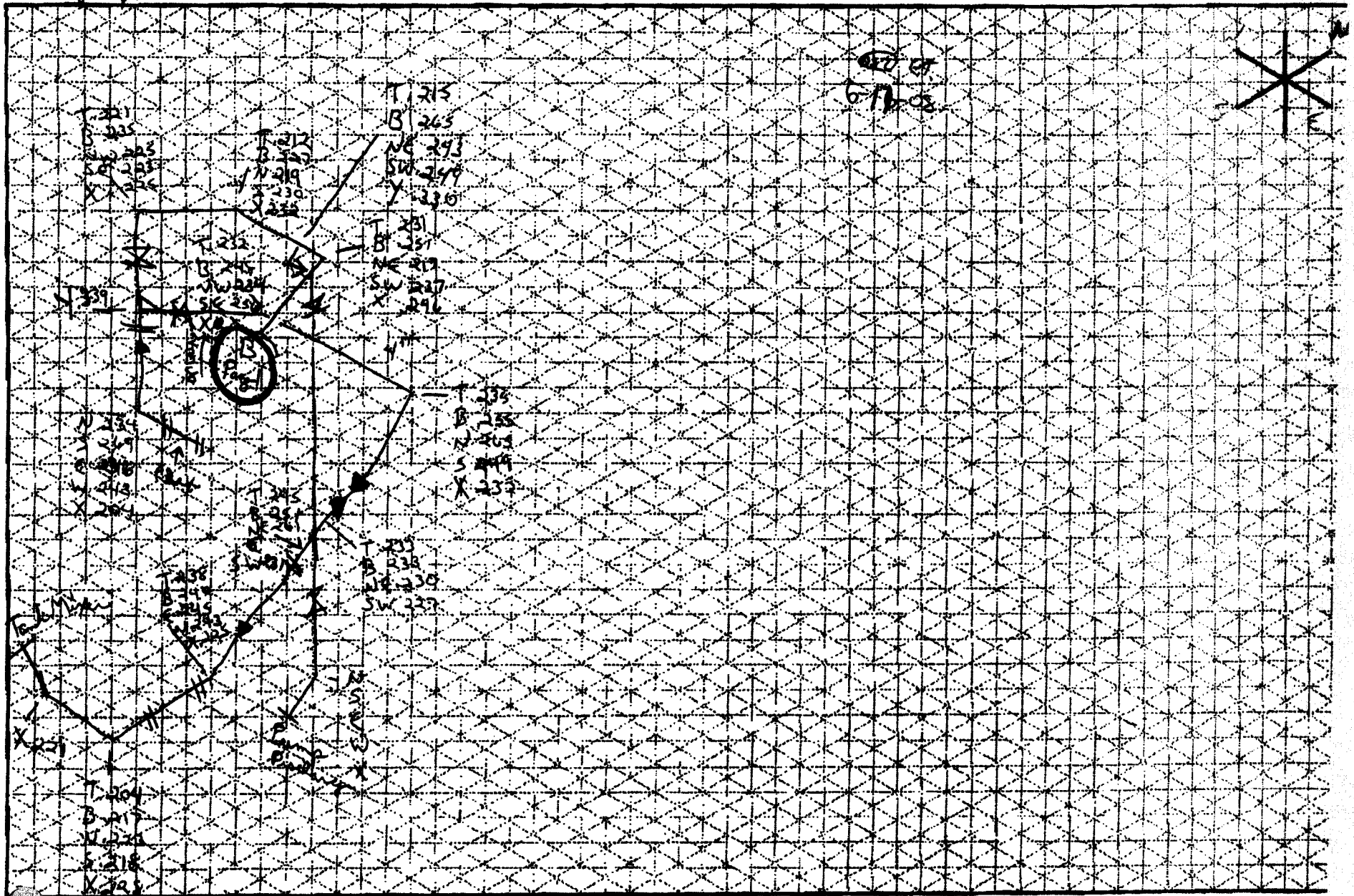
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6-17-08 0524 ET

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